

Mesoporous Iron Adsorbent: A Novel Technique for Arsenic Removal from Contaminated Water

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Abstract—In this work mesoporous silica (MS) material was synthesized using block-co-polymer and used as an adsorbent support for arsenic removal. To meet this requirement, mesoporous silica (MS) with a large surface area ($262.13 \text{ m}^2/\text{g}$) and uniform pore size (about 42\AA) was prepared. This study showed that MS with a wide surface area, uniform pore size, and interlinked pore system can be synthesized at very low block-co-polymer concentration (1.0mM) and can be used as an efficient adsorbent support for the removal of arsenic. The post synthesis modification of MS support was done by doping with different amount of iron precursor to study the arsenic removal efficiency. The results show that the MS impregnated with 20% by weight of iron precursor have higher arsenic removal efficiency and better arsenic removal kinetics. The maximum removal was observed at slight acidic pH value of 6.0.

Keywords—Mesoporous silica; block-co-polymer; adsorbent; precursor; Arsenic

I. INTRODUCTION

Arsenic is creating potentially serious environmental problems for humans and other living organisms by contaminating the groundwater. The most reported arsenic problems are found in groundwater supply systems and are caused by natural processes such as mineral weathering and dissolution caused by the changes of geochemical environments to reductive conditions [1]. Arsenic contamination is also caused by human activities such as mining wastes, petroleum refining, sewage sludge, agricultural chemicals, ceramic manufacturing industries, and coal fly ash [2,3]. The chronic toxicity of arsenic in drinking water is known to cause various types of cancer and black foot disease. The U.S. EPA has classified arsenic as a carcinogen and drinking water arsenic standard of 0.01 mg/l .

An ideal adsorbent should have uniformly accessible pores, a high surface area, and physical and/or chemical stability [4]. The adsorption rate of activated alumina (AA) is slow as compared to the surface adsorption onto a metal hydroxide. This slow kinetics can be attributed to the diffusion of arsenic species into the irregular pore structure, and the longer transport path involved for the coarse AA [5]. Such conventional porous solids with an ill-defined pore structure and bottleneck normally show low adsorption capacities and slow kinetics of adsorption. Porous materials with a controlled mesostructure are of fundamental importance in science and engineering and have continued to attract great interest in a variety of applications, including

organic or metal ion adsorbents, catalyst support etc. [6, 7]

SBA-15 molecular sieve has a higher hydrothermal stability and larger pore sizes (about $50\text{-}100\text{\AA}$) without pore expanding chemicals; therefore, it can likely incorporate a large portion of the metal precursor without blocking effects [8]. In addition, water or ethanol extraction can be applied to recover the pore-forming template for reuse in SBA-15 synthesis due to the weak interaction between two-dimensional hexagonal silica and triblock copolymer mesophases [9]. SBA-15 silica materials can be synthesized with high surface area of $600\text{-}1000 \text{ m}^2/\text{g}$ and a pore volume of $0.6\text{-}1.3 \text{ cm}^3/\text{g}$, which provide highly active sites for applications to adsorption, catalysis, or sensors [10].

The objectives of this study were as follows:

- I. to synthesizing highly ordered mesoporous silica SBA-15 and incorporating iron oxides onto the SBA-15 surface by use of an incipient-wetness impregnation technique and to evaluate the adsorption of arsenate species on it.
- II. to evaluate the effect of pH, adsorbent dose etc. on arsenic removal.

II. EXPERIMENTAL

A. Determination of Critical Micellar Concentration (CMC).

The basic principle of synthesizing the mesoporous material is that at critical micellar concentration the surfactant materials form micelles. As no such data regarding CMC value of P123 Block-co-polymer is reported, attempt is made to find the CMC value of the polymer used. This is done in a view to avoid excess loss of costly polymer during calcinations. This is being done depending on the physical phenomena that at critical micellar concentration turbidity, conductivity, osmotic pressure or surface tension changes abruptly. We measured the conductivity parameter and obtained the CMC value at about 1.0mM concentration for Pluronic P123, ($\text{EO}_{20}\text{-PO}_{70}\text{EO}_{20}$, $\text{MW}=5800$) block co polymer.

B. Materials and Methods

The synthesis of mesoporous material was carried out slightly above the CMC of the triblock copolymer. SBA-15 mesoporous silica was synthesized using a triblock copolymer (Pluronic P123, $\text{EO}_{20}\text{-PO}_{70}\text{EO}_{20}$, Aldrich) as a template and tetraethyl orthosilicate (TEOS, Merck) as a silica precursor. The synthesis was carried out by standard procedure as described elsewhere [11]. In a typical batch

synthesis, 12gm of polymer was dissolved in 2 litres of deionized water and 100ml of HCl (35%) is added and mixed thoroughly by stirring with magnetic stirrer for about 12hr. In this solution 55 ml of TEOS is added and stirred for another three hours. On addition of TEOS a whitish sol-gel is formed. It is then heated at 35 °C for three days without stirring. The white solid product was precipitated and then filtered from the mixture with a 0.45- μ m filter, washed with deionized water and dried at room temperature under vacuum before calcination. The mole fraction of each component for as-synthesized SBA-15 was 1 mol TEOS: 13.168 mol HCl: 452.5906 mol H₂O: 0.00843 mol triblock copolymer. Calcination was performed in an oven at 550 °C for 6 h to remove the triblock copolymer organic component. The calcined SBA-15 was preserved at room temperature under vacuum. Fe(NO₃)₃·9H₂O was selected as iron, precursors, to incorporate metals into SBA-15 through use of an incipient wetness impregnation technique. The 10% of aluminum impregnated SBA-15 (weight of aluminum/weight of SBA-15) was designated as Al₁₀SBA-15 and so on.. All solids were then calcined again in an oven at 550 °C and the temperature is then hold for 4hr. After calcination, the material so developed is cooled down at room temperature and the solids were kept inside a vacuum chamber for adsorption study.

C. Characterization of Synthesized Materials

X-ray diffraction (XRD) patterns were obtained using a Stoe High-Resolution X-ray Diffractometer (Philips Analytical X-Ray B.V.) equipped with Mo radiation (40 kV, 25 mA) with a 0.05° step size and 1s step time over the range 5° < 2 θ < 25°. The morphology was studied by scanning electron microscopy. N₂ gas adsorption isotherms were performed at 77.35 K using a autosorb As-1-MP analyzer (Quantachrome, USA). The out gassing temperature was 200 °C. The BET specific surface area was calculated using the linear portion of the BET equation. The pore size distributions of media were obtained using Barrett, Joyner, and Halenda (BJH) analysis [12] of the desorption branch of the hysteresis loop of the nitrogen adsorption isotherm. The pore diameter (D_{BJH}), mesopore surface area (A_{BJH}), and volume (V_{BJH}) were calculated from the pore size distribution curve.

D. Arsenate Adsorption Isotherm and Kinetic Tests.

Sodium arsenate (Na₂HAsO₄·7H₂O, LOBA) was used as the arsenate source without any modification. Arsenate stock solution was prepared at a concentration of 1.0 mg/l in deionized water. From this stock solution intermediate strength of 0.20 mg/l arsenate prepared with deionized water and used as sample. The samples were set in a wrist shaker at room temperature (25 °C). After 8 h of shaking, the pH of the samples was readjusted with 0.1M NaOH/HCl). All samples were then shaken again until equilibrium was reached. After 12h of shaking, the samples were withdrawn and filtered with a 0.45- μ m filter paper. For kinetic study six samples of 50 ml each with arsenate concentration of 0.2mg/l was taken in Erlenmeyer flask and set to a wrist shaker. The samples were collected at some intervals,

filtered with 0.45 μ m whattman filter paper and the percent removals were calculated. Arsenate was analyzed with the help of an Atomic Absorption Spectrophotometer with attachment of continuous Hydride Vapour Generation (AA-202, Chemito, India).

III. RESULTS AND DISCUSSION

A. Characterization of MA.

Experimental result of critical micelle determination revealed approximately 1mM/l. MA prepared using a chemical template (triblock co-polymer) showed a narrow pore size distribution with a pore diameter of about 42Å, a high surface area (262.13 m²/g), and a high pore volume (ca 0.3100cc/g). The location of the hysteresis loop in the N₂ adsorption isotherm can be used to determine whether the material possessed a regular framework pore or interparticle voids, such as a textural pore. The framework porosity at 0.42-0.73 P/Po in the N₂ isotherm for mesoporous silica indicates that the porosity was contained within the uniform channels of the templated framework, while the textural porosity at 0.8-1 P/Po shows porosity arising from the noncrystalline intra-aggregate voids and spaces formed by interparticle contacts [13]. As shown in Fig.1, MA shows the presence of only framework porosity. This suggests that this MA has a regular pore structure.

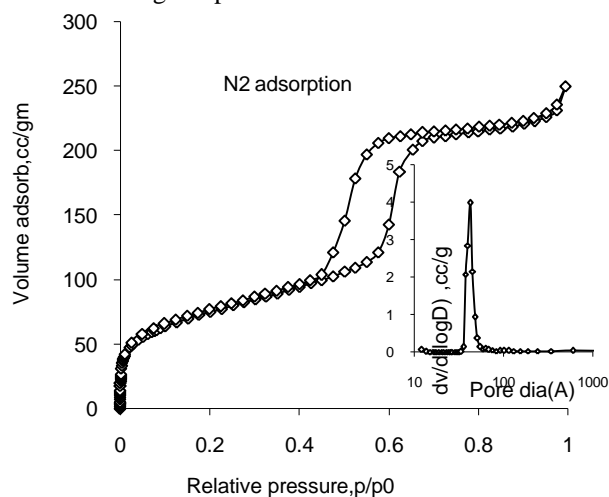


Figure 1. N2 adsorption/ desorption of MS

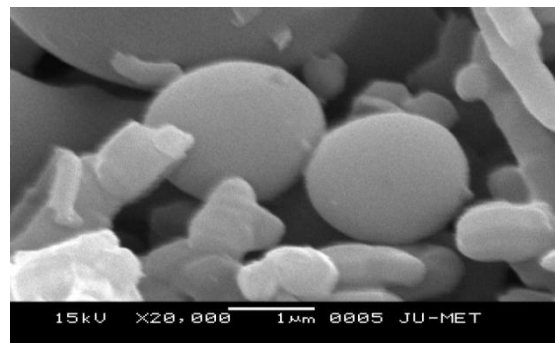


Figure 2. SEM image of pristine SBA15

The X-Ray analysis (not in picture) of mesopore silica show crystalline structure, but when iron precursor is incorporated and calcined, the material changes to amorphous nature, may be due to collapse of crystalline structure of pristine mesoporous silica. The scanning electron microscopy (Figure 2) reveals that the particles formed are in range of one to two micron size.

B. Effect of pH.

The uptake of arsenate by MA in different pH is shown in Fig. 3. It is clear that the adsorption by mesoporous iron is dependent on the solution pH and that the maximum uptake is obtained at pH 6. The arsenate ion occurs mainly in the form of $H_2AsO_4^-$ in the pH range between 3 and 6, while a divalent anion $HAsO_4^{2-}$ dominates at higher pH values (such as between pH 8 and pH 10.5). In the intermediate region (i.e., in the pH range between 6 and 8), both species coexist with one another [3]. Thus, it is evident that the main species, $H_2AsO_4^-$ adsorbed by mesoporous iron at a pH of 6.0. Adsorption does not occur at high pH levels, and thus a high pH range can be used for a desorption test.

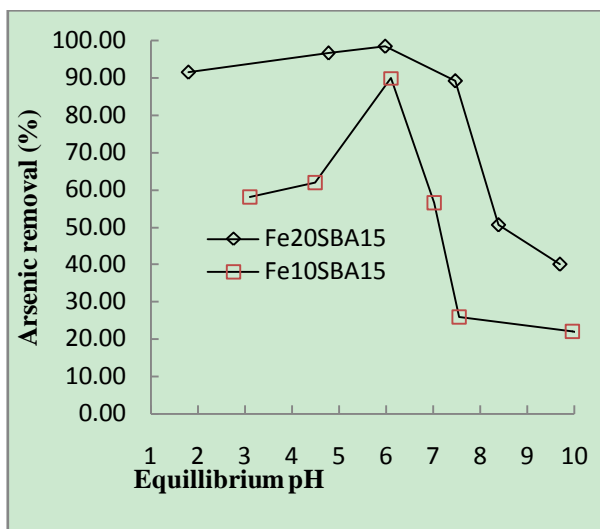


Figure 3. Effect of pH on arsenic removal

C. Adsorption Equilibrium Study

Langmuir and Freundlich isotherms were examined in the present study. A basic assumption in the Langmuir theory is that sorption takes place at specific homogeneous sites within the adsorbent. The Langmuir isotherm is expressed as follows

$$X/m = (K_1 K_2 C_{eq}) / (1 + K_1 C_{eq}) \quad (1)$$

where, k_2 (mg/g) is the maximum adsorption capacity corresponding to complete monolayer coverage, C_{eq} (mg/l) is the equilibrium solute concentration, and ' k_1 ' is the equilibrium constant related to the energy of sorption (l/g), which also may be termed as distribution co-efficient of solute in solid phase and liquid phase. X (mg) is the sorbed

amount of adsorbate and ' m ' is adsorbent dose (g). The Langmuir isotherms for both $Fe_{10}SBA15$ and $Fe_{20}SBA15$ are plotted in Fig. 4. It is evident from Figure 4 that $Fe_{20}SBA15$ fits the Langmuir adsorption model better than $Fe_{10}SBA15$.

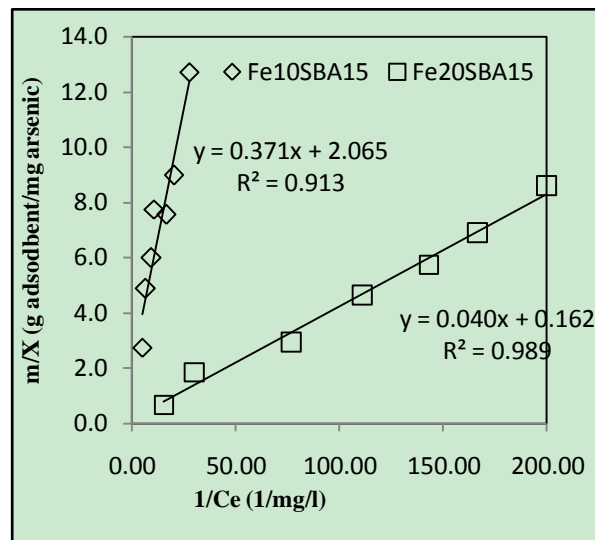


Figure 4. Adsorption isotherm

The Freundlich isotherm model was also tested to describe the adsorption data. It assumes that different sites are involved with several adsorption energies [14]. The Freundlich isotherm is expressed as follows:

$$X/M = K C^{1/n} \quad (2)$$

Where, C = equilibrium concentration, k , n are empirical constants. It is evident from the Fig.5 that $Fe_{20}SBA15$ fits Freundlich isotherm better than $Fe_{10}SBA15$. The correlation Coefficient (R^2) of the isotherms shows that Freundlich and Langmuir isotherms fit good for both the materials.

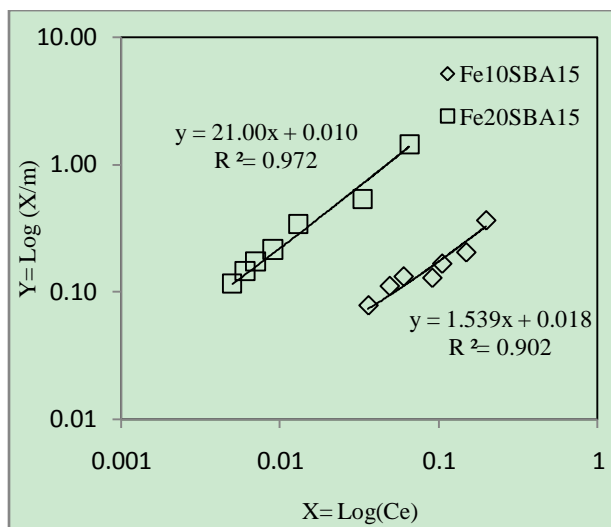


Figure 5. Freundlich isotherm

IV. CONCLUSIONS

This study reveals that mesoporous silica with uniform pore size can be synthesized with block-co-polymer concentration as low as 1mM/l. The uniform pore size in mesoporous silica helps in faster intake of arsenic. In this study a uniform pore size of about 42Å was synthesized. The experiments reveals that 20% (wt.) iron impregnated mesoporous silica have very good arsenic removal kinetic and isotherm.

The material show good fits with Langmuir isotherm than Freundlich isotherm. The optimum pH range for arsenate removal was found to be 5.0-6.0. At this pH range the mesoporous iron surface is found to be positively charged. The kinetic study reveals that pseudo-second order rate equation fits excellent ($R^2=1$).

ACKNOWLEDGMENTS

This work was supported by University Grants Commission, Govt. of India vide order no: F No.31-37/2005 (SR) under Minor Research Scheme. The author sincerely acknowledge the contributions from Dr. Amitava Basu Mallick, Metallurgical Engineering Division, Bengal Engineering and Science University, Shibpur, India for XRD analysis and Dr. Somen Roy (Membrane Laboratory) of Central Glass and Ceramic Research Institute, Kolkata, India, for surface area and pore size analysis.

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