Numerical Modeling of Turbulent Convective Heat Transfer for Supercritical Pressure Fluids Cooled in Horizontal Tubes

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Abstract. Modeling of the turbulent convective heat transfer to supercritical pressure fluids in horizontal circular tubes is achieved through an integral approach, and a traditional mixing length turbulence model is employed into the numerical scheme. Based on this model, heat transfer of supercritical carbon dioxide cooled in circular tubes was investigated numerically. The effects of mass flux, pressure, heat flux and tube diameter on heat transfer coefficient were simulated, and the simulation results were then compared with the experimental data. It is shown that the present model can provide fast and accurate predictions for the heat transfer behavior in the turbulent boundary layer of supercritical fluid flows under cooling conditions.

Introduction

Due to its environmental advantages and certain attractive thermal characteristics, Carbon dioxide (CO₂) as a promising alternative refrigerant has received considerable attention for many years. In order to optimize the coefficient of performance of tans-critical CO₂ refrigeration system, turbulent convective heat transfer of supercritical CO₂ cooled in horizontal circular tubes was investigated by a few researchers. Yoon et al. [1] carried out experiments in a tube with inner diameter of 7.73 mm, and discussed the effects of mass flux and pressure on heat transfer. Dang and Hihara [2] performed experiments in a range of inner diameter 1~6 mm, system pressure 8~10 MPa, mass flux 200~1200 kg·m⁻²·s⁻¹ and heat flux $6 \sim 33$ kW·m⁻², and the effects of different parameters on turbulent convective heat transfer were discussed in detail. In a later paper [3], Dang and Hihara applied four turbulence models to simulate the heat transfer of supercritical CO₂ in tubes under both heating and cooling conditions, and the low Reynolds number $k-\varepsilon$ model by Jones and Launder showed the best agreement with the experimental data. Li et al. [4] conducted experiments and numerical simulations using semi-circular channels with a hydraulic diameter of 1.16 mm under both heating and cooling conditions, and concluded that for a given mass flux with a moderate heat flux in either heating or cooling mode, heat transfer is enhanced greatly in the pseudo-critical region where the specific heat increases greatly. The former investigations provide the incentive and basis for further research to find out the heat transfer mechanism to turbulent flow of supercritical fluids in cooling tubes.

At supercritical pressures, the thermophysical properties of a fluid undergo dramatic variations throughout the pseudo-critical region, which leads to the difficulty in numerical modeling for turbulent convective heat transfer. Unlike heat transfer in the heating mode, the deterioration in heat transfer and the 'M'-shape profile of radial velocity could not happen in the cooling mode. So it is reasonable that the boundary layer theory can be applied to supercritical fluid flows under cooling conditions. The objective of present study is to develop a theoretical model of heat transfer to supercritical fluids flowing circular cooling tubes, by which to simulate the behavior of turbulent heat transfer with strong variable-property effects. The simulation results were compared with the available experimental data for validation.

Mathematical Model

Governing equations. For pipe flow, the local conservation equations are integrated in an elemental volume of radius r and thickness δx (see Figure 1 and 2). The flow is assumed to be

'quasi-developed' (Tanaka et al. [5]), in which the velocity profile is accelerated in a uniform proportion and the local pressure gradient dp/dx is constant. Figure 1 shows the force balance in the elemental volume. According to Newton's second law, the equation of motion is yielded as follows:

$$\tau = (\mu + \mu_{\rm t})\frac{\partial u}{\partial y} = \frac{r}{R}\tau_{\rm w} + \frac{r}{2}(\rho_{\rm b}u_{\rm b}^2 - \rho_{\rm e}u_{\rm e}^2)\frac{1}{u_{\rm b}}\frac{\mathrm{d}u_{\rm b}}{\mathrm{d}x}$$
(1)

Where τ is the turbulent shear stress, u is the fluid velocity, R is the tube radius, x is the axial direction, y is the distance from the wall (y=R-r), μ is the dynamical viscosity of fluid, ρ is the density of fluid; the subscripts t, w, b and m mean the turbulence, wall, bulk and elemental volume condition, respectively. Using ξ as the intermediate variable, the ρ_e , ρ_b , u_e and u_b are calculated as:

$$\rho_{\rm e} = \frac{2}{r^2} \int_0^r \rho \xi d\xi \,, \ \rho_{\rm b} = \frac{2}{R^2} \int_0^R \rho \xi d\xi \,, \ u_{\rm e} = \frac{\int_0^r \rho u \xi d\xi}{\int_0^r \rho \xi d\xi} \,, \ u_{\rm b} = \frac{\int_0^R \rho u \xi d\xi}{\int_0^R \rho \xi d\xi}$$
(2)

The turbulent viscosity is calculated by the Van Driest's mixing length formulation [6]:

$$\mu_{t} = \rho l_{m}^{2} \left| \frac{\partial u}{\partial y} \right|, \ l_{m} = 0.4 y \left[1 - \exp\left(-\frac{y^{+}}{26}\right) \right], \ y^{+} = \frac{\sqrt{\rho \tau_{w}}}{\mu} y$$
(3)

Figure 2 shows the energy balance in the elemental volume. Assuming the local enthalpy gradient $\partial h/\partial x$ is constant, the equation of energy is yielded as follows:

$$q = -(\lambda + \lambda_{\rm t})\frac{\partial T}{\partial y} = \left(1 - \frac{y}{R}\right)\frac{\rho_{\rm e}}{\rho_{\rm b}}\frac{u_{\rm e}}{u_{\rm b}}q_{\rm w}$$
(4)

Where q is the heat flux, T is the fluid temperature, and λ is the thermal conductivity of fluid.



Fig. 1 Elemental volume for force balance Fig. 2 Elemental volume for energy balance **Dimensionless governing equations.** To solve the motion equation (1) and energy equation (4), the dimensionless method is used. Introducing the dimensionless variables:

$$\eta = \frac{r}{R}, \ Y = \frac{y}{R} = 1 - \eta, \ U = \frac{\mu_{\rm b} u}{\tau_{\rm w} d}, \ \Theta = \frac{T_{\rm w} - T}{q_{\rm w} d/\lambda_{\rm b}}$$
(5)

Where *d* is the tube diameter, d=2R. The motion and energy equations become:

$$\left| \frac{\partial U}{\partial Y} = 0.5 \frac{\mu_{\rm b}}{\mu} \frac{1 - Y}{1 + \frac{\mu_{\rm t}}{\mu}} \left[1 + \frac{\beta_{\rm b} q_{\rm w} U_{\rm b} R e_{\rm b}}{c_{\rho \rm b} G} \left(1 - \frac{\rho_{\rm e}}{\rho_{\rm b}} \frac{U_{\rm e}^2}{U_{\rm b}^2} \right) \right] \\
\frac{\partial \Theta}{\partial Y} = 0.5 \frac{\lambda_{\rm b}}{\lambda} \frac{1 - Y}{1 + \frac{\mu_{\rm t}}{\mu}} \frac{\rho_{\rm e}}{P r_{\rm t}} \frac{U_{\rm e}}{\rho_{\rm b}} U_{\rm b}}$$
(6)

Where G is the mass flux of fluid, c_p is the isobaric specific heat capacity of fluid, β is the volume expansivity of fluid, Re is the Reynolds number ($Re=Gd/\mu$). The turbulent Prandtl number Pr_t is set to be 1. The boundary conditions are: Y=0, U=0, $\Theta=0$. The ρ_e , ρ_b , U_e and U_b are calculated as:

$$\rho_{\rm e} = \frac{2}{\eta^2} \int_0^{\eta} \rho \xi d\xi, \ \rho_{\rm b} = 2 \int_0^1 \rho \xi d\xi, \ U_{\rm e} = \frac{\int_0^{\eta} \rho U \xi d\xi}{\int_0^{\eta} \rho \xi d\xi}, \ U_{\rm b} = \frac{\int_0^1 \rho U \xi d\xi}{\int_0^1 \rho \xi d\xi}$$
(7)

The mixing length turbulence model in the dimensionless form is

$$\frac{\mu_{\rm t}}{\mu} = 0.5 \frac{\rho}{\rho_{\rm b}} \left(\frac{l_{\rm m}}{R}\right)^2 \frac{Re}{U_{\rm b}} \left|\frac{\partial U}{\partial Y}\right|, \ \frac{l_{\rm m}}{R} = 0.4Y \left[1 - \exp\left(-\frac{y^+}{26}\right)\right], \ y^+ = 0.5Y \sqrt{\frac{\rho}{\rho_{\rm b}} \frac{\mu_{\rm b}}{\mu} \frac{Re}{U_{\rm b}}} \tag{8}$$

The Nusselt number Nu and heat transfer coefficient α are calculated as:

<u>_1</u>

$$Nu_{\rm b} = \frac{\alpha d}{\lambda_{\rm b}} = \frac{q_{\rm w}}{T_{\rm w} - T_{\rm b}} \frac{d}{\lambda_{\rm b}} = \frac{1}{\Theta_{\rm b}}, \ \Theta_{\rm b} = \frac{\int_{0}^{0} \rho c_{p} U \Theta \eta \mathrm{d} \eta}{\int_{0}^{1} \rho c_{p} U \eta \mathrm{d} \eta}$$
(9)

Solution procedure. Using the finite difference method, the problem of Equations (6)-(8) can be solved with iterative techniques in closed form. The radial domain is discretized into a non-uniform mesh, with the grid compressed near the wall. In the axial direction, a uniform grid of specific enthalpy is adopted. The equations of motion and energy are highly coupled due to the large variations of fluid properties at supercritical pressures, and they are solved iteratively with the updating of fluid properties. All the thermophysical properties of fluid are calculated by calling FORTRAN programs of REFPROP 8.0. Appropriate values of under-relaxation factors for velocity, temperature, turbulence and fluid property variables are chosen to satisfy the convergence criteria.

Results and discussion

In order to evaluate the present model, numerical simulation has been carried out to predict the cooling heat transfer to turbulent flow of supercritical CO₂ in horizontal circular tubes under uniform wall heat flux conditions. The simulation results are compared with the experimental data [3].

Figure 3 shows the effect of mass flux (G=200 and $400 \text{ kg} \cdot \text{m}^{-2} \cdot \text{s}^{-1}$) on heat transfer coefficient at given parameters (d=6 mm, p=8 MPa, q_w =12 kW·m⁻²). The heat transfer coefficient has a peak as the bulk temperature approaches the pseudo-critical temperature where the specific heat achieves its peak value, and it increases with the increasing mass flux similar to the constant-property fluid flows.



coefficient



Figure 4 shows the effect of pressure on heat transfer coefficient at given parameters (d=4 mm, $G=800 \text{ kg} \cdot \text{m}^{-2} \cdot \text{s}^{-1}$, $q_w=12 \text{ kW} \cdot \text{m}^{-2}$). According to REFPROP 8.0, the pseudo-critical temperatures at pressure 8, 9 and 10 MPa are about 34.59, 40.01, and 45.02 °C respectively. The heat transfer coefficient in the pseudo-critical region increases as the pressure getting closer to the critical pressure, and the maximum occurs approximately where the film temperature $(t_f = (t_b + t_w)/2)$ is equal to the pseudo-critical temperature.

Figure 5 shows the effect of wall heat flux ($q_w=6$, 12, 24 and 33 kW·m⁻²) on heat transfer coefficient at given parameters (d=4 mm, p=8 MPa, $G=800 \text{ kg} \cdot \text{m}^{-2} \cdot \text{s}^{-1}$). When the bulk temperature $T_{\rm b}$ is below the pseudo-critical temperature, $q_{\rm w}$ has less effect on α . But when $T_{\rm b}$ is above the pseudo-critical temperature, α increases obviously with increasing $q_{\rm w}$. The present simulation results on effect of q_w are in accordance with the FLUENT simulation results by Li et al. [4].

Figure 6 virtually shows the effect of tube diameter (d=2, 4, 6 mm) on bulk Nusselt number $(Nu_b = \alpha d/\lambda_b)$ as a function of bulk Reynolds number $(Re_b = Gd/\mu_b)$ at given parameters (p=8 MPa,



 $G \cdot d=2.4 \text{ kg} \cdot \text{m}^{-1} \cdot \text{s}^{-1}$, $q_w=12 \text{ kW} \cdot \text{m}^{-2}$). It is found that d has slight effect on Nu_b when Re_b is fixed.

Fig. 5 Effect of heat flux on heat transfer coefficient



Simulation

d=2 mm

d=4 mm

d=6 mm

As is shown in Figures 3~6, the simulation results are in good agreement with the experimental data, which indicates that the present model can reproduce the trend of heat transfer characteristics with good prediction performance.

Conclusions

The problem of turbulent convective heat transfer to supercritical fluids flowing in cooling tubes can be numerically solved using integral boundary-layer equations. With a traditional mixing length turbulence model, the present mathematical model can make fast predictions of the heat transfer coefficient with high accuracy for the enhanced heat transfer regime at supercritical pressures. The simulations results, which are in good agreement with the experimental data, show the mechanism of the effects of mass flux, system pressure, heat flux and tube diameter on heat transfer of supercritical fluid flows.

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