# An improved Shuffled frog leaping Algorithm and its application

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**Keywords:** Permutation flow shop scheduling problem; Improved Shuffled frog leaping algorithm; Machine fault conditions; Intelligent algorithms

**Abstract.** This paper proposes a shuffled frog leaping algorithm based on population diversity feedback. The algorithm is used to solve the Permutation flow shop scheduling problem, the results show that the improved shuffled frog leaping algorithm has reliable convergence, high convergence rate and solution precision.

## 1. Introduction

Shuffled frog leaping algorithm is a simulation of the frog group foraging behavior of modern heuristic intelligent algorithm. The algorithm has flexible structure frame, strong global information sharing and interaction. Muzaffar M. Eusuff and Kevin E. Lansey supposed the algorithm in 2000 and it is used to solve water resource in network distribution problem [1]. Academic conducted extensive research on its theory and application. At present on the results of theoretical research of Shuffled frog leaping algorithm is not much and related research: Elbeltagi Emad compared the searching mechanism of the genetic algorithm and shuffled frog leaping algorithm in 2005, the experimental results show that the shuffled frog leaping algorithm in solving some problems of continuous functions have better performance than genetic algorithm[2]. Eusuff studied the system theory of basic shuffled frog leaping algorithm in 2006, the perfect shuffled frog leaping algorithm was used to solve typical combinatorial optimization problems [3]. Elbeltagi Emad proposed an improved shuffled frog leaping algorithm in 2007, proposed the parameter of accelerate search scope, analyzed the positive role of the new parameters, and solved discrete optimization problem and continuous optimization problem [4]. In 2008, Zhang introduced the individual cognition learning ability of PSO algorithm into shuffled frog leaping algorithm, thereby improving the individual learning ability of shuffled frog leaping algorithm [5].

The permutation flow shop scheduling problem is a simplified model of many actual production scheduling problems. Although the process constraint of the model is relatively simple, but it has proven more than 3 machine of permutation flow shop scheduling problem is NP problem [6]. The intelligent algorithms have been paid more and more attentions, they are used to solve combinatorial optimization and NP. In order to solve the above problems, this paper puts forward an improved Shuffled frog leaping algorithm to solve permutation flow shop scheduling problem.

## 2. Shuffled frog leaping algorithm based on diversity feedback (SFLADF)

## 2.1 Attract operation and exclusive operation

measure and dynamic regulate population diversity its effect in How to and the mixed iteration is the main question 0f shuffled frog leaping algorithm need to solve. In view of this, this paper presents the shuffled frog leaping algorithm based on diversity feedback (SFLADF) schematic diagram as shown in Figure 1. In the schematic diagram of this algorithm, the closed-loop automatic frog population is a typical control system. The diversity controller uses effectively diversity evaluation index to calculate the diversity of the population in the system and uses the feedback mechanism to determine increase population diversity or reduce the population diversity according to the real-time population diversity, and so as to control the output strategies of group optimizer, dynamic adjust the frog individual behavior, improve the population diversity through adjusting the frog's behavior and promote a higher quality solutions.

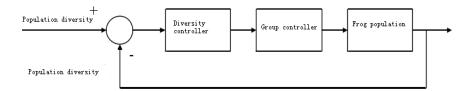


Fig.1 The diagram of diversity feedback for S FLA

In the shuffled frog leaping algorithm based on diversity feedback, diversity controller adjusts the population diversity through population dynamic optimizer. The SFLADF of this paper defines the two states of frog population: attract state and excluded state, also defines the upper limit Dhigh of the diversity and lower limit Dlow of the diversity; When the diversity of population is higher than Dhigh, the frog population begins to population center for attracting operation; when the diversity of population is lower than Dlow, the frog population begins to stay away from population centers for exclusive operation, make the frog individual divergence to other locations. Effectively overcome the basic SFLA easily fall into local optimum problem.

For the attract operation and exclusive operation of frog populations, design the following method.

(1) Attract operation

In the basic SFLA algorithm, the optimal position of individual information sharing is the key of algorithm success, if increasing the utilization rate of frog individual optimal position information, the performance and searching ability of the algorithm will improve. Through referencing to the "elite group" thought of genetic algorithm, put forward the attraction state control method of the population diversity. That is, the frogs of optimal position will replace K (k< P) frogs of the worst fitness, prompt the frogs quickly closes to the optimal location.

If  $x_i = (x_{i1}, x_{i2}, ..., x_{iD})$  satisfies  $f(x_1) > f(x_2) > ... > f(x_p)$ , then  $\Omega_k = (x_1, x_2, ..., x_k)$ , k < p (p is the size of the group), fx for the individual fitness, fitness is in descending order.

(2) Exclusive operation

When the diversity of population is less than Dlow, the frogs of the worst position take the Gauss variation perturbation operation to produce new position, then the update strategy:

If Diversity (t) < Dlow

$$D(t+1) = (1 + gauss(0,1)) \times rand \times (X_b - X_w)$$
(1)

$$X_{w}(t+1) = X_{w}(t) + D(t+1)$$
<sup>(2)</sup>

$$D(t+1) = -rand \times (X_g - X_w)$$
<sup>(3)</sup>

Among them, Gauss (0, 1) for the Gauss distribution function of u = 0,  $\sigma = 1$ .

2.2 The realization of algorithm

The algorithm steps described as follows:

Parameter setting: the size of population is p, and the random initialization, population size is m, each group contains n individuals, the number of iterations in family is  $G_n$  and mixed iteration  $G_m$ :

For i= 1: Gm

Calculate the population diversity Diversity(i)If (Diversity (i) > Dhigh) The implementation of the attract operation of algorithm; If (Diversity (i) < Dlow)

The implementation of the exclusive operation of algorithm, use the strategy of "divergence" behavior;

Else

Search with the basic SFLA

End End

#### 3. The simulation experiment and analysis

Run environment of algorithm is MATLAB (R2010b) under Win7 operating system. The parameters of this algorithm as following: population size P=200, the number of frog m=20 within population groups, n= 10,  $G_n = 10$ ,  $G_m = 500$ , the dimension of test function is 30, the upper limit of Dhigh is 0.20, the lower limit of Dlow is 0.001.

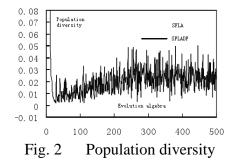
The hybrid flow shop need process 6 work pieces, each work piece must pass through the processing of the 3 process, parallel processing machines of each procedure are 3, 2, 2, the processing capacity of each machine is different, the specific processing time as shown in table 1. In this algorithm of the paper, 10 times running results is shown in table 2. Figure 2 is the population diversity of function change curve. Among them, the vertical axis represents the value of population diversity of function, the abscissa values for the evolution algebra.

Work piece	Machine 1	Machine 2	Machine 3	Machine 4	Machine 5	Machine 6	
1	3	4	2	3	2	4	
2	3	2	4	2	2	3	
3	2	1	2	3	3	2	
4	2	2	2	3	4	3	
5	3	2	2	4	2	3	
6	2	4	3	3	4	4	

Table 1 The processing time of all works on the machines

Table2 10 times results of the algorithm

Number	1	2	3	4	5	6	7	8	9	10
Target value	22	23	23	23	22	23	22	22	22	22



It can see from table 2, 10 scheduling can obtain better scheduling results and the optimal solution is 22, it shows that the algorithm is stable and effective. It can see from figure 2, basic shuffled frog leaping algorithm easily trapped into local optimal solution. Improved shuffled frog leaping algorithm is proposed in this paper, compared with the basic shuffled frog leaping algorithm, it has good ability to maintain the population diversity, and with the increase of evolutionary algebra, it searches the ability of the optimal solution is in the unceasing enhancement. It shows the diversity of the improved algorithm is effective.

#### **4** Conclusions

This paper proposes a shuffled frog leaping algorithm based on population diversity feedback, the algorithm is applied to solve the permutation flow shop scheduling problem, the performance of the

algorithm has been improved obviously. Experiments show that the diversity of the improved algorithm is effective.

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