

## Research Advances in Anammox Granular Sludge

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**Abstract**—Anaerobic ammonium oxidation (Anammox), which is assumed to be an appropriate process for the treatment of nitrogen-rich wastewater, is a promising and novel biological nitrogen removal process with attractive application prospects. However, the drawback of this cost-effective process is the low growth rate of Anammox bacteria. So the Anammox process are often operated at a long solids retention time (SRT) in order to cultivate biomass successfully. The granulation of Anammox biomass offers an effective strategy to retain the biomass in Anammox reactors compared with other formation of sludge. This paper reviewed the up-to-date research progress, the property, the cultivation, as well as the application of Anammox granular sludge worldwide.

**Keywords**-Anammox granular sludge; granulation; wastewater treatment

### I. INTRODUCTION

Anaerobic ammonium oxidation (ANAMMOX) is a promising biotechnology for the treatment of ammonium-rich wastewater [1]. Anammox bacteria can oxidize ammonium into dinitrogen with nitrite as electron acceptor under anoxic condition without external carbon source. As an innovative and eco-friendly biological nitrogen removal alternative compared to traditional nitrification/denitrification process [2], Anammox has the advantages of a higher nitrogen removal rate (NRR), lower operational costs, and smaller volume requirements [1,3]. Since its initial discovery, Anammox has been extensively investigated all over the world.

However, there are some limitations in the extensive application of Anammox technology. The main drawbacks of this novel technology are the long start-up period and the low growth rate of the bacteria [4]. The long start-up period is one of the major obstacles for the practical application of Anammox technology, even though it has been studied for two decades. The doubling time of Anammox microorganism at 30–40°C was reported to be approximately 10–14 days [5].

Anammox biomass in reactor systems have many categories: free cell or flocculent sludge, biofilm and granular sludge. Due to the slow growth rate of the Anammox bacteria, the reactors are usually operated at an extremely long sludge retention time (SRT) in the system in order to cultivate the bacteria successfully [6]. In the free cell or flocculent sludge Anammox systems, the biomass are easily to be washed out. Because Anammox bacteria have a trend to grow in aggregates [7], granule systems have advantages to the cultivation of Anammox. Since Anammox

granule systems can sustain biomass effectively [7,8], this form of systems are used to cultivate the Anammox bacteria frequently [9]. Furthermore, since a very high biomass concentration can be obtained in the system, granular reactors are desirable biological treatment process. It stands for a high transformation of contaminant and a small volume of reactor [10]. The reported high-rate Anammox processes are usually granule systems [1,8,11,12]. Therefore, bacteria growing as granules was considered to be one of the suitable and promising methods for Anammox process.

This review aims to present a detailed comparative summary of research progress, the property, the cultivation, as well as the application of Anammox granules.

### II. RESEARCH PROGRESS OF ANAMMOX GRANULAR SLUDGE

In 1995, Ammonium oxidation coupled to the reduction of nitrate was discovered in a fluidized denitrification reactor by Mulder et al. [13]. Later this process was demonstrated to be a biochemical reaction and nitrite was supposed to be the optimum electron acceptor [14].

Many researchers focused on the activity of Anammox granules, such as different inoculums, different form of reactors, and high loading rate. Overview of Anammox granular sludge performance has been highlighted in Table 1. An expanded granular sludge bed (EGSB) reactor was started-up successfully by seeding the anaerobic sludge from a brewery wastewater treatment plant by Wang et al. [15] in 2004. After 3 months operation, the granular sludge was discovered in the reactor, and the ammonium nitrogen could be removed continuously [15]. In 2010, Ni et al. [16] started-up a pilot-scale Anammox reactor successfully in two weeks seeded with exotic mature granules. This research indicated that the granular Anammox reactor possessed high nitrogen removal potential of 27.8 kg-N/m<sup>3</sup>/d. The microbial community of the granules was quantified to be composed of 91.4–92.4% Anammox bacteria by real-time polymerase chain reaction. The performance of Anammox at low ambient temperatures in up-flow anaerobic sludge blanket (UASB) reactors was also investigated [17]. By adding 10 mL highly active Anammox sludge every 2 days, the NRR at 9.1°C finally reached 6.6 kg-N/m<sup>3</sup>/d [18]. To update, a super high-rate performance with NRR of 74.3–76.7 kg-N/m<sup>3</sup>/d was accomplished in the lab-scale Anammox UASB reactors [8].

So far, at least five “Candidatus” Anammox bacterial genera have been identified [19], including Candidatus

“Anammoxoglobus”, Candidatus “Brocadia”, Candidatus “Jetteniaasiatica”, Candidatus “Kueneniastuttgartiensis”, and Candidatus “Scalindua”. All these bacteria are monophyletic in that they are encompassed within the phylum Planctomycetes.

TABLE I. OVERVIEW OF ANAMMOX GRANULAR SLUDGE PERFORMANCE

| Reactor type | Inoculum           | HRT    | NLR or NRR (kg-N/m <sup>3</sup> /d) | Reference          |
|--------------|--------------------|--------|-------------------------------------|--------------------|
| SBR          | Anammox granules   | 1d     | 0.3 (NRR)                           | Arrojo et al. [20] |
| EGSB         | Anammox granules   | 1.5h   | 18.65 (NRR)                         | Chen et al. [21]   |
| EGSB         | Anaerobic granules | 6-0.3h | 57.14 (NRR)                         | Chen et al. [22]   |
| UASB         | Anammox granules   | -      | 1.03 (NLR)                          | Ni et al. [16]     |
| UASB         | Activated sludge   | 0.28h  | 2.28 (NRR)                          | Ma et al. [18]     |
| UASB         | Anaerobic granules | 0.2h   | 74.3-76.6 (NRR)                     | Tang et al. [8]    |

### III. THE PROPERTY OF ANAMMOX GRANULAR SLUDGE

The properties of Anammox granular sludge were affected by the shape of the reactors, hydrodynamic shear force, nitrogen loading rate (NLR), and some other factors. The different condition leading to the discrepancy of the Anammox granules. The characteristics of granular sludge such as heterotrophic aerobic granules, anaerobic granules, denitrifying granules, and hydrogen-producing granule shave been reported extensively. In case of Anammox granules, the diameter, settling property, density, morphology, color, and specific Anammox activity (SAA) have been investigated.

#### A. Diameter

The diameter of Anammox granules could be employed as an indicator of reactor performance. Diameter has great relationship with the settleability of Anammox granules. In addition, high settleability led to the effective performance of reactor. The Anammox granules could be divided into setting granules and floating granules. The research carried out by Lu et al. [23] indicated that, the average diameter of setting granules ( $2.96 \pm 0.99$  mm) were much smaller than the average diameter of floating granules ( $4.58 \pm 1.22$  mm). Based on their settling model, controlling Anammox granules with diameter of 1.75-4.00 mm were supposed to be the optimal for the Anammox process[23]. Another research indicated that the diameter of Anammox granules should be controlled above 2.20mm to avoid the floatation of the granules[24]. The increasing diameter of Anammox granules would leading to the decreasing density and the floatation of biomass.

#### B. Settling property

The granulation of Anammox biomass offers an effective strategy to retain the biomass in Anammox reactors due to its good settling ability [6,20]. The settling velocity of Anammox granules has close relationship with

their diameter and density according to the well-known Stokes equation. Only the settle velocity of settled Anammox granules could be measured since the floating granules did not settle. The increasing diameter and density of the granules leading to the increase of settling velocity. The settling velocity of anaerobic granular sludge was reported to be approximately 60 m/h [25]. As for Anammox granules, the settling velocities of 73-88 m/h were observed in a UASB reactor[8], which were a little higher than anaerobic granular sludge. Chen et al.[26] reported that Anammox granular sludge with a poor settling ability could lead to unstable operation in the Anammox systems. Some other characteristics, such as roundness, sphericity and mass shape factors, can also influence the settling velocity of Anammox granules.

#### C. Density

The density of Anammox granules is proportional to the performance of reactor. The granules density of 1.03 g/mL was obtained by Tang et al.[8]. Franco et al. measured the specific density of Anammox granules, higher density of Anammox granules (91-120 g-VSS/L-granules) was observed compared to the aerobic granules (40-70 g-VSS/L-granules). The density and morphological factors of Anammox granules are probably related to their diameter. The density of Anammox granules decreased with the increase of their diameter. In the range of experiment, the influence of diameter on the settleability of Anammox granules seemed greater than that of density. However, it was the density that finally determined the settleability of Anammox granules.

#### D. Morphology

The morphology of Anammox granules could be observed via scanning electron micrograph (SEM) and transmission electron micrograph (TEM). The ANAMMOX granules were sphere-like in three dimensional shapes. The research carried out by Lu et al.[24] showed that the Anammox granules were irregular in shape and uneven on surface, and their structure included granule, subunit, microbial cell cluster and single cell. Wang et al.[15] studied the morphology and inner structure of the Anammox granules in an EGSB reactor. Their research illustrated that the Anammox granules were relatively regular in shape, more or less spherical particles with a smooth surface after 3months operation[15]. Granules consisted of a number of cavities, which could be the gas vents of nitrogen production[15]. Tang et al. [8] indicated that Anammox granules was described as a cauliflower-like shape; surface of Anammox granules consisted of spherical bacteria and elliptical bacteria; hardly any bacilli and filamentous bacteria was observed in the reactor, indicating the dominate role of Anammox bacteria.

#### E. Color

The characteristics of unique carmine color of Anammox granules has also drawn considerable attention for the process optimization, which could be an indicator of high activity Anammox granules. The color of Anammox

granules varies from carmine to brownish, or black, but high load Anammox granules are usually carmine in appearance. The color of granules associated with the denitrogen performance of the reactor. Therefore, the role and the concentration of Hemec was revealed by some researchers, which contributed the granular sludge with the unique carmine color. The carmine color of the granules was supposed to due to the high content of Hemec, grey color due to the low content and black due to the inexistence of Hemec.

#### F. Specific Anammox activity (SAA)

The granular sludge characterized by high activity plays a pivotal role in the performance of high-rate bioreactors. The SAA of the biomass was practically constant and around 0.4 g-N/g-VSS/d in a SBR, and the average Feret diameter of the formed granules was 0.64 mm[20]. Dapena et al.[6] reported that averaged maximum specific activities measured in batch experiments were 0.9 and 0.44 g-N/g-VSS/d for in a gas-lift reactor and a SBR, respectively. When the maximum specific activity was exceeded, the system became unstable and biomass started to float. Jin et al. [17] investigated the SAA at different temperature, the maximum SAA of 6.12 mg-N/g-VSS/h was obtained at 35°C, and SAA gradually reduced with the decrease of temperature.

#### IV. THE CULTIVATION OF ANAMMOX GRANULAR SLUDGE

The favorable condition plays a pivotal role in the formation of Anammox granules in order to obtain a stable Anammox population. Based on "Selection pressure theory" [25], the selection pressure was regarded as the sum of the hydraulic loading rate and the gas loading rate plays a vital role in the granulation process of anaerobic biomass.

Granulation of anaerobic sludge has been widely investigated in UASB reactors, where hydrodynamic shear force is primarily due to liquid up-flow velocity and gas production[10]. In the past decades, the feasibility of up-flow UASB technology for removing high-strength organic wastes from industrial wastewater has been demonstrated sufficiently. Ni et al. [27] investigated the substrate removal kinetics in a pilot-scale Anammox granular reactor by inoculating Anammox granules in to an UASB reactor, which was then operated at different hydraulic retention times and nitrogen loading rates. The reactor showed good tolerance to substrate concentration shock while it was affected significantly by hydraulic shock. Molecular techniques confirmed the existence of at least four well-known Anammox species and Anammox cells accounted for 93.7% of total cells.

SBR is also a suitable system to cultivate Anammox microorganisms. Arrojo et al.[20] studied the influence of shear stress on Anammox process in a SBR. The NLR employed in the reactor was kept around 0.3 g-N/L/d; the nitrite removal efficiency was 98% during the majority of the operational period [20].

#### V. THE APPLICATION OF ANAMMOX GRANULAR SLUDGE

Since the initial discovery of Anammox process,

Anammox has been extensively researched as a promising method for nitrogen removal. Anammox granules has been successfully applied at the laboratory scale, pilot scale and full scale to the treatment of ammonium-rich wastewater. The engineering application of Anammox process is highly attractive due to its unique pathway entails significant advantages compared to classical nitrification/denitrification. In Anammox process, the organic carbon source requirements decreased by 100%, aeration requirements approximately decreased by 60% and sludge production by 90%.

In Rotterdam, the Netherlands, first full-scale granular sludge Anammox reactor was started-up successfully in 2007, which took 3.5 years, much longer than the expected 2 years initially[1]. The modified UASB was employed in this process and finally NRR reached 9.5 kg-N/m<sup>3</sup>/d. Since then, approximately 30 full-scale reactors have begun operating worldwide. Within the last decade, several technologies have been developed and granular reactors have been successfully implemented in full scale. A granular sludge nitrification/Anammox reactor was employed to improve the effluent quality for industrial wastewater, which was demonstrated on full scale and have been operated stable over 3 years [28]. Furthermore, the reactor volume was saved by 17 times and the electric power was saved by approximately 1.5 GWh per year.

#### VI. CONCLUSION AND PROSPECT

This paper presented the research progress on Anamoox granule sludge, the property, the cultivation, as well as the application of Anammox granule sludge. It can be concluded that better performance of Anammox granules could be achieved with the following strategies. (1) Proper diameter results in the good settleability of Anammox granules. (2) Good settle property and density contributed to the high removal efficiency, even at high NLR and short HRT. (3) Relatively high Hemec content contributed to the Anammox granulation which leads to high performance. (4) High value of SAA has great relationship with the reactor performance.

Aside from these, some other issues have been identified, such as foaming, and scaling. The floatation of Anammox granules is still a severe issue that must be solved. The granule floatation would results in unstability or even collapse in the system when high NLR are employed. Precipitation of minerals from influent phosphate and calcium cation could improve the granule density evidently [7], but led to the decrease of the volatile solids (VSS) to suspended solids (SS) simultaneously. In the case of granular Anammox technology, the essential cause of granule floatation remains unclear, and the control strategy for granule floatation has hardly been reported. More concentration should be paid on the control strategy for granule floatation under high NLR in the very near future.

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