

Optimization of Arginine Fermentation Culture Medium on Recombinant Strain of *Corynebacterium glutamicum*

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Abstract. In the recombinant strain *Corynebacterium glutamicum* ATCC14067-T18-argB, the key kinase (N-acetylglutamate kinase) was expressed with the PEC-T18mob2 plasmid. The ability of producing L-arginine was increased. Aimed at improving the production of L-arginine further, several factors include soya peptone, glucose, urea, calcium carbonate and liquid volume were studied. Based on the one-variable-at-a-time experiment of the fermentation medium, three main significant factors of the soya peptone, urea and glucose were screened by the Box-Bohnken design. After the optimization of fermentation medium by the Box-Bohnken results showed optimal medium containing of soya peptone 9.0 g/L, glucose 8.0 g/L and urea 8.0 g/L. The mutant ATCC14067-T18-argB could accumulate 10.77g/L L-arginine after 72h fermentation. Compared with the initial fermentation medium, the production on average increased nearly 3 times. The result of comparative experiment showed that the increase of urea which is the nitrogen and the decrease of glucose which is the carbon source made contribution to the increase of L-arginine.

Introduction

L-arginine is the final product of L-arginine biosynthetic pathway, semi-essential basic amino acid for humans and animals and essential amino acid for young animals [2]. L-arginine is involved in many areas of vital activity, including ammonia detoxification, hormone secretion and immune system, etc. It has important medical value in the treatment of cardiovascular, nervous and endocrinic diseases, etc.[1].

The synthetic pathway of L-arginine production strains can be divided into two categories. In the synthetic pathway of *Escherichia coli*, *Bacillus subtilis* and other microbes, glutamate-synthetic N-acetylglutamate and N-acetylornithine-synthetic ornithine are catalyzed by N-acetylglutamate synthase and N-acetylornithine synthase respectively. While in the metabolic pathway of *Corynebacterium glutamicum*, yeast and other microbes, these two reactions are catalyzed by conjugation reaction between N-acetylglutamate-ornithine acetyl transferase. There exists an acetyl cycle reaction from glutamate to ornithine [3] The breeding methods of L-arginine production bacteria are usually mutation breeding and genetic engineering. With *C.glutamicum* DSM1412 as the original strain, after step-by-step mutagenization and breeding with ultraviolet and N-methyl-N'-nitro-N-nitrosoguanidine, as well as resistance breeding using NG-nitro-L-arginine methyl ester, the Chinese Academy of Sciences obtained a L-arginine production strain. The yield of L-arginine from this strain was up to 31g/L[4]. Ginesy et al. excessively expressed argA214 or argA215 genes in three strains of *e. coli* whose argR (encoding an arginine responsive repressor protein), speC, speF (encoding ornithine decarboxylases) and adiA (encoding an arginine decarboxylase) were knocked out and found that the constructs produced between 1.94 and 3.03 g/L arginine. In the knockout argA gene recombinant bacteria argP216 and argA214 or excessive expression genes argA214 and argO, the yield of L-arginine reached 7.95 g/L and 11.64 g/L respectively and increased 2-3 times than argA knockout bacteria[5]. Based on *C.glutamicum* ATCC 21831 as the original strain, Park et al. knocked out the repressor protein gene argR in the synthetic pathway of L-arginine, excessively expressed

genes in the biosynthetic pathway of L-arginine and L-arginine transporter and finally resulted in the production of 92.5g/L L-arginine at a laboratory level[6].

In this study, the author uses the recombinant strain ATCC14067-T18-argB stored in the lab to produce L-arginine. The strain enhanced the yield of L-arginine by excessively expressing the key kinase NAGK in the synthetic pathway of L-arginine. To further improve the yield, response surface method is adopted to optimize the fermentation medium.

1. Materials and Methods

1.1 Bacterial strains and Culture medium

L-arginine production bacteria ATCC14067-T18-argB (*C.glutamicum* ATCC14067 with plamid PEC-T18mob2-ArgB) was used as the construct in this lab.

LBG medium: 10 g/L peptone, 5 g/L yeast powder, 5 g/L glucose and 10 g/L NaCl; seed medium: 20 g/L glucose, 20 g/L peptone, 1.5 g/L K₂HPO₄, 0.5 g/L KH₂PO₄ and 0.5 g/L MgSO₄; initial fermentation medium: 20 g/L soy peptone, 150 g/L glucose, 3 g/L urea, 30 g/L CaCO₃, 0.7 g/L K₂HPO₄ and 0.5 g/L MgSO₄; optimum fermentation medium: 9 g/L soy peptone, 80 g/L glucose, 9 g/L urea, 30 g/L CaCO₃, 0.7 g/L K₂HPO₄ and 0.5 g/L MgSO₄.

1.2 Experimental Method

1.2.1 Activation of bacteria

Bacteria stored in a cryogenic vial at -80° C was cultured at 30° C for 24h on a tetracycline-resistant LB solid medium and streak transferred 3 times to get activated strains. Single colony was screened from the activated strains to be inoculated to the activated medium and cultured at 30° C, 250 rpm for 24 h.

1.2.2 Culture method

The activated strains were inoculated to a seed medium with tetracycline at a final concentration of 5µg/mL at 30° C, 250 rpm for 0D600~30 or so and the start OD was controlled as 0.1. The bacteria were inoculated to a fermentation medium with tetracycline at a final concentration of 5µg/mL at 30° C, 250 rpm for 72h. Fermentation broth was collected. The yield of L-arginine was measured using high performance liquid chromatography (HPLC).

1.2.3 Determination of L-arginine content in the fermentation broth [7]

The L-arginine content was determined by HPLC precolumn derivatization. Derivatization method: 2mL fermentation broth was centrifuged at 10000 rpm /min for 1 min. 150 µL supernatant was collected and added to a 2 mL centrifuge tube. 150 µ L ready-made derivatized buffer solution was added (4.2g sodium bicarbonate was dissolved with water to 100mL, pH adjusted to 9.0). After shaking well, 150 µ L derivatized solution was added (1mL 2,4-Dinitrofluorobenzene was put in a 100mL volumetric flask and diluted with acetonitrile to scale) and shaken well. The centrifuge tube was put in a 60° C water-bath heater and allowed to stand in the dark for 60min. After that, cooled to room temperature. 1050 µ L balanced solution was added (3.4g disodium hydrogen phosphate was weighed accurately, put in a 500mL volumetric flask and dissolved with water. pH was adjusted to 7.0 using 0.1mol/L sodium hydroxide and diluted to scale). After standing for 10 min, centrifuged at 10000 rpm/min for 1 min, filtered with 0.22 µm Hydrophilic Durapore Membrane and set aside. Agilent 1100 HPLC, Agilent Hypersil BDS-C18 chromatographic column, UV detector (254nm) were applied for detection. Mobile Phase A: 0.05 mol/L sodium acetate buffer solution, only 1% N,N-Dimethylformamide pH6.8. Mobile Phase B: 50% acetonitrile buffer solution. The velocity of mobile phase was 1.0 mL/min. The column temperature was 43° C

1.3 Experimental design

1.3.1 Single-factor optimization

Glucose, calcium carbonate, urea and soy peptone were screened for single-factor optimization. The evaluation index was the concentration of L-arginine in fermentation broth. In each group, all treatments were in triplicate and averaged. The experiment design is shown in Table 1.

Table 1 Signal factor experiment design

Factor	Experimental Concentration (g/L)				
Glucose	25	50	75	100	125

Calcium carbonate	10	20	30	40	50	
Urea	1	3	5	7	9	12
Soy peptone	0	2	6	10	20	30

1.3.2 Response surface analysis

According to Plackett-Boxhenm' s central composite design, 3 levels were selected from 3 factors identified in two-level designs and a response surface analysis was conducted with 3 factors and 3 levels, a total of 17 experimental points, based on the yield of L-arginine as the response value, as shown in Table 2.

2 Results and Analysis

2.1 Results of signal factor experiment

The effect of four single factors on the yield of L-arginine in fermentation broth is shown in Fig. 1. In each single-factor experiment, when the glucose was 75 g/L, urea was 7 g/L and soy peptone was 6 g/L, the concentration of L-arginine in fermentation broth reached the maximum respectively. While analysis results of single-factor experiment on calcium carbonate showed that the differences between different concentrations of calcium carbonate and yields of L-arginine in fermentation broth were not significant (at the level of 0.05).

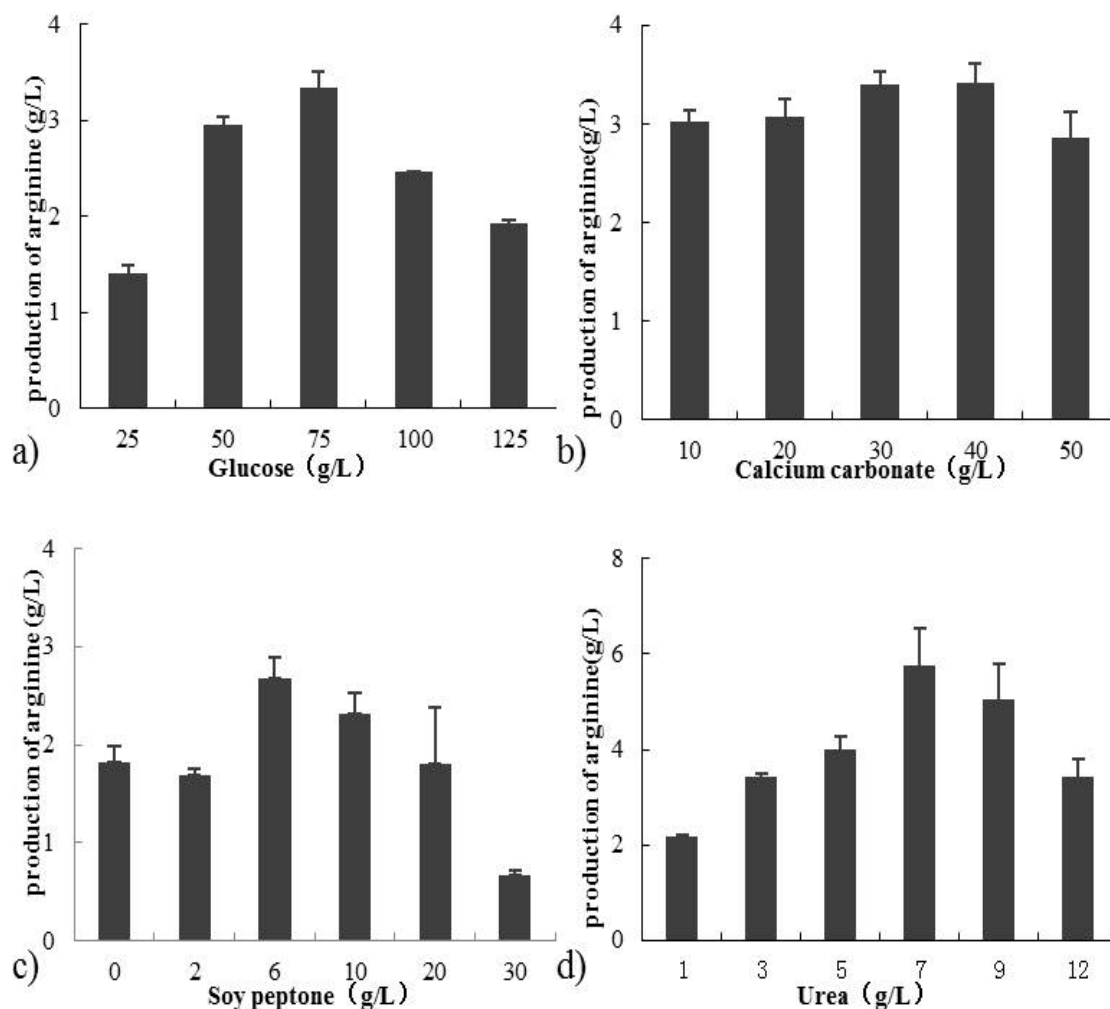


Fig.1 Effect of different factors of different concentrations on the yield of L-arginine

2.2 Response surface analysis

2.2.1 Experimental design and results

Through results of single-factor experiment, the concentration in the selected central point was 80.0 g/L of glucose, 7.0 g/L of soy peptone and 8.0 g/L of urea respectively. According to

Box-Bohnken' s experimental design, based on the yield of L-arginine as the response value, the experimental design and results of response surface are shown in Table 2.

Table 2 Experimental design and responses of Box-Behnken design

STD	A: Glucose(g/L)	B: Urea(g/L)	C: Soy peptone(g/L)	R: Yield of L-arginine(g/L)
1	80.00	8.00	7.00	10.27
2	110.00	8.00	10.00	8.21
3	50.00	8.00	10.00	4.37
4	80.00	8.00	7.00	9.42
5	50.00	8.00	4.00	5.21
6	110.00	6.00	7.00	6.20
7	80.00	6.00	10.00	8.69
8	80.00	6.00	4.00	8.94
9	110.00	8.00	4.00	3.06
10	80.00	8.00	7.00	8.49
11	80.00	8.00	7.00	11.97
12	80.00	10.00	4.00	3.46
13	80.00	10.00	10.00	9.59
14	110.00	10.00	7.00	2.56
15	80.00	8.00	7.00	10.15
16	50.00	10.00	7.00	3.57
17	50.00	6.00	7.00	6.44

2.2.2 Quadratic regression fit and variance analysis

Based on the yield of L-arginine as the response value, according to results in Table 2, a multiple regression analysis was conducted on results in Table 2 using Design Expert 8.0.6 software. A regression equation was obtained:

$$\text{Yield of L-arginine} = 10.05 - 1.39B + 1.27C + 1.50AC + 1.59BC - 3.90A^2 - 145B^2 - 0.93C^2$$

A variance analysis of this model is shown in Table 3. From Table 3, P value in the model was 0.0018, indicating that this quadratic regression model was significant. P value of lack of fit was 0.7776, indicating lack of fit in this model was not significant. A reliability analysis of this model is shown in Table 4. The correlation coefficient was $R^2 = 0.9377$, suggesting this quadratic regression model can better reflect the change of response values. This model and actual test fit well. There was a high correlation between predicted and actual values. It can be used for the theoretical prediction of L-arginine fermentation.

Table 3 Variance analysis of the regression equation

Source of Variation	Quadratic Sum	Degree of Freedom	Mean Square	F Value	P Value	
Model	129.80	9	14.42	11.96	0.0018	significant
A-glucose	0.024	1	0.024	0.020	0.8910	
B-urea	15.35	1	15.35	12.73	0.0091	*
C-soy peptone	12.97	1	12.97	10.75	0.0135	*
AB	0.15	1	0.15	0.13	0.7338	
AC	8.95	1	8.95	7.43	0.0295	*
BC	10.15	1	10.15	8.42	0.0229	*
A ²	64.21	1	64.21	53.25	0.0002	**
B ²	8.88	1	8.88	7.36	0.0300	*
C ²	3.65	1	3.65	3.03	0.1252	
Residual	8.44	7	1.21			
Lack of fit	1.85	3	0.62	0.37	0.7776	not significant
Pure error	6.59	4	1.65			
Total variation	138.24	16				

Table 4 Fit statistics for Y

SD	0.98	R ²	0.9377
Mean	7.09	Adj R ²	0.8892
Variable Coefficient	13.79	Pred R ²	0.8219

2.2.3 Seeking the optimal concentration of medium

3 factors in the above model equation and effect of their interaction on the response value can be seen visually through 3D plots of response surface in Figs 2, 3 and 4. From these plots, through further analysis with software, the maximum yield of L-arginine was 10.58 g/L. The corresponding

optimal concentration was 84.44 g/L of glucose, 7.83 g/L of urea and 9.18 g/L of soy peptone respectively.

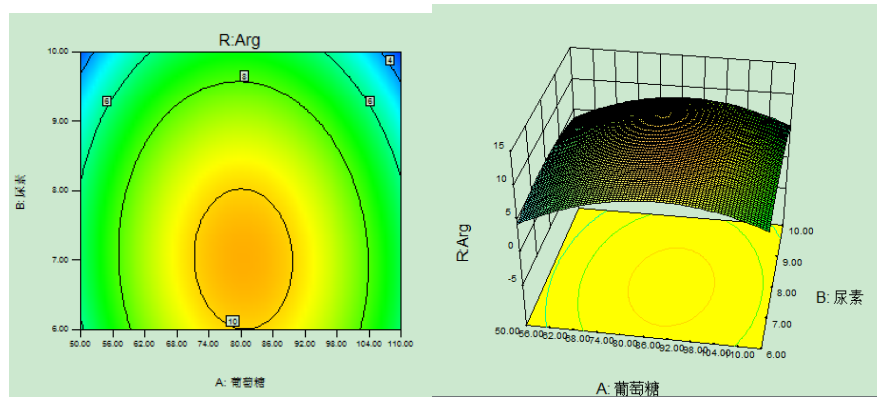


Fig.2 Response surface plot and contour maps of glucose and urea

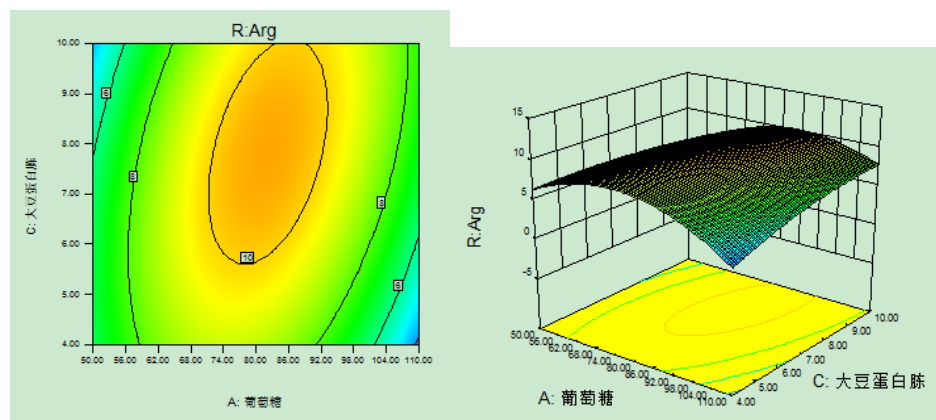


Fig.3 Response surface plot and contour maps of glucose and soya peptone

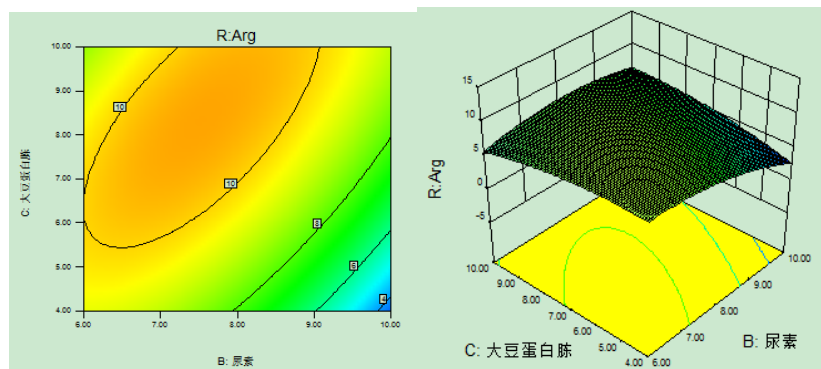


Fig.4 Response surface plot and contour maps of urea and soya peptone

2.1 Model validation

In order to validate the accuracy and effectiveness of this model, for the sake of expedience in experiments, eventually the concentrations were identified as follows: 80.0 g/L of glucose, 8.0 g/L of urea and 9.0 g/L of soy peptone. The predicted optimum medium and initial medium were tested by shaking flask. Results showed that the average yield of L-arginine in fermentation broth under the initial condition was 3.65 g/L/. While the average yield of L-arginine in fermentation broth under the optimum condition was 10.77 g/L/. The yield of L-arginine was increased by 195.07%, which was relatively close to the predicted value, showing that the regression model can truly reflect the effect of all factors on L-arginine production by fermentation.

In addition, the recombinant bacteria 14067-T18-argB-E-lysE, 14067-T18-argJBD-lysE and 14067-T18-argB-14-21 of several *C.glutamicum* constructed in this lab were fermented by shaking flask. The measured yields of L-arginine in their fermentation broth were significantly higher than before optimization, 193.49%, 46.92% and 154.53% respectively.

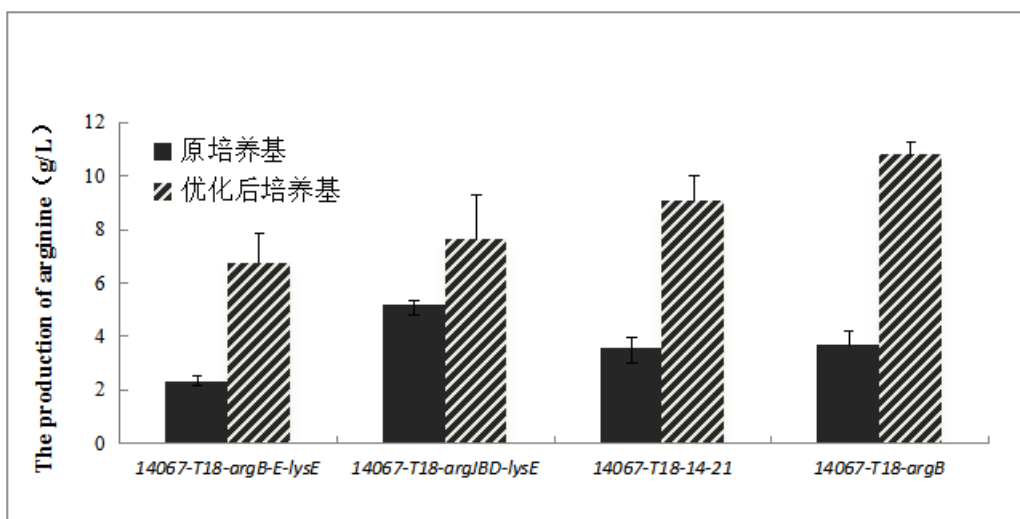


Fig.5 The production of *L-arginine* in optimum condition and initial condition fermentation of different recombinant bacteria

3. Conclusion

Carbon source provides energy required for the growth and reproduction of microbes and carbon element needed by synthetic bacteria. Also, glucose is the most common carbon source and an important affecting factor for the yield of L-arginine. If initial glucose is too low, substrate may be insufficient and reduce the yield of metabolites. If initial glucose is too high, substrate inhibition may occur, which is adverse to the growth of bacteria and fermentation. As a pH buffer, calcium carbonate can balance pH value in fermentation broth. In the process of L-arginine fermentation, with the genesis and on-going accumulation of L-arginine in fermentation broth, pH value in fermentation broth will constantly decrease. Calcium carbonate can adjust pH while supplying Ca^{2+} . Nitrogen source is the source of synthetic mycoprotein, nucleic acid and other nitrogenous substance, as well as amino and guanido of L-arginine. Since nitrogen content in the fermented L-arginine molecules was as high as 32.15%, there must be a higher proportion of nitrogen source in fermentation medium to meet the needs of growth of bacteria and L-arginine synthesis. Therefore, an appropriate amount of urea is very crucial for the improvement of the yield of L-arginine. And soy peptone, as a sustained-release nitrogen source of fermentation medium, is rich in growth factors and various amino acids. It can provide sufficient nutrition for the growth of bacteria, making bacteria thrive and benefiting the large accumulation of L-arginine.

This experiment adopts single-factor optimization and finally determines three factors that have a significant impact on the yield of L-arginine: glucose, urea and soy peptone. On this basis, Box-Bohnken's experimental designed is employed, to obtain the optimal model by solving the regression equation. The levels of various factors are 80 g/L of glucose, 8.0 g/L of urea and 9.0 g/L of soy peptone. By validating the model, the predicted value of model is close to the average of validation test. Under the optimum condition, the yield of L-arginine increased by 195.07%. With respect to the reasons of increase, there are two hypotheses. One is that the glucose concentration in the initial medium is high and inhibits the growth of bacteria. The other is that the optimum medium reduces the carbon nitrogen ratio in the initial medium, making the yield of L-arginine increase significantly.

Since all results of this experiment are obtained by shaking flask, it is difficult to achieve dissolved oxygen, pH, glucose addition and other conditions in the process of fermentation. In order to further control the fermentation process and increase the yield of L-arginine, it is imperative to control fermentation process in a fermentor. Meanwhile, we can also seek reasons for the increase of yield of L-arginine in subsequent experiments.

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