

Titanium and Titanium Alloy Surface Structure Effects on Osteoblast

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Abstract—To investigate the effectiveness of Titanium and Ti6Al7Nb surface by the mechanical grinding and sanding acid etch on mouse osteoblastic adhesion, proliferation and differentiation. In Titanium and Ti6Al7Nb surface by mechanical grinding and sanding acid corrosion are different processing to prepare a smooth surface and rough surface with holes, SEM and EDX analyze titanium surface morphology and elemental composition, laser confocal microscopy analyze surface roughness of titanium plate and a three-dimensional structure, inductively coupled plasma spectrometer to measure the internal elements of titanium and titanium alloy precipitation, observe different titanium surface adhesion of osteoblast cells by scanning electron microscope and analyze the proliferation of osteoblast by MTT test. Our results showed that sandblasted etched titanium surface treated to form a porous structure, the roughness of the surface is much larger than mechanical polishing, the precipitation of element content among titanium and titanium alloys is minimal in simulated body fluid, osteoblastic adhesion, proliferation, differentiation on titanium surface with Sandblasted etching group is much better than the mechanical grinding group. In summary, two methods could promote osteoblastic adhesion, proliferation and differentiation, but sandblasting etching group is better than mechanical grinding group, while in sandblasting etching treatment group Ti6Al7Nb is better than Titanium.

Keywords-Ti; Ti6-Al7-Nb; sandblasting etching; osteoblast; mechanical grinding

I. INTRODUCTION

With the rapid development of global economy, titanium (Ti) and titanium alloy has been used in all aspects of biological medicine, such as orthopedic implants, plastic surgery, dental restorations and planting, etc. In recent years, titanium is widely used in oral medicine due to good biocompatibility, good corrosion resistance, good physical and chemical properties and processing performance and good mechanical properties [1]. Titanium and titanium alloys change implant surface chemical composition, surface morphology, roughness by surface modified research which is benefit to the combination of bone-implant [2]. Sandblasting etching is a non-coating surface treatment method, titanium is imparted etching technology after sandblasting, thus sheet sets nest holes large cavity forms a secondary hole in the surface of the titanium. To observe mouse osteoblasts in different processed Ti, Ti6Al7Nb surface adhesion and proliferation by in vitro experiments.

II. MATERIALS AND METHODS

A. Sample preparation

Experiment chooses two samples were Ti, Ti6Al7Nb, the sample size is 14mm in diameter and 1mm in thickness. Put six titanium plate from each group into anhydrous ethanol and acetone in ultrasonic cleaning after 30 min rinsed with distilled water and dried. Samples were polished with following series silicon carbide papers of No. 800, 1500 and 2000 grit and abraded dirt layer and the oxide layer on the surface to form a surface with smooth, bright and no large scratches. Ti, Ti6Al7Nb were taken three respectively under 0.2 MPa pressure for sandblasting 30 s. The samples after sand blasting were ultrasonic cleaned with anhydrous ethanol and distilled water for 30 min. with distilled water, concentrated sulfuric acid and concentrated hydrochloric acid by 11:12:2 configuring etching solution. Ti, Ti6Al7Nb respectively etching 80s, then were ultrasonic cleaned with anhydrous ethanol and distilled water for 30 min. S1 for Ti mechanical polishing, S2 for Ti6Al7Nb mechanical grinding group, SLA1 for Ti sandblasting acid erosion group, SLA2 Ti6Al7Nb sandblasting acid erosion group.

B. Roughness of the sample

Three sample of four groups were placed with a laser confocal stents, then roughness and three-dimensional structures of sample surface were analyzed by 3D laser scanning confocal microscope.

C. SBF configuration

The SBF was prepared by dissolving reagent-grade chemicals of NaCl, NaHCO₃, KCl, K₂HPO₄·3H₂O, MgCl₂·6H₂O, CaCl₂ and Na₂SO₄ into deionized water buffering at pH7.40 with tris-hydroxymethyl-aminomethane ((CH₂OH)₃CNH₂) and 1.0 mol/l HCl at 37 °C. It is shown in TABLE 1.

D. ICP measurement

Four samples were soaked in 30 ml SBF for 7d, 14d, 21d, 28d, then taking 3ml from each group to measure by inductively coupled plasma emission spectrometer (optima 2000DV).

E. Mouse osteoblastic primary culture

Take 3d newborn mice with neck sudden death into 75% alcohol disinfection for 5min, separate calvaria bone after D-Hank's liquid rinsing and scrape periosteal and connective tissue. Clean skull bone using DMEM and cut up. It was supplemented with 0.25% trypsin and digested for 20min at 37°C. After suck out digestive juice, using 1mg/ml Type II collagenase to digest

for 20min at 37 °C, then centrifuge, discard the supernatant, add DMEM medium containing 15% serum and pipet bone pieces. After that cell suspension was seeded in culture flasks to culture in the thermostat fulfill of CO₂ at 37 °C.

F. Identification method of osteoblast

Osteoblasts were seeded at a density of 1×10^5 cells/cm² in 24-well plate, which were placed in the thermostat for 30 min at 37 °C and cell morphology was observed under a microscope.

G. Cell adhesion

The cells were seeded at a density 1×10^4 on the mechanical polishing and sanding acid corrosion group of Ti and Ti6Al7Nb. After cultured for 3d, cell adhesion situation was observed by scanning electron microscopy (SEM).

H. Cell proliferation

Two samples from Ti and Ti6Al7Nb were placed in 24-well plates, the cells were seeded at a density 1×10^4 on titanium plate. 500ul of MTT solution was added to each well and cultured at 37 °C, after 1, 3 and 5 days, the absorbance of solution was measured at a wavelength of 570 nm.

I. The morphology of the sample surface and elemental composition analysis

The morphology of the mechanical polishing and sanding acid corrosion group of Ti and Ti6Al7Nb was observed using high resolution field Scanning Electron Microscope (NOVA

NanoSEM450), the elemental composition of the sample surface was analyzed using EDX.

III. RESULTS

A. Sample surface characteristics and elemental composition analysis

Define abbreviations and acronyms the first time they are used in the text, even after they have been defined in the abstract. Abbreviations such as IEEE, SI, MKS, CGS, sc, dc, and rms do not have to be defined. Do not use abbreviations in the title or heads unless they are unavoidable.

Smooth-Ti (S1) and smooth-Ti6Al7Nb (S2) groups can be seen, the surface of mechanical polishing is smooth and consistent stripes scratches. SLA-Ti (SLA1) and SLA-Ti6Al7Nb (SLA2) groups may indicate titanium surface after sandblasting etched has a large number of primary pores and secondary pores with 2-8 um in diameter, which size is differ, depth is not uniform, the shape is irregular, as the opening of the semicircle with sharp edges. Occasionally in micron holes can see nanoscale holes, which increase the porous morphology of the surface. SLA1 group is mostly flat circular holes, while SLA2 group is mostly elongated holes with slightly rounded morphology (Fig .1). Fig .2 shows that after sandblasting and etching of titanium surface, the elemental composition of titanium plate itself no major change, it can be neglected in the experimental range.

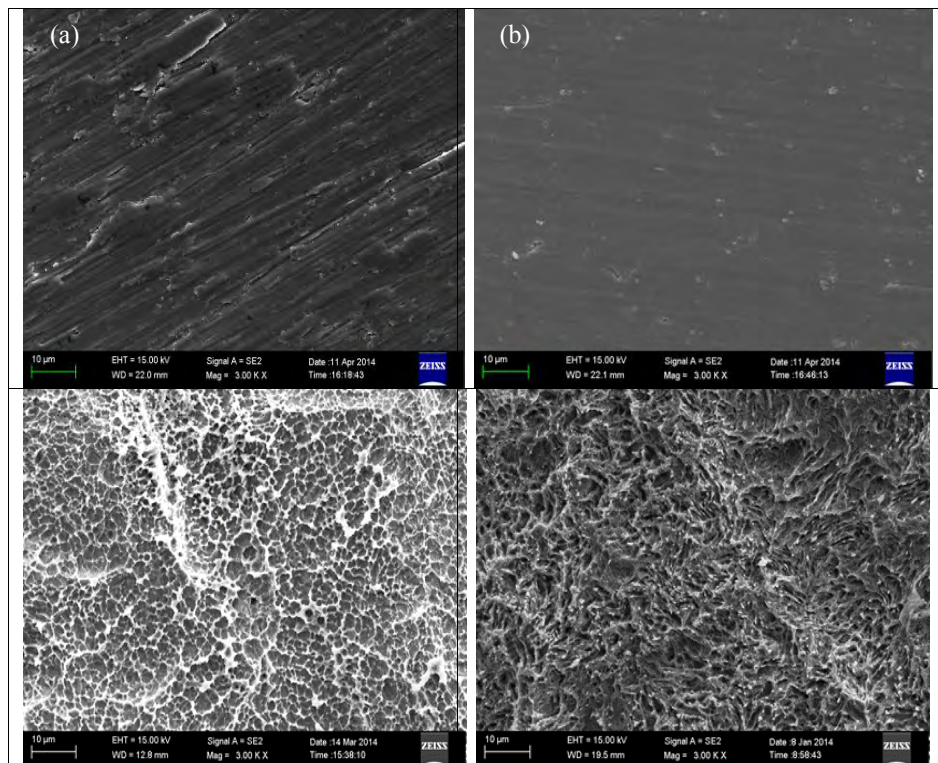


Figure 1. SEM images showing the morphology of surfaces (a)S1, (b)S2, (c)SLA1, (d)SLA2

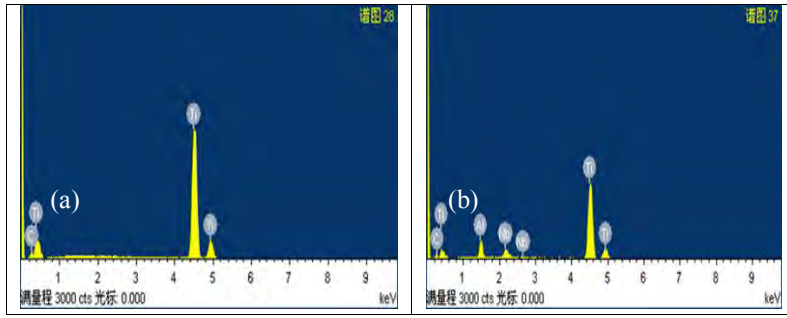


Figure 2. Elemental composition analysis of surfaces (a)SLA1, (b)SLA2

B. Roughness and the three-dimensional structure of the sample surface

The roughness of S1, S2, SLA1, SLA2 surface is shown in table 2. The roughness of not sandblasting etching is small, while roughness of the surface after blasting etching is greatly

improved, which $Ti6Al7Nb > Ti$. Three-dimensional structure for not blasted acid etched titanium only show mechanical scratch without holes forming, but sandblasting etched titanium has obvious dimple-like structure with more rough surface morphology (Fig .3).

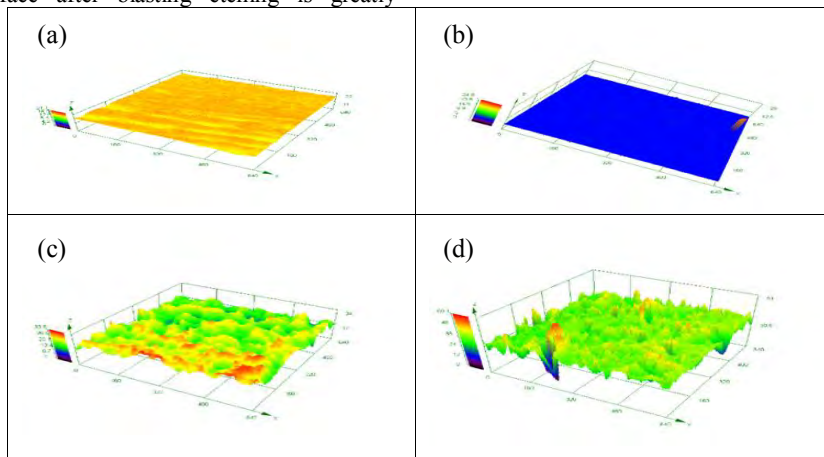


Figure 3. Three-dimensional structure of samples (a)S1,(b) S2,(c) SLA1,(d) SLA2

C. Internal elements of samples precipitated content

Ti, Al, Nb elements precipitate from Ti and Ti6Al7Nb were shown in Fig .4. Ti was soaked in SBF for 7, 14, 21, 28 days at 37 °C, precipitation amount of Ti element was 0.0109mg/l, 0.0151mg/l and 0.0153mg/l, after 28 days Ti element was almost no precipitate. While Ti element precipitates steadily from

Ti6Al7Nb at 28 days. Al precipitation reached a peak at 14 days, after that it gradually reduced, but Nb element has not been deposited. Thus the amount of Ti, Al, Nb precipitate into bone tissue around the implant is very litter within the experimental range. It has almost no destruct for implant-osseointegration, but its long-term impact needs further study.

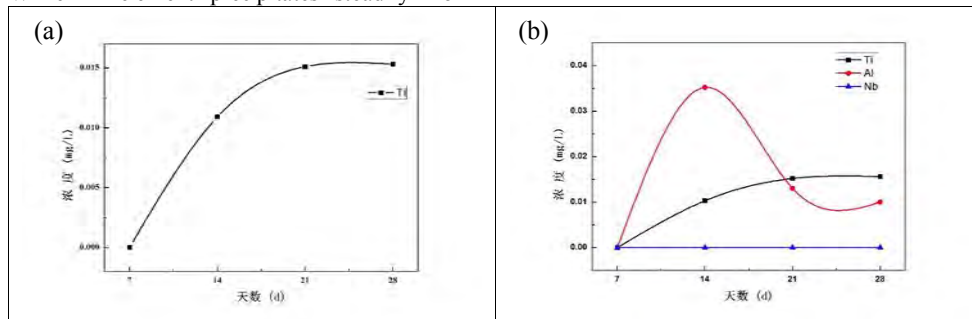


Figure 4. Internal elements of TA1 and TC20 precipitated content:(a)TA1,(b)TC20

D. Result of osteoblastic identification

Osteoblastic growth in mice have different short or long type of spindle and fusiform under 100 times the electron microscope with obvious nucleolus (Fig .5).

E. Cell adhesion

Osteoblasts were inoculated in four groups, after three days the shape of it was shown by SEM (Fig .6). S1 and S2 groups showed cells of the smooth titanium surface were simply adsorbed, while osteoblasts firmly adhered to the titanium surface in SLA1 and SLA2 groups, cell filopodias extend to the size of

the holes in the titanium plate, which SLA2 group has more than SLA1 group.

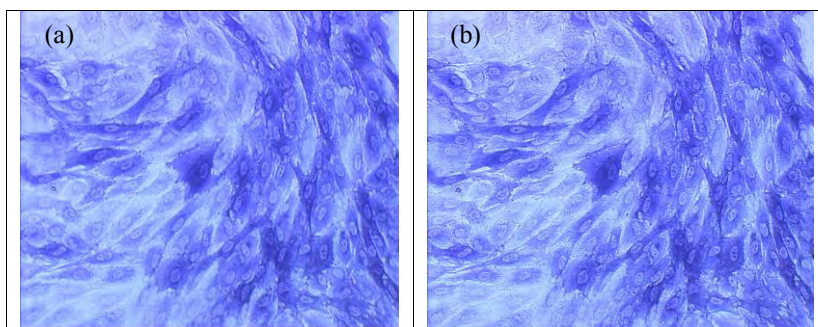


Figure 5. Electron microscopy showing the structure of mouse osteoblastic cells

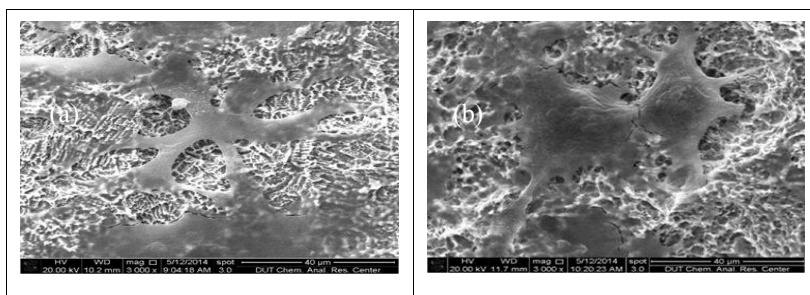


Figure 6. SEM images showing osteoblastic adhesion in the different treatment of different titanium surface: (a)S1,(b) S2,(c) SLA1,(d) SLA2

F. Cell proliferation

As was showed in Fig .7 the OD value of Ti and Ti6Al7Nb with SLA were significantly increased than the smooth group (p

<0.05), among this, Ti6Al7Nb is slightly higher than Ti after culture 1 day. After cultured for 3 and 5 days, osteoblasts in Ti, Ti6Al7Nb surface with a higher cellular proliferation (P <0.05).

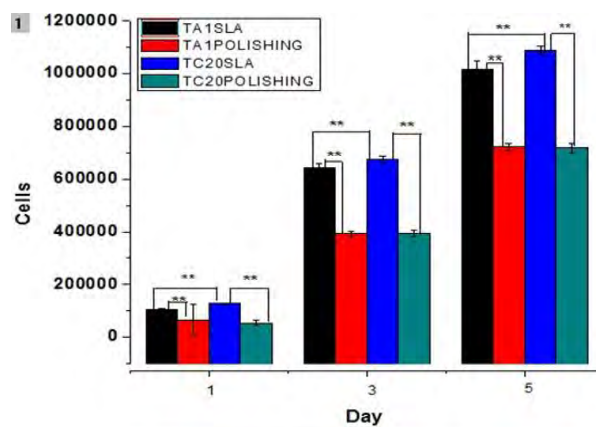


Figure 7. The table showing osteoblastic proliferation

IV. DISCUSSION

The size of the implant surface pores has long been considered one of the most important factors. Current research about implant - osseointegration mainly through surface modified treatment. Experiments can be seen roughness of simple mechanical polishing for implant surface is less than 0.5um (Ra <0.5um), while Ra value of sandblasting etching is about 3um. It increases the roughness of implant surface, thereby increases the area of the implant surface, increases bone-derived cells adhesion and makes implant and bone integrate better, rough ridge grooves play a mainly role on the organization^[3]. Szmukler-Moncler et al. in vitro experiments show that the implant surface after sandblasting etching with interlocking ability^[4].

Ti and Ti6Al7Nb soaking in SBF can be seen the precipitated amount of elements is very litter in the range of experimental result. With the increase of days the content of Al element is lower, this could be the result of oxidation, so Al toxicity almost can be ignored in the experiment. The chosen cells are osteoblasts, mainly due to the osteoblast cells can promote bone growth. Cells can be grown in the pores which greater than 200um in earlier studies^[5]. Recent studies have found that the small size of the hole in favor of osteoblastic function, small size of the cavity can increase the roughness of Ti surface, it is conducive to cell adhesion. When the size of the hole is smaller than the diameter of the cell, Zhang *et al.* reported that the pored diameter of TiO₂ surface is about 3um, it helps to improve the adsorption capacity of MC3T3-E1 cells^[6]. On the

other hand Popat *et al.* proved when the hole is less than 70nm cell adhesion ability will decline^[7,8].

It can be observed by SEM, compared with the simple mechanical polishing, after sandblasting etching treatment, micron-sized holes will be formed for titanium surface, osteoblasts are better spreading in the SLA surface, wherein osteoblasts of Ti6Al7Nb surface is better than Ti, osteoblastic pseudopodia can preferably depth to Ti6Al7Nb holes, it is in favor of inducing bone combine and make the implant-osseointegration closely. Dong Fei *et al.* reported that the roughness of titanium surface in favor of increasing osteoblastic adhesion^[9]. MTT assay showed that SLA group is better than S group, in SLA groups Ti6Al7Nb is better than Ti, which shows cell proliferation gradually increase with the number of days increasing. Wei Yanping *et al.* confirmed that the surface with sandblasting acid etching can better promote proliferation and expression of functional activity of bone cells than smooth surface by experiments^[10, 11].

V. CONCLUSIONS

Sandblasting etching treatment can increase the roughness of Ti and Ti6Al7Nb surface, then form micron holes. It can increase the contiguous area between implant surface and can be conducive to osteoblastic adhesion and proliferation, while osteoblastic adhesion and proliferation of Ti6Al7Nb surface with sandblasting etching is significantly better than other experimental groups. But what kind of implant surface modification are the most conducive to implant-bone combination has to be further research.

TABLE I. ION CONCENTRATIONS OF THE SBF AND HUMAN BLOOD PLASMA.

Ion	Ion concentrations(mmol/l)	
	Blood plasma	SBF
Na ⁺	142.0	142.0
K ⁺	5.0	5.0
Mg ²⁺	1.5	1.5
Ca ²⁺	2.5	2.5
Cl ⁻	103.5	147.8
HCO ₃ ⁻	27.0	4.2
HPO ₄ ²⁻	1.0	1.0
SO ₄ ²⁻	0.5	0.5
PH	7.2-7.4	7.4

TABLE II. THE ROUGHNESS OF TITANIUM AND TITANIUM ALLOY SURFACE.

Roughness of titanium and titanium alloy surface	
group	Ra(um)
polishing-Ti	0.301
polishing-Ti6Al7Nb	0.118
SLA-Ti	2.727
SLA- Ti6Al7Nb	3.333

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