

Crack features of flexural members strengthened by carbon fiber sheet bonded with inorganic adhesive after fire

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Abstract.

Crack distribution and Extension is the important mechanical features of flexural members strengthened by carbon fiber sheet bonded with inorganic adhesive after fire, which is helpful to understand all-round mechanical performance of the style of structural members. Four strengthened beams and four strengthened slabs are tested, and their crack development with loading increase is recorded in detail. The test and analysis results show that, For beams strengthened by carbon fiber sheet bonded with an inorganic adhesive which experienced fire, bending cracks are obviously more than bending and shear cracks, which is because that temperature of lower area of beam section is higher than that of upper area. CFS has a role of restricting crack production and development. The more CFS is, the bigger crack width is and the smaller crack distance is.

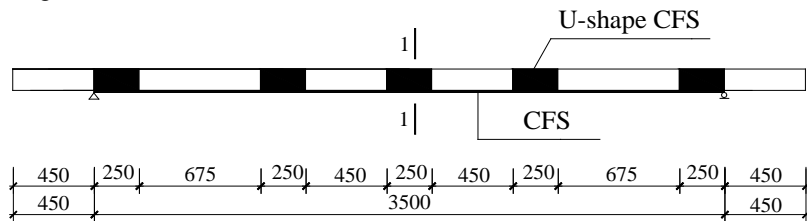
Keywords: an inorganic adhesive; RC member; Carbon Fiber Sheet; crack; after fire

1 Introduction

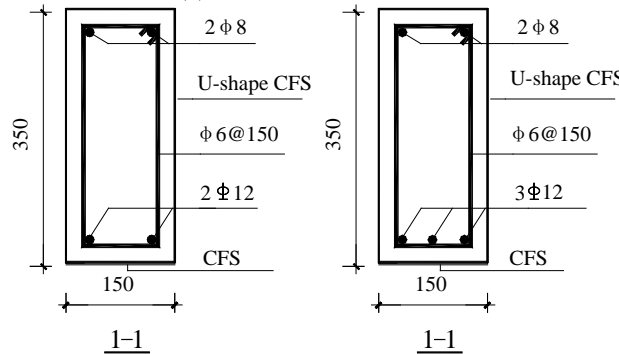
Currently, organic epoxy adhesive is usually used in concrete structures strengthened with Carbon Fiber Sheets, but its softening temperature is too low, most of which typically vary from 60C to 80C^[1-3]. This shortcoming makes it difficult to meet the requirement of fire endurance. Therefore, an inorganic adhesive, whose strength at 600C is not lower than that at normal room temperature, is developed to bond Carbon Fiber Sheet in order to strengthen reinforced concrete members^[4,5]. During research of mechanical experiment of members strengthened by carbon fiber sheet bonded with an inorganic adhesive which experienced fire, crack development with loading increase is recorded in detail, which is helpful to understand all-round mechanical performance of the style of structural members.

2 Design of specimens

Four strengthened beams and four strengthened slabs are designed for the test. Three beams have the same size, 4400mm in length, 150mm in width and 350 mm in height. Four slabs have the same size, 4400mm in length, 600mm in width and 120 mm in height. Actual span of each beam and slab is 3500mm. Longitudinal steel bar of each beams (beam1, beam2, beam3 and beam4), with diameter of 12mm, has a 25mm thick clear cover. Its yield strength and ultimate strength are respectively 375 Mpa and 555 Mpa. Its Elastic module is 2.01×10^5 Mpa. Longitudinal steel bar of each slab (slab1, slab2 and slab3 and slab4), with diameter of 12mm and 10mm, has a 15mm thick clear cover. The yield strength with diameter of 12mm and 10mm is respectively 396 and 390, and their ultimate strength are respectively 490 Mpa and 499 Mpa. Its Elastic module is 2.0×10^5 Mpa. The strength of the standard concrete cubic (100mm×100mm×100mm) of all members is 32MPa from the corresponding test. A layer Carbon Fiber Sheet (CFS) is bonded on the down surface of the each member. Its strength and Elastic module are respectively 4223 Mpa and 2.42×10^5 Mpa. 250mm wide U-shape CFS stirrups are arranged along long direction of each member. Design scheme of specimens is shown as Fig.1. The CFS is 0.111mm thick. An inorganic adhesive developed by the author's team is used to bond CFS. Temperatures the inorganic adhesive experienced at center point of down surface of members are about 300~470C for beams and about 200~300C for slabs at standard fire test. Mechanical experiment of all members which experienced fire is done, as shown as Fig.2.



(a) Beam1 and Beam2



(b) Beam3 and Beam4

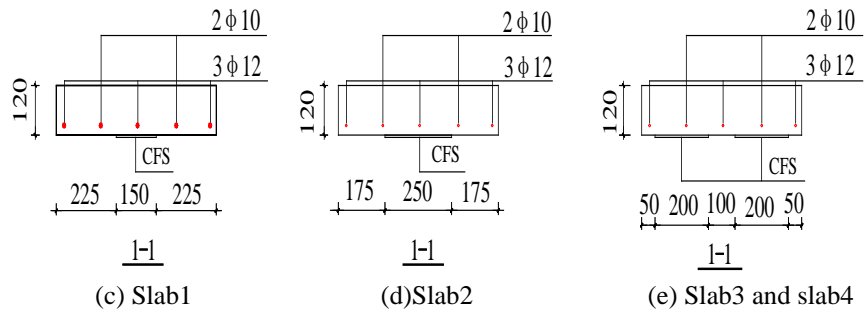


Fig.1 Design scheme of specimens (units: mm)

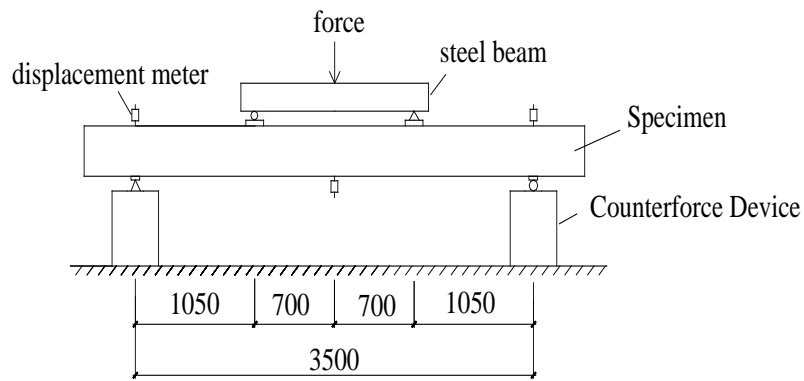


Fig.2 Scheme of test (units: mm)

3 Typical crack distribution of specimens

As loading increases, the specimens crack firstly, then failure. CFS is broken, peel and tear when specimens failure. The typical crack distribution of beam and slab is shown as fig.3. From the fig3, we can found that the crack is vertical to the cross section, which is caused by moment.



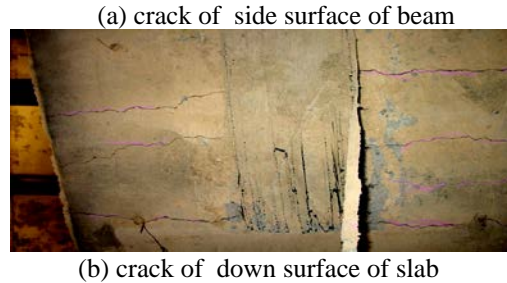
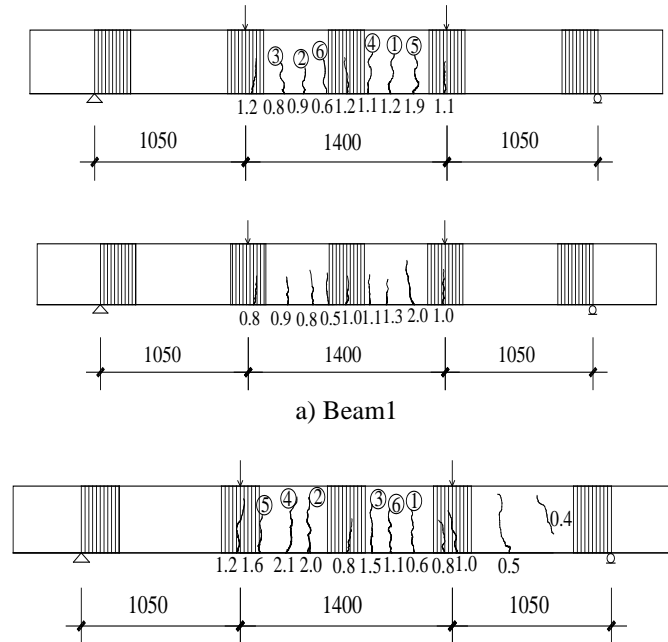


Fig.3 Typical crack distribution of beam and slab

4 Crack development and ditribution of beams

Crack development and distribution of each beam is shown as fig.4. Code of each crack on one side surface of beam represents crack appearing sequence, the width of each crack is shown under the corresponding crack. Specimen beam4 is covered by coating, so its crack development is not recorded. We can see from fig.4 that the crack is vertical to the cross section, which is caused by moment, except that specimen beam2 has two bending and shear cracks, which is oblique to the cross section. Crack appearance is mainly relative to shear span ratio of beam and temperature concrete experienced. The fact that bending cracks are obviously more than bending and shear cracks is because that temperature of lower area of beam section is higher than that of upper area, which is helpful for bending crack appearance from lower zone of beam surface.



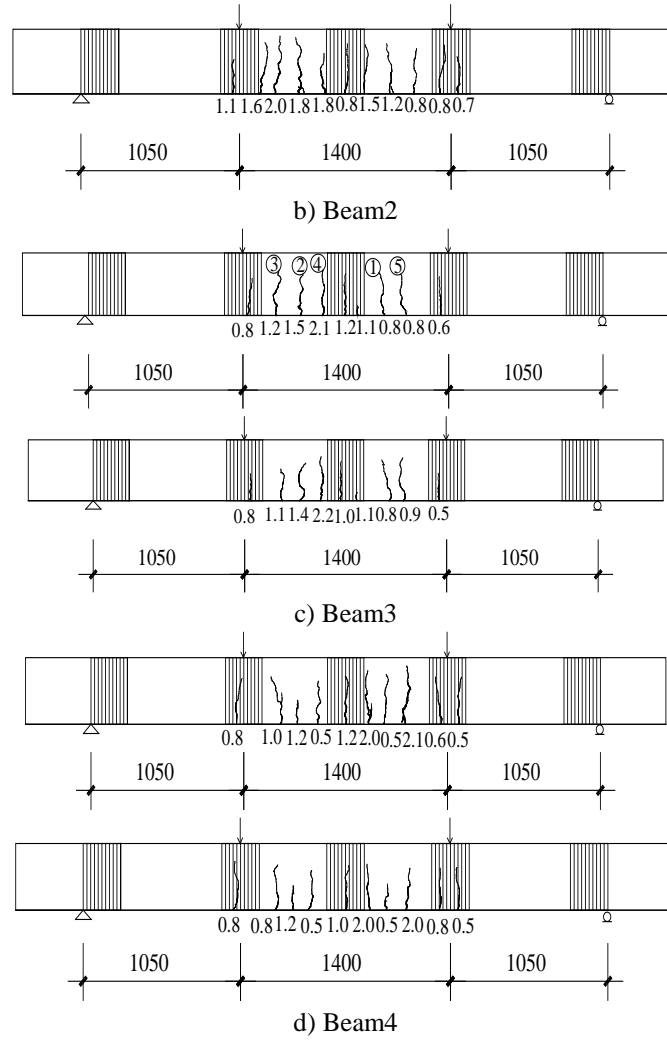


Fig.4 Crack development and distribution of beam
Cracks width of three beams changes with loading increasing, as shown as table 1.

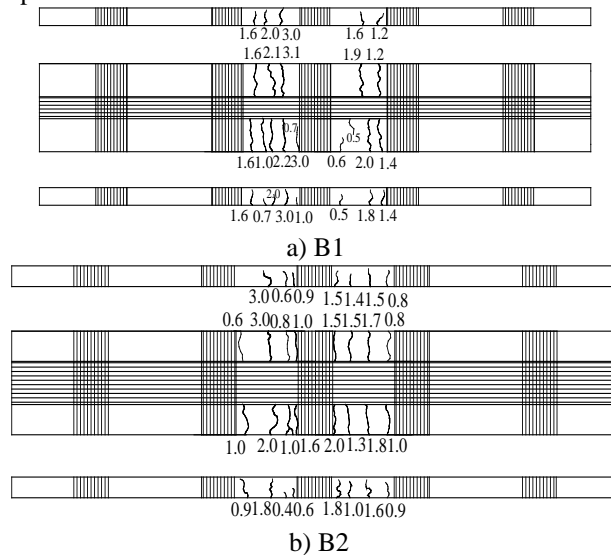
Table 1 Crack width of test beams

beam	Moment /kN·m	Crack width /mm						Average crack width /mm
		①	②	③	④	⑤	⑥	
beam1	19.85	0.20	0.13	0.16	0.20	0.31	0.10	0.18
	21.95	0.22	0.15	0.18	0.22	0.33	0.11	0.20

	23	0.23	0.15	0.19	0.23	0.34	0.12	0.21
	24.05	0.24	0.17	0.20	0.24	0.35	0.13	0.22
beam2	20.9	0.13	0.24	0.20	0.25	0.18	0.10	0.18
	21.95	0.14	0.25	0.20	0.27	0.19	0.11	0.19
	23	0.15	0.26	0.21	0.29	0.20	0.11	0.20
	24.05	0.16	0.28	0.22	0.30	0.21	0.12	0.21
beam3	27.2	0.14	0.20	0.16	0.26	0.09	—	0.17
	29.3	0.15	0.21	0.17	0.27	0.10	—	0.18
	31.4	0.16	0.23	0.18	0.29	0.11	—	0.19
	33.5	0.18	0.25	0.20	0.31	0.12	—	0.21

5 Crack development and ditribution of slabs

Crack distribution of each slab is shown as fig.5. Width of each crack is shown under the corresponding crack. Crack width and distance of specimen B3 and B4 is smaller than that of other slabs, which is because that CFS of B3 and B4 is wider than others, which has a role of restricting main crack development and is beneficial to produce more new crack.



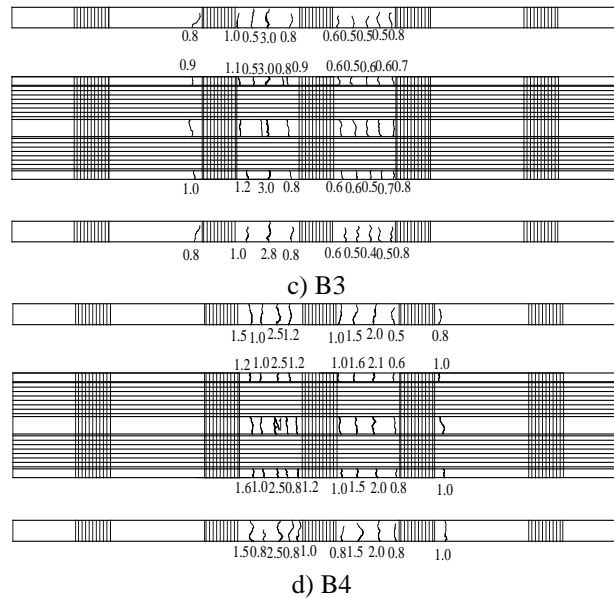


Fig.5 Crack distribution of slabs

6 Conclusions

- 1) For beams strengthened by carbon fiber sheet bonded with an inorganic adhesive which experienced fire, bending cracks are obviously more than bending and shear cracks, which is because that temperature of lower area of beam section is higher than that of upper area.
- 2) The more CFS is, the bigger crack width is and the smaller crack distance is. CFS has a role of restricting crack production and development.

Acknowledgements

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