Experiment Study on the Flocculent Deposition of Dredged Sediment in Tongji Bridge Reservoir

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Keywords: Dredged sediment; Flocculants; Settling; Supernatant liquor; Dewatering **Abstract** This test explored suitable flocculating settling technological parameter for dredge d sediment in Tongji Bridge Reservoir. It referred to sewage treatment plant's sludge treatment methods, and used PAM, PAC, FeCl₃, MgCl₂, Na₂CO₃, Ca(OH)₂ and KMnO₄ as floccula nts to improve water quality. Through single and mixed experiments, this paper studied floc culants' influence on sludge setting rate and supernatant liquor. The result shows that anioni c PAM's setting rate is faster than other flocculants, but its supernatant turbidity is high. T he effect of FeCl₃, PAC, KMnO₄ is poorer than PAM, however they have better water purification effect. In view of sedimentation, argillaceous improvement and clarification, this paper chooses three groups of flocculants, which are group two PAM+PAC+MgCl₂, group three PAM+PAC+Ca(OH)₂, and group four PAM+PAC+Na₂CO₃+Ca(OH)₂. Therefore, this paper c an provide a simple and feasible way for the rapid dewatering of dredged sediment, which is convenient for sediment's disposal and resource utilization.

Introduction

Pujiang County Tongji Bridge Reservoir has been built more than 50 years, but never to desilting. And its water quality was increasingly serious. Through the investigation, its amount reached about 2.6 million stere. The situation of drinking water security was very grim, which was caused by endogenous pollution. And sediment dredging was effective means to clear reservoir endogenous pollution and reduce pollution load^[1]. Therefore, Pujiang County proposed desilting project in Tongji Bridge Reservoir.

With the deepening of Zhejiang Province "five water treatment", it appeared a lot of dredged sediment in a short time. Because dredged sediment had high moisture content and large volume, its dehydration technology was a key point in the process of resource utilization before processing^[2-5]. At present, our country usually adopted naturally air dried to reduce the dredged sludge's volume^[6-7], such as sediment dredging engineering in Hangzhou West Lake and Wuxi Wuli Lake^[8-9]. But natural drying would take a long time, and need large bulk, and produce secondary pollution easily.

To improve efficiency, reduce reclamation covers, and ensure residual water quality, this paper put forward that dredged sediment in Tongji Bridge Reservoir were added flocculants, by means of the sewage sludge's treatment method in sewage treatment plant. It would improve residual water quality and sediment performance. It will find out the suitable technological parameter for Tongji Bridge Reservoir's sediment, and provide a reference for future similar project.

Materials and Methods

Sediment used in the experiment were took from Pujiang County Tongji Bridge Reservoir. Its natural moisture content was about 85%, average grain diameter was 0.005mm, and its pH value was about 7.2, which was almost neutral. And its permeability coefficient was 1.8×10^{-4} . According to the report of Chinese Academy of Sciences, the maximum organic content of this dredged sediment was up to 20%, and its clay and colloidal particle was nearly 50%. So it was belong to high liquid limit clay.

Its main instruments and equipments were an infinitely variable speed electric mixer and some 1000ml measuring cylinders, etc. This experiment used PAC, FeCl₃, MgCl₂, Na₂CO₃, Na₂SiO₃, Ca(OH)₂, CaCl₂, KAlSO₄·12H₂O and KMnO₄ as inorganic flocculants, and used non-ionic PAM and anionic PAM as organic flocculants.

We took different kinds and amounts of flocculating agents mixed into dredged sediment, took a certain quality, and research its setting effect. The samples were confected into 400% moisture content of mud. Its mass was calculated according to Eq. 1, 2 and 3.

$$\omega^{\epsilon} = \frac{m_W}{m_c} \tag{1}$$

$$\frac{m_{ik}}{g_{ik}} + \frac{m_k}{g_i} = V \tag{2}$$

$$\mathbf{m}_0 = \mathbf{m}_s \cdot (\mathbf{1} + \boldsymbol{\omega}_0) \tag{3}$$

Where ω' is the new sample mud moisture content, m_w is the added water quality, m_s is the dry soil quality in sample, ρ_w is water density, G_s is the clay relative density, V is 1000ml measuring cylinder volume, m_0 is the sample quality, ω_0 is the sample moisture content.

We added a certain quality of water into the dredged sediment sample, stir for 5 minutes in 1000ml beaker, pour into the 1000ml measuring cylinder, mixed some flocculants, stirred up and down 50 times, and started timing. Then we observed the mud mixture's sedimentation process in measuring cylinder, recorded slippage of soil-water system, and watched the clear degree of liquid supernatant.

This paper took three factors into account, which were faster sediment flocculating settling, higher soil quality, and lower supernatant turbidity.

The Effect of Sediment's Flocculating Settling and Results Analysis

To accelerate the sedimentation rate, we adopted anionic PAM with three million molecular weight and non-ionic PAM with five million molecular weight, based on the sewage treatment plan's experience.

The technique plan was that adjusted two beakers of 1000ml ammonia water's pH for 8 to 10, added 1g anionic PAM and 1g non-ionic PAM respectively to two beakers, mixed well. Then took 5mg, 10mg, 15mg, 20mg anionic PAM solution and 5ml, 10ml non-ionic PAM solution to six 1000 ml measuring cylinders, compared with pure soil sample, as was shown in Figs. 1 and 2.

From Figs. 1 and 2, it is clear that, 5mg anionic PAM and 10mg anionic PAM have the faster sedimentation speed, and their final moisture content tend to respectively 170% and 160%. And that anionic PAM samples' speed are faster than non-ionic PAM as a whole. Also, every column sample are divided into three layers, but their clear mixed interface are not distinct. It shows that they are not good for the effect of liquid supernatant. In addition, every group can reduce their pH, anionic PAM samples' are kept at 7, and non-ionic PAM samples' are kept at 6.5.



Fig 1. Settling column experiment of pure soil sample and PAM

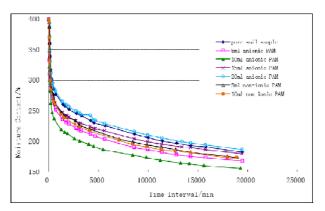


Fig 2. Effects of different kinds and amounts of PAM on dredged sediment's gravity sedimentation

The Improvement of Dredged Sediment Properties and Results Analysis

Due to the role of reservoir sediment through long-term settlement, its composition of fine soil particle is higher than other soil. To increase the soil particle size, and improve the sedimentation rate, this experiment takes Na₂CO₃, Na₂SiO₃·9H₂O and CaCl₂ to improve its properties based on literature and previous experiments.

The test plan was that the dosage of Na₂CO₃ and CaCl₂ was 1%, 2% and 3% of mud dry weight, and the dosage of Na₂SiO₃·9H₂O was 4%. Their setting columns were shown in Figs. 3, 4, and 5.

As shown that their setting effect and defecation on sediment are very poor. Na₂SiO₃·9H₂O has obvious effect on the large particles, but has no clear mixed interface. Form Fig 6, it can be seen that, CaCl₂ has no settlement, because CaCl₂ has dispersive action. Although the sedimentation of Na₂CO₃ samples are better than others, the liquid supernatant is turbid. And their final moisture content tend to 220%. It proves that they can't ensure treatment water quality. Their pH is about 9, and belong to alkaline substances.



Fig 3. Settling column experiment of Na₂SiO₃·9H₂O



Fig 5. Settling column experiment of CaCl₂



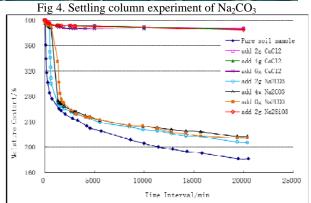


Fig 6. Effects of different kinds and amounts of Na₂CO₃, Na₂SiO₃·9H₂O and CaCl₂ on dredged sediment's gravity sedimentation

The Improvement of Residual Water Quality and Results Analysis

In general, Fe³⁺ and Al³⁺ can attract charges to reduce the force between impurity particles, form floccules, precipitated off. KMnO₄ has strong oxidizing property, can degrade organic matters and sterilize water. Therefore, it chooses FeCl₃, PAC, KAlSO₄·12H₂O and KMnO₄.

The test plan was that the dosage of FeCl₃ and PAC was 1% of mud dry weight, and the dosage

of KAlSO₄·12H₂O was 3%, KMnO₄ was 0.2%, as shown in Figs. 7, 8, and 9.



Fig 7. Settling column experiment of FeCl₃ and PAC



Fig 9. Settling column experiment of KMnO₄



Fig 8. Settling column experiment of KAlSO₄·12H₂O

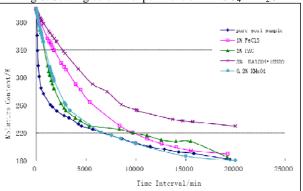


Fig 10. Effects of different kinds and amounts of FeCl₃, PAC, KAlSO₄·12H₂O and KMnO₄ on dredged sediment's gravity sedimentation

The solutions present acidic after mixing Fe³⁺ and Al³⁺, pH of FeCl₃ samples are kept at 5.7, and PAC samples' are kept at 6, and KMnO₄ samples' are kept at 7.4. From Figs.7, 8, 9, and 10, it can be seen that, they have good setting effect, and KMnO₄ is the best, its final moisture content is about 180%. Although their setting effects are a bit poorer than pure soil sample, their clear mixed interfaces are much obvious.

The Effect of Organic-inorganic Compound Addition and Results Analysis

Based on these tests and considered three factors, we choose anionic PAM, PAC, Na₂CO₃, Ca(OH)₂ and MgCl₂.

The test put forward five plans, including group one 5mg anionic PAM+1% PAC, group two 5mg anionic PAM+1% PAC+0.5%MgCl₂, group three 5mg anionic PAM+1% PAC+1% Ca(OH)₂, group four 5mg anionic PAM+1% PAC+0.25%Ca(OH)₂+1% Na₂CO₃, and group five 5mg anionic PAM+1% PAC+1%Ca(OH)₂+1% Na₂CO₃. Their setting columns were shown in Figs. 11 and 12.

Group one and two solutions' pH are about 6, and present acidic. Group three to five solutions' pH are about 8.5, and present alkaline. From Figs 11 and 12, it can be seen that every group has obvious clear mixed interface, especially the group three. Group one's setting rate is close to group two. Group one's final moisture content tends to 220%, group two's tends to 210%, group three's tends to 230%, group four's tends to170%, and group five's tends to 200%. Group four has the fastest setting speed. Although group three's sedimentation is poorest, its liquid supernatant is most clear.



Fig 11. Settling column experiment of group one, two, three, four, and five

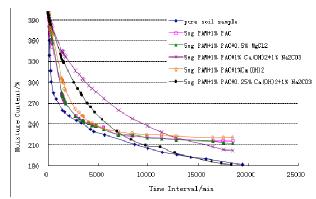


Fig 12. Effects of different kinds and amounts of organic-inorganic compound on dredged sediment's gravity sedimentation

Conclusions

- (1) It turned out that the setting rate of 5mg anionic PAM and 10mg anionic PAM is much more fast, but their supernatant turbidity is high. Otherwise the setting rate of Flocculants such as FeCl₃, PAC, KMnO₄ is poorer than PAM, and their water purification ability is better. Flocculants like MgCl₂, Na₂CO₃ and Ca (OH)₂ have dispersion effect on fine silt, and influence the setting effect, but they can improve the soil texture. In addition, Ca(OH)₂ can discolor the dredged sediment.
- (2) Considering three aspects of sedimentation effect, argillaceous improvement, and residual water quality, this paper chooses three groups of flocculants, which are group two 5mg anionic PAM+1%PAC+0.5%MgCl₂, group three 5mg anionic PAM+1%PAC+1%Ca(OH)₂, and group four 5mg anionic PAM+1%PAC+1%Na₂CO₃+0.25%Ca(OH)₂. Group two's moisture content is 210%, group three's is 230%, group four's is 170%, and group three's liquid supernatant is the most clear.
- (3) This study can provide a simple and feasible way for the rapid dewatering of dredged sediment in Tongji Bridge Reservoir, which would be convenient for the disposal and resource utilization of dredged sediment.

Acknowledgements

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