Design of a Integrated readout Circuit for pH Sensor with Chopper Instrumentation Amplifier

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Keywords: pH sensor; readout circuit; CMOS; chopper stabilization; instrumentation amplifier **Abstract.** A readout circuit for capacitive pH sensor is designed and simulated by Spectre of Cadence software with TSMC 0.18µm CMOS process technology. It consists of a capacitance-voltage measuring circuit, a modulation and demodulation circuit, a instrumentation amplifier and a low-pass filter. The simulation results show that the sensitivity is 10.8mV/fF and the circuit reduces the low frequency noise and DC offset using the technique of chopper instrumentation amplifier.

Introduction

Micro-electro-mechanical system (MEMS) technology has become popular for the miniaturization of sensors. With the rapid development of complementary metal oxide semiconductor (CMOS) technology, the integration of sensing circuit and MEMS transducer on the chip has some advantages including small size, easy mass-production and low cost. Recently, various CMOS-MEMS sensors have been used in agriculture, environmental, food industry, home appliances, etc[1,2].

pH value is one of the most common measurement parameters because chemical and biological processes are dependent on pH. For several decades, the pH ion-sensitive field effect transistors (ISFET) has been receiving more attention since ISFET were first demonstrated by Bergveld in 1970s[3]. pH-ISFET use potentiometric method to detect the change in pH through the corresponding shift in the threshold voltage[4,5]. Capacitive pH sensors have advantages over pH-ISFET of smaller size, less noise and higher ability with integrated CMOS-MEMS process. The principle of them is to measure capacitance variances with pH value changes of waters, rivers and soils[6].

However, there are challenges of detecting ultra-low sensing capacitance for integrated capacitive pH sensor. Hence, different means including correlated double sampling(CDS) and chopper stabilization are implemented to reduce low frequency noise and DC offset in amplifiers in the readout circuit of integrated capacitive sensors[7,8].

In this paper, a readout circuit for capacitive pH sensor is designed and implemented based on the technique of chopper stabilization and instrumentation amplifier. The circuit is simulated and confirmed by Cadence software and CMOS process technology.

Proposed integrated readout circuit architecture

Chopper stabilization is a commonly used method to read a small capacitance value for capacitive sensors. It works based on modulation and demodulation principles, as shown in Fig. 1. The low frequency input signal is modulated, amplified and then demodulation back to DC which the flicker noise and offset is modulated to high frequency[9]. The high frequency component is suppressed by a low-pass filter.

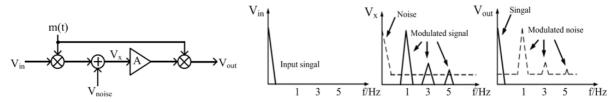


Fig. 1 Chopper amplifier principle

Instrumentation amplifier has a large input impedance, high common-mode rejection ration, and precise gain, which is applied as capacitive sensor front-end circuits[10]. Fig. 2 shows a typical instrumentation amplifier architecture.

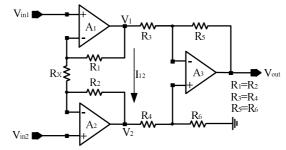


Fig. 2 Typical architecture of instrumentation amplifier

$$V_1 - V_2 = I_{12}(R_X + 2R_1) = \frac{V_{in1} - V_{in2}}{R_X}(R_X + 2R_1)$$
 (1)

$$V_{out} = -\frac{R_5}{R_3}(V_1 - V_2) = -\frac{R_5}{R_3}(1 + \frac{2R_1}{R_X})(V_{in1} - V_{in2})$$
(2)

Therefore, the aim of this study is to design and implement an chopper-stabilized instrumentation amplifier circuit for capacitive pH sensor. The readout circuit is shown as Fig. 3, which provides a good low-frequency noise and low offset characteristic. The circuit consists of a capacitance-voltage measuring circuit, a modulation and demodulation circuit, a instrumentation amplifier and a low-pass filter.

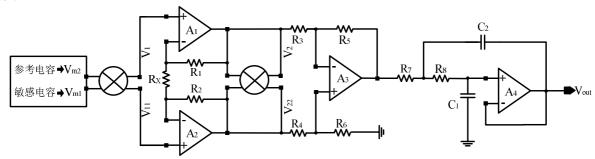


Fig. 3 Block diagram of the readout circuit

Operation and design of readout circuit

Integrated capacitive pH sensor with comb electrode. The sensitive capacitance of the capacitive pH sensor with comb electrodes alters with pH value change. L is the length of comb electrodes, s is the width of each electrode, and g is the distance between adjacent electrodes. The thickness of the sensing material layer and the electrode is h and t, as shown in Fig. 4. The top sensing material layer is the silicon nitride to provide the sensing membrane for pH buffer solutions[6].



Fig. 4 Structure of a capacitive pH sensor and equivalent capacitors

 C_x is the capacitance of one electrode and the group in the sensitive layer. Based on conformal mapping techniques[11], the variation of the C_x is given by

$$\Delta C_x = \frac{1}{2} \cdot e_0 \cdot \Delta e_{pH} \cdot \frac{L \cdot K(k')}{K(k)} \tag{3}$$

Where $K(\cdot)$ is the complete elliptic integral of first kind, k is the modulus, k is the complementary modulus of k, and Δe_{pH} is the change in the relative permittivity of pH sensing membrane.

$$k = \sin(p \cdot \frac{g}{2(s+g)}) \tag{4}$$

$$k' = \cos(p \cdot \frac{g}{2(s+g)}) \tag{5}$$

The change of the capacitance ΔC_y can be computed as parallel plane capacitors

$$\Delta C_{y} = e_{0} \cdot \Delta e_{pH} \cdot \frac{L \cdot t}{g} \tag{6}$$

Therefore, the change of pH sensor capacitance ΔC_s is described by

$$\Delta C_s = \Delta C_x + \Delta C_y = (n-1) \cdot e_0 \cdot \Delta e_{pH} \cdot L \cdot \left[\frac{K(k')}{2 \cdot K(k)} + \frac{t}{g} \right]$$
(7)

Capacitance-voltage measuring circuit. The capacitance-voltage measuring circuit is designed based on the principle of current mirror as shown in Fig. 5. Using the charge-discharge of sensing capacitor, the voltages change with varies the sensitive capacitance is measured[12].

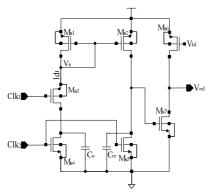


Fig. 5 capacitance-voltage measuring circuit

If the effect of channel length modulation is ignored and M_{s1} is saturated, the voltage of sensing capacitor can be expressed as

$$C_{s} \frac{dV_{s}}{dt} = I_{d1} = \frac{1}{2} u_{p} C_{ox} (\frac{W}{I_{s}})_{s1} (V_{dd} - V_{s} - V_{pth})^{2}$$
(8)

$$V_{s} = V_{dd} - V_{pth} - \frac{1}{\frac{1}{2} u_{p} C_{\alpha x} (\frac{W}{L})_{s1} \frac{1}{C_{s}} t + \frac{1}{V_{dd} - V_{pth}}}$$

$$\tag{9}$$

 M_{s1} and M_{s2} is the relation of the current mirror. If $L_{s1} = L_{s2}$

$$V_{ml} = (\frac{W}{L})_{s2} (\frac{L}{W})_{s1} \frac{C_s}{C_m} V_s = \frac{W_{s2}}{W_{s1}} \frac{C_s}{C_m} [V_{dd} - V_{pdh} - \frac{1}{\frac{1}{2} u_p C_{ax}} (\frac{W}{L})_{s1} \frac{1}{C_s} t + \frac{1}{V_{dd} - V_{pdh}}] \approx \frac{W_{s2}}{W_{s1}} (V_{dd} - V_{pdh}) \frac{C_s}{C_m}$$

$$(10)$$

In Fig. 5, V_{m2} can be obtained when C_s is replaced by C_{ref} . Therefore,

$$V_{m1} - V_{m2} = \frac{W_{s2}}{W_{s1}} (V_{dd} - V_{pth}) \frac{C_s - C_{ref}}{C_m} = \frac{W_{s2}}{W_{s1}} (V_{dd} - V_{pth}) \frac{\Delta C_s}{C_m}$$
(11)

Chopper circuit. The differential chopper is composed of transmission gates as shown in Fig. 6. The transmission gates are controlled by differential clock.

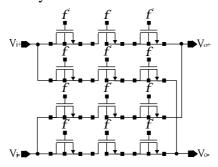


Fig. 6 chopper circuit

The carrier modulation function of transmission gates is

$$m(t) = \begin{cases} +1, 0 < t < \frac{T}{2} \\ -1, \frac{T}{2} < t < T \end{cases}$$
 (12)

$$f[m(t)] = a_0 + \sum_{n=1}^{\infty} \left\{ a_n \cos \frac{2np}{T} + b_n \sin \frac{2np}{T} \right\}$$
 (13)

$$a_0 = \frac{1}{T} \int_0^T m(t)dt = 0 \tag{14}$$

$$a_n = \frac{2}{T} \int_0^T m(t) \cos \frac{2np}{T} t dt = 0$$
 (15)

$$b_{n} = \frac{2}{T} \int_{0}^{T} m(t) \cdot \sin \frac{2np}{T} t dt = \frac{4}{p} \cdot \frac{1}{n}$$
 (16)

$$f[m(t)] = \frac{4}{p} \left\{ \sin wt + \frac{1}{3} \sin 3wt + \frac{1}{5} \sin 5wt + \dots \right\}$$
 (17)

Therefore, the input signal is modulated to a higher chopping frequency, and the noise and offset are removed using a low-pass filter when the demodulator demodulates back the signal to the baseband.

Telescopic cascode operational amplifier circuit. The two-stage operational amplifier with miller frequency compensation is designed. The first stage is a telescopic cascode amplifier and a second stage is a output amplifier as shown in Fig. 7.

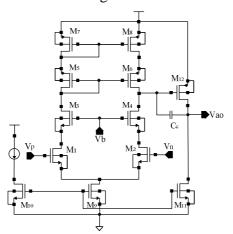


Fig. 7 Telescopic cascode operational amplifier circuit

If $(W/L)_2 = (W/L)_4$ and $(W/L)_8 = (W/L)_6$, the voltage gain of the first stage op amp and the second stage op amp is

$$A_{1} = g_{m1} \cdot (g_{m2} r_{o2}^{2} P g_{m8} r_{o8}^{2})$$
(18)

$$A_{2} = g_{m12} r_{o12} \tag{19}$$

Where g_m and r_o are transconductance and resistance of transistor. Therefore, the open-loop gain of the operational amplifier is

$$A = A_1 \cdot A_2 = g_{m1} g_{m12} \cdot (g_{m2} r_{o2}^2 P g_{m8} r_{o8}^2) r_{o12}$$
(20)

Simulation result

Based on TSMC 0.18µm CMOS process, the readout circuit is simulated by Spectre of Cadence software. The circuit uses a single 3.3V power supply. The simulation results of telescopic cascode operational amplifier that the open-loop gain is 82dB, the unity gain bandwidth is 35MHz, the phase margin is 63.5° , the common mode rejection ratio is 73.2dB, the input referred noise (1KHz) is $125\text{nV}/\sqrt{Hz}$. In the readout circuit as shown in Fig. 3, $C_m = 600\,\text{fF}$, $C_{ref} = 300\,\text{fF}$, $C_s = 330\,\text{fF}$, the voltage simulation results are shown as Fig. 8.

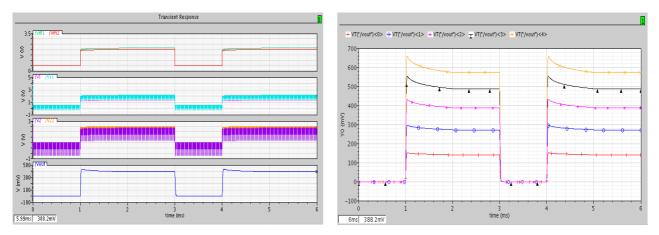


Fig. 8 The readout circuit simulation results

Fig. 9 The output voltage simulation results

When the capacitance changes of C_s from 310fF to 350fF, the results show that the output voltage changes from 142mV to 572mV in Fig. 9. The sensitivity of the converter is 10.8mV/fF. The readout circuit can remove the effect of DC offset.

Conclusions

The readout circuit for capacitive pH sensor is designed and implemented using the technique of chopper stabilization and instrumentation amplifier in the paper. The high sensitivity, low noise and low offset performance of the readout circuit is confirmed with Cadence software and TSMC $0.18\mu m$ 3.3V CMOS process technology simulaions.

Acknowledgments

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