

## Preparation, characterization and photo activities of Nano-TiO<sub>2</sub> thin film

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**Abstract.** TiO<sub>2</sub> sol is prepared by sol-gel method, nano-TiO<sub>2</sub> thin film on ceramic surface is prepared by dip-coating techniques and is tested by using XRD and AFM, and bactericidal activity of nano-TiO<sub>2</sub> thin film is separately studied by Natural fell bacterium experiments and Artificial fell bacterium experiments. The results show that the main type of crystallite for TiO<sub>2</sub> is anatase and the crystallite size of TiO<sub>2</sub> is 18.98 nm, and the surface shape is fairly uniformity; nano-TiO<sub>2</sub> thin film has good ability of bactericidal performance on Escherichia coli, Staphylococcus aureus, Bacillus subtilis and Pseudomonas aeruginosa.

### Introduction

TiO<sub>2</sub> is commonly known as titanium white, whose photocatalytic activity is very good, chemical stability is high, to the human body is harmless and the cost is low. It is an ideal inorganic anti-bacterial agent.

Since 1972 which Fujishima and Hondo found TiO<sub>2</sub> sustainable water REDOX reaction in photovoltaic cells, TiO<sub>2</sub> photocatalytic performance has become the research hot spot. After TiO<sub>2</sub> is excited by about 365nm wavelength light, its price bring electronic will be excited to conduction band, form a hole with high oxidation activity and light excited electrons, and generate •OH and •O<sub>2</sub> reacting with H<sub>2</sub>O and O<sub>2</sub>. TiO<sub>2</sub> thin film has good chemical stability and thermal stability, high catalytic activity, no secondary pollution, without excitant and safe non-toxic characteristics, It can decompose bacteria and contaminants using natural light. It is Long-term benefit for ecological environment. It can be used in light battery electrodes, water decomposition, organic carrier and vessel material, etc.

Currently, it is a development prospect of photoelectric materials, and is one of green environmental protection and bioceramic catalysts. Nano-TiO<sub>2</sub> thin film is prepared by using sol-gel method in this paper, Using X-ray diffractometer and atomic force microscope nano-TiO<sub>2</sub> thin film on the surface of ceramic tile, characterize XRD and AFM. The bactericidal performance of film is tested through natural drop experiment.

### The experiment part

#### Preparation of Nano-TiO<sub>2</sub> Thin Film

##### (1) Preparation of Nano-TiO<sub>2</sub> Sol

A certain amount of anhydrous ethanol which was measured was put into the beaker, and the right amount of butyl titanate was slowly added into the beaker solution, then stirring magnetically for 120 min. After mixing, 2% of the total volume acetyl acetone was added as a chelating agent, then concentrated HNO<sub>3</sub> was added, adjusting the pH of the solution, and then mixing 30 min, finally dropping distilled water in the mixture to get the transparent sol solution.

##### (2) Preparation of Nano-TiO<sub>2</sub> Thin Film

Ceramic tile glaze was used as a carrier of load, dipping the glazed tile vertical in the sol, Dip-

pulling method coating, taking out to deliquesce in the air, putting it in 100 °C constant temperature box for drying and heat preservation, then putting it in the muffle furnace for roasting. After Natural cooling, the nano-TiO<sub>2</sub> Thin Film was got. Repeating the above operation, the different thickness nano-TiO<sub>2</sub> Thin Films were got.

### **Characterization of Nano-TiO<sub>2</sub> Thin Film**

#### (1) XRD characterization

Adopting the Japanese guide tianjin company for BD - 6000 X-ray diffractometer, the ceramic surface of nano-TiO<sub>2</sub> thin film was characterized with XRD.

#### (2) AFM characterization

Adopting the Japan Olympus atomic force microscope, the ceramic surface of nano-TiO<sub>2</sub> thin film was characterized with AFM .

#### Bactericidal performance of Nano-TiO<sub>2</sub> Thin Film

### **Natural bacteria experiment**

The ceramic tile and ceramic tile blank sample (parallel to do three copies) were put indoor and ventilated bad place, keeping natural light irradiation conditions after a certain time (6 h, 24 h), Putting it in the destroy bacteria in a petri dish, the sterilized beef extract peptone medium was added, and amount to just cover ceramic tile was added, In the constant temperature of 37 °C incubator for 24 h, the number of colonies was recorded.

#### (2) Artificial inoculation experiment

Blank tile and ceramic tile sample were put on super clean bench, using ultraviolet light. Both the front and opposite were sterilized for 20 min. Respectively taking of 0.5 ml bacteria liquid of concentration for 10<sup>6</sup>cfu•mL<sup>-1</sup> to vaccinate in 7.5×4 cm<sup>2</sup> blank samples surface with the ceramic tile ceramic tile and pave, covering its surface using fresh plastic film, irradiating a certain period of time (1.0 h、2.0 h、4.0 h、8.0 h、12.0 h、24.0 h) by 30W fluorescent lamp, 45cm of Irradiation distance, 37±1 °C of experiment temperature, 60 % of relative humidity. 9.5 ml diluent bacterium fluid flush rinsing was used on the surface of the ceramic tile ceramic tile and sampling to sterilization in a petri dish, after mixing, 1: 10 was diluted , then choosing 1 ~ 2 suitable bacteria liquid concentration, taking 0.1 ml as colony number to count, Each dilution degrees vaccination three nutrient AGAR medium were put in constant temperature of 37°C for 24 h, Calculating the sterilization rate.

#### (3) The calculation formula of sterilization rate

$$a = (A - B) / B * 100\% \quad (1)$$

in the type :

sterilization rate;

the ceramic tile on the surface of Blank colony count ;

the ceramic tile on the surface of nano—TiO<sub>2</sub> samples colony count.

## **The results and discussion**

### **XRD analysis of Nano-TiO<sub>2</sub> Thin Film**

The XRD characterized on the surface of the ceramic tile of Nano -TiO<sub>2</sub> thin film. As shown in figure 1:

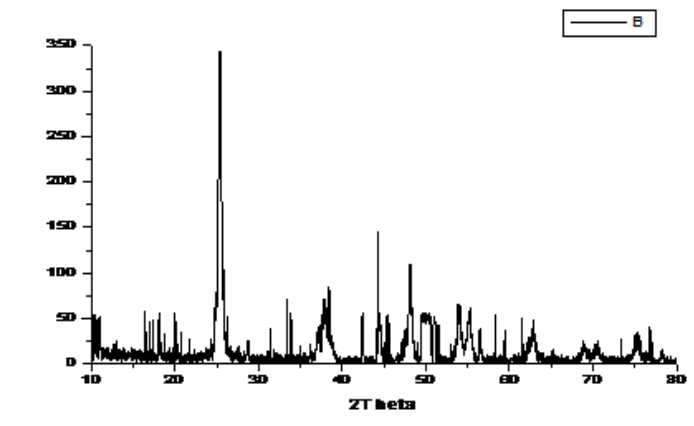


Fig. 1 XRD analysis of Nano-TiO<sub>2</sub> Thin Film

XRD analysis result was shown that, anatase phase nano-TiO<sub>2</sub> was generated in Film, among them, diffraction angle was  $2\theta = 25.3583^\circ$ , Using anatase phase in the theta  $2\theta = 25.3583^\circ$  diffraction peaks of XRD data, by Scherre formula:

$$D = K\lambda / (B \cos\theta) \quad (2)$$

$$B^2 = BM^2 - BS^2 \quad (3)$$

in the type:

D-Grain size;

K-constant, 0.89;

$\lambda$  -X wavelength;

$\theta$  -Bragg Angle (Half the diffraction Angle);

B-wide X ray caused by refinement of nanometer particles;

BM-the measured width is changed;

BS- wide Instrument.

The crystallite size of Nano-TiO<sub>2</sub> particles were calculated, concluding that the particle of TiO<sub>2</sub> was 18.98 nm.

#### AFM analysis of Nano-TiO<sub>2</sub> Thin Film

The surface of the ceramic tile of nano -TiO<sub>2</sub> thin film was characterized by the AFM. As shown in figure 2:

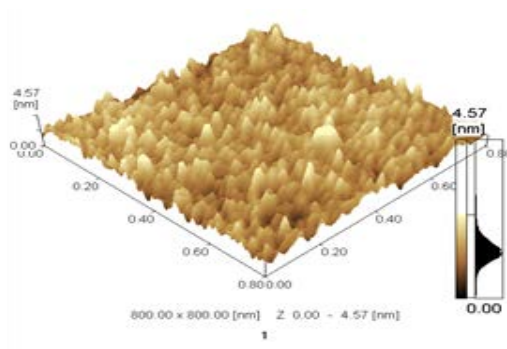


Fig. 2.(a) three dimensional image

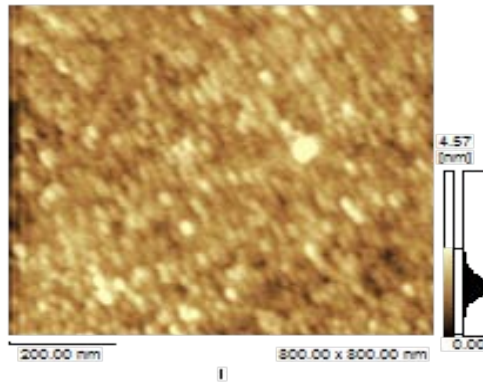


Fig. 2 (b) two dimensional image

AFM analysis result was shown that, the surface of nano-TiO<sub>2</sub> thin film was bright and clean, without abnormal big particles, without reunion phenomenon, the particle size of nano-TiO<sub>2</sub> thin film was at the nanometer scale, particle size was uniform, The average particle size was 20 nm , The film had a flat organizational structure.

**The bactericidal performance of Nano-TiO<sub>2</sub> thin film in the natural bacteria experiment**

In natural bacteria experiment, the Nano-TiO<sub>2</sub> thin film of the Ceramic tile surface was lighted by the irradiation about 6 h、24 h, the sterilization result was shown in table1:

Table1 Natural bacteria experiment result

Natura light time [h]	6	24
Colony counts of the blank tile surface [a]	22	67
Colony counts of the sample tile surface [a]	3	6
Sterilization rate [%]	86.4	91.0

As shown in table1: in the same culture condition, the colony count of the sample ceramic tile surface was less than the blank ceramic tile surface, instructed load Nano-TiO<sub>2</sub> thin film Ecological ceramic tile had antiseptic effect, as the growth of the natural light irradiation time, sterilization rate had increased, after natural light irradiation 24 h , sterilization rate had reached to 91.0%. It show that load Nano-TiO<sub>2</sub> thin film Ecological ceramic tile had a very good sterilization effect on the natural light irradiation without the strong ultraviolet irradiation.

**The bactericidal performance of Nano-TiO<sub>2</sub> thin film in the artificial inoculation experiment**

In the artificial inoculation experiment, nano-TiO<sub>2</sub> thin film of ceramic tile surface was lighted by fluorescent lamp for different time, the sterilizing performance was resulted in Four kinds of the same concentration and different bacteria liquid show as figure 3:

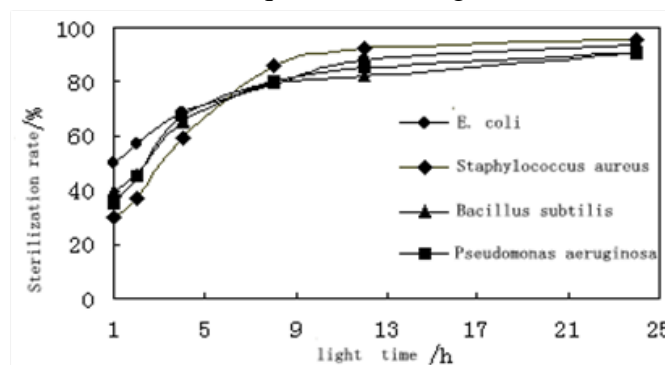


Figure 3 the sterilizing performance of Nano-TiO<sub>2</sub> thin film in the same concentration and different bacteria liquid

Figure3 was shown that the sterilizing rate which Nano-TiO<sub>2</sub> thin film was to Escherichia coli, staphylococcus aureus, bacillus subtilis, pseudomonas aeruginosa was changed with the changing

time in the same concentration.

Learning from figure 3, in the light of time of 1 h, membrane of e. coli bactericidal performance was the highest, but as the extension of time, the e. coli sterilization performance increased slowly, its sterilizing rate had reached 93.72 % when the light time of 12h; the sterilizing rate of bacillus subtilis, pseudomonas aeruginosa reach above 90 % when the light time of 24h.

So it could be seen that, Nano-TiO<sub>2</sub> thin film had good sterilizing performance on e. coli, staphylococcus aureus, bacillus subtilis and pseudomonas aeruginosa .

## Conclusion

Nano-TiO<sub>2</sub> thin film which is prepared by sol-gel method show that anatase phase nano-TiO<sub>2</sub> is generated in its thin film by using XRD and AFM. Its particle is 18.98 nm, and its size is uniform. Loading nano-TiO<sub>2</sub> thin film Ecological ceramic tile can play a very good sterilization effect in the natural light irradiation without the strong ultraviolet irradiation. Nano-TiO<sub>2</sub> thin film have good sterilizing performance on e. coli, staphylococcus aureus, bacillus subtilis and pseudomonas aeruginosa .

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