# Study on Spectrophotometric Determination of Trace Copper after Flotation Separation using Sodium Chloride-Ammonium Thiocyanate-Dodecyl Dimethyl Benzyl Ammonium Chloride System

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**Abstract:**The paper presents a novel method for the spectrophotometric determination of trace  $Cu^{2+}$  after flotation separation using sodium chloride-ammonium thiocyanate-dodecyl dimethyl benzyl ammonium chloride system. The effects of the dosages of NH<sub>4</sub>SCN and dodecyl dimethyl benzyl ammonium chloride (DDBAC), various salts and acidity etc. on the flotation yield of  $Cu^{2+}$  have been investigated. The possible flotation separation mechanism of  $Cu^{2+}$  was discussed. The results showed that by controlling pH4.0, in NaCl-NH<sub>4</sub>SCN-DDBAC system, the water-insoluble ternary association complex of (DDBAC)<sub>2</sub>[Cu(SCN)<sub>4</sub>] which produced by Cu<sup>2+</sup> and SCN, DDBAC cation (DDBAC<sup>+</sup>) floated above water phase and liquid-solid phases were formed with clear interface, while Mn<sup>2+</sup>, Ni<sup>2+</sup>, Fe<sup>2+</sup> and Al<sup>3+</sup> could not be floated, so Cu<sup>2+</sup> was floated quantitatively. Thereby, the quantitative separation of Cu<sup>2+</sup> from the above metal ions could be achieved. A new spectrophotometric method of determination of trace copper by flotation separation was established. The proposed method has been successfully applied to the determination of Cu<sup>2+</sup> in various environmental water samples with satisfactory results.

### Introduction

Copper is one of the essential microelements for human.Copper deficiency leads to serious medical diseases.However,at higher than normal levels,it turns out to be harmful to the human body,ingesting excessive copper can cause vomiting, nausea, diarrhea, liver or kidney damage or even death. It has been found that copper can accumulate in surface waters.Consequently,it is of great importance and significance for life science to determinate trace copper in environmental samples.Since the content of Cu<sup>2+</sup> in environment is usually very low, separation and enrichment must be carried out before measurement.There are many other methods to separate and enrich Cu(II),such as solvent extraction<sup>[1-3]</sup>, cloud point extraction<sup>[4-5]</sup>,activated carbon absorption<sup>[6]</sup>,liquid membrane extraction<sup>[7-8]</sup>,ion-exchange resin separation<sup>[9]</sup>,HPLC separation<sup>[10]</sup>,ultrasound-assisted extraction<sup>[11]</sup>,solid-phase extraction<sup>[12-13]</sup>.

In this paper we have studied the spectrophotometric determination of trace  $Cu^{2+}$  after flotation separation using sodium chloride- ammonium thiocyanate-dodecyl dimethyl benzyl ammonium chloride system. by controlling pH4.0,in the presence of 1.0g NaCl,when the dosage of 0.10 mol/L NH<sub>4</sub>SCN was 3.00 mL and 0.010 mol/L DDBAC solution was 2.50 mL respectively, the water-insoluble ternary association complex of (DDBAC)<sub>2</sub>[Cu(SCN)<sub>4</sub>] which produced by Cu<sup>2+</sup> and SCN<sup>-</sup>,DDBAC<sup>+</sup> floated above water phase and liquid-solid phases were formed with clear interface,while Mn<sup>2+</sup>,Ni<sup>2+</sup>,Fe<sup>2+</sup> and Al<sup>3+</sup> could not be floated,so Cu<sup>2+</sup> was floated quantitatively. Thereby, the quantitative separation of Cu<sup>2+</sup> from the above metal ions could be achieved. A new spectrophotometric method of determination of trace copper by flotation separation using sodium chloride-ammonium thiocyanate-dodecyl dimethyl benzyl ammonium chloride system was established. The proposed method has been successfully applied to the determination of  $Cu^{2+}$  in various environmental water samples with satisfactory results.

### Experiment

### **Equipment and reagents**

A model 722S spectrophotometer (Shanghai No.3 Analysis Equipment Plant) was used for photometric measurements.

 $NH_4SCN$  solution:0.10 mol·L<sup>-1</sup>.Borax solution:0.1 mol·L<sup>-1</sup>.Dodecyl dimethyl benzyl ammonium chloride:0.010 mol·L<sup>-1</sup>.1.0×10<sup>-3</sup> mol·L<sup>-1</sup> of 4-(2-pyridylazo) resorcinol (PAR) ethanol solution was prepared by dissolving 0.1076 g PAR in 500 mL of ethanol solution. A stock of standard solution of Cu<sup>2+</sup>: 1.000 g·L<sup>-1</sup>.A working standard solution was prepared by appropriately diluting the stock standard solution. Standard solution of other metal ions was prepared by appropriately diluting the stock standard solution. Buffer solutions of different pH was prepared as references[14].

All reagents were of analytical reagent grade.Bidistilled water was used throughout.

## Method

 $50\mu g$  of  $Cu^{2+}$ ,a given amounts of 0.10 mol·L<sup>-1</sup> NH<sub>4</sub>SCN solution and 0.010 mol·L<sup>-1</sup> DDBAC solution were added into a 25 mL ground color comparison tube, then dilute the mixture to 10.00 mL with pH4.0 buffer solution.1.0 g NaCl was added and shaken adequately and they were kept still for a moment.1.00 mL of salt water sample in the lower layer was transferred into another 25 mL ground color comparison tube, and 1.5 mL of  $1.0 \times 10^{-3}$  mol·L<sup>-1</sup> PAR ethanol solution and 3.0 mL of 0.1 mol·L<sup>-1</sup> borax solution was added.The solution was diluted to the mark and the absorbance was measured at 510 nm against the reagent blank prepared in the same way. The amount of  $Cu^{2+}$  remained in the solution was calculated and the flotation yield of  $Cu^{2+}(E/\%)$  was calculated according to the determination results. Photometric analysis of other metal ions was referring the reference[15].

### **Results and Discussions**

# Effect of DDBAC dosage on the flotation yield of Cu<sup>2+</sup>

In order to investigate the effect of DDBAC dosage on the flotation yield of  $Cu^{2+}$ ,50µg of  $Cu^{2+}$ ,3.00 mL of 0.10 mol·L<sup>-1</sup> NH<sub>4</sub>SCN solution were applied to the proposed method. It was found that the flotation yield of  $Cu^{2+}$  was zero in the absence of DDBAC in the solution. With the increase of DDBAC dosage, the flotation yield of  $Cu^{2+}$  increased. When the dosage of DDBAC is up to 2.50 mL or more, the flotation yield of  $Cu^{2+}$  was 100%. Hence,2.50 mL of DDBAC was selected for all further studies.

## Effect of NH<sub>4</sub>SCN dosage on the flotation yield of Cu<sup>2+</sup>

In order to investigate the effect of NH<sub>4</sub>SCN dosage on the flotation yield of Cu<sup>2+</sup>,50µg of Cu<sup>2+</sup>,2.50 mL of 0.010 mol·L<sup>-1</sup> DDBAC solution were applied to the proposed method. The results showed that the flotation yield of Cu<sup>2+</sup> was zero in the absence of NH<sub>4</sub>SCN in the solution. The flotation yield of Cu<sup>2+</sup> increased with the increase of NH<sub>4</sub>SCN dosage. When the dosage of NH<sub>4</sub>SCN was up to 3.00 mL or more, the flotation yield of Cu<sup>2+</sup> was 100%. So,3.00 mL of NH<sub>4</sub>SCN was chosen for subsequent studies.

## Flotation separation mechanism

Based on the results above,only in the simultaneous presence of NH<sub>4</sub>SCN and DDBAC in the solution,can  $Cu^{2+}$  be completed floated. Therefore, the flotation separation mechanism of  $Cu^{2+}$  is as follows:

(1)  $Cu^{2+}$  reacts with SCN<sup>-</sup> to form  $Cu(SCN)_4^{2-}$ .  $Cu^{2+} + 4SCN^- \rightarrow [Cu(SCN)_4]^{2-}$ (Water phase) (Water phase)

(2)  $Cu(SCN)_4^{2-}$  reacts with DDBAC<sup>+</sup> to form the water-insoluble ternary association complex of (DDBAC)<sub>2</sub>[Cu(SCN)<sub>4</sub>], so Cu<sup>2+</sup> was floated quantitatively.

 $[Cu(SCN)_4]^{2-}+2DDBAC^+ \rightarrow (DDBAC)_2[Cu(SCN)_4]$ 

(Water phase) (Flotation phase)

### Effect of various salts on the flotation yield of Cu<sup>2+</sup>

The effects of NaCl,KNO<sub>3</sub>,(NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> and NaBr on liquid-solid divarication and the flotation yield of  $Cu^{2+}$  were investigated. The results showed that liquid-solid divarication could be realized at the presence of each of four salts above. KNO<sub>3</sub>, (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> and NaBr decreased the flotation yield of  $Cu^{2+}$  in a certain extent. The presence of NaCl speeded up liquid-solid divarication and made the interface more clear between two phases, and consequently  $Cu^{2+}$  could be separated quickly and completely. When NaCl dosage was in 0.5 g, 1.0 g, 1.5 g, the flotation yields of  $Cu^{2+}$  were 95.1%,100%,100%. When 1.0 g NaCl was added, it could make liquid-solid phase separation perfectly. Therefore,1.0 g NaCl was chosen in the further studies.

### Effect of pH on the flotation yield of different metal ions

Under the optimum conditions,the effects of pH on the flotation yield of different metal ions were investigated. The results showed that in the pH range  $1.0 \sim 7.0$ , the flotation yield of Cu<sup>2+</sup> was in the range of 95.7%  $\sim 100\%$ , it could be considered that Cu<sup>2+</sup> was floated completely. At pH 4.0, the flotation yield of Mn<sup>2+</sup>,Ni<sup>2+</sup>,Fe<sup>2+</sup> and Al<sup>3+</sup> were zero or lesser(all less then 5.0%). Therefore, Cu<sup>2+</sup> can be separated from Mn<sup>2+</sup>,Ni<sup>2+</sup>,Fe<sup>2+</sup> and Al<sup>3+</sup> in the solution by controlling pH4.0.

### **Separation experiments**

Under the chosen conditions, the separations of  $Cu^{2+}$  from  $Mn^{2+}$ ,  $Ni^{2+}$ ,  $Fe^{2+}$  and  $Al^{3+}$  in synthesized samples of binary and polybasic system were studied respectively. The results were shown in Table 1 and Table 2.

Table 1. The separation results of binary-mixed ions (pH=4.0)									
Mixed ions	Metal ion	s added(µg)	Metal ions found	Flotation yield(E/%)					
	Cu	Me	Cu	Me	Cu	Me			
$Cu^{2+}-Mn^{2+}$	50	100	0.1	104.7	99.8	-4.7			
	50	200	0	197.2	100	1.4			
	50	500	0.2	493.9	99.6	1.2			
$Cu^{2+}-Ni^{2+}$	50	100	0	97.4	100	2.6			
	50	200	0.2	198.4	99.6	0.8			
	50	500	0.3	491.3	99.4	1.7			
$Cu^{2+}$ - $Fe^{2+}$	50	100	0.2	100.0	99.6	0.0			
	50	200	0.2	187.7	99.6	6.2			
	50	500	0	455.1	100	9.0			
$Cu^{2+} - Al^{3+}$	50	100	0.1	98.3	99.8	1.7			
	50	200	0.2	187.6	99.6	6.2			
	50	500	0	470.2	100	6.0			
			2						

able 1. The separation results of binary-mixed ions (pH=4.0)

Me represents other metal ions except  $Cu^{2+}$ .

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Number of the synthesized samples	1	2	3	
Dosage of $Cu^{2+}(\mu g)$	100.0	150.0	200.0	
Dosage of Me ( $\mu g$ )	50.0	100.0	200.0	
$Cu^{2+}$ found in solid phase (µg)	96.8	143.1	196.2	
Flotation yield of $Cu^{2+}$ (E/%)	96.8	95.4	98.1	

Table 2. Separation results of Cu<sup>2+</sup> from polybasic-mixed ions (pH=4.0)

Me represents  $Mn^{2+}$ ,  $Ni^{2+}$ ,  $Fe^{2+}$  and  $Al^{3+}$ .

# Determination of Cu<sup>2+</sup> in various environmental water samples

500 mL environmental water sample was heated,cooled and filtered to remove insolution suspended substance. Then pH was adjusted to 4.0 with buffer solution.12.00 mL of 0.10 mol·L<sup>-1</sup> NH<sub>4</sub>SCN solution, 10.00 mL of 0.010 mol·L<sup>-1</sup> DDBAC solution were added into the solution.Aftering stiring for 20 min, the content of Cu<sup>2+</sup> in filtrate was determined by GFAAS method.Meanwhile, the recovery test of standard addition was performed. The recovery yield of Cu<sup>2+</sup>(E/%) was calculated. The results were showed in Table 3.

Table 5.	The determination results of Cu III various environmental water sample (pr1–4.0)					-4.0)
Sample	Cu <sup>2+</sup> added	Cu <sup>2+</sup> found in	Cu <sup>2+</sup> found in solid	Cu <sup>2+</sup> recovered	RSD	Recovery
-	$(\mu g \cdot L^{-1})$	filtrate ( $\mu g \cdot L^{-1}$ )	phase ( $\mu g \cdot L^{-1}$ )	$(\mu g \cdot L^{-1})$	(%)	(%)
Well water	0	2.2920			0.8	
	20.00	0.5194	21.7726	19.4806	0.9	97.4
	40.00	2.0130	40.2790	37.9870	1.1	95.0
River water	0	1.7070	_	—	0.9	_
	20.00	0.3246	21.3824	19.6754	0.6	98.4
	40.00	2.1428	39.5642	37.8572	1.0	94.6
Tap water	0	0.7404	—		0.6	
	20.00	0.7792	19.9612	19.2208	1.2	96.1
	40.00	3.4416	37.2988	36.5584	1.1	91.4

Table 3. The determination results of Cu<sup>2+</sup> in various environmental water sample (pH=4.0)

The results show that the recoveries of  $Cu^{2+}$  are 91.4%  $\sim$  98.4%, and the RSD is 0.6%  $\sim$  1.2%.

### Conclusion

In this paper, a novel method for the spectrophotometric determination of trace  $Cu^{2+}$  after flotation separation using sodium chloride- **a**mmonium thiocyanate-dodecyl dimethyl benzyl ammonium chloride system was reported. The proposed method has been successfully used for the determination of trace  $Cu^{2+}$  in various water samples with satisfactory results. It was obvious that this study had certain practical significance on establishing a new methods of separation and determination of trace copper.

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