

## **Immobilization of glucoamylase on stimuli-sensitive macroporous semi-interpenetrating stimuli-sensitive hydrogel carriers\***

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Based on the special phase transition property of copolymer hydrogel of N-isopropylacrylamide, the immobilization of glucoamylase on five macro porous semi-interpenetrating stimuli-sensitive hydrogel carriers was studied. Four good preparations were screened, i.e. GelNIPAm/PAEMA-2.5, Gel NAEP/PAEMA-2.5, Gel NAP/PAEMA-2.5 and Gel NDEP/PAEMA-2.5, the immobilization yield (activity) of them were 11.4%, 12.7%, 14.9% and 15.3% respectively under optimal conditions. The most preferred temperature of these immobilized glucoamylase was 30 °C, and the adapted pH was about pH 4.5. The activities of the latter three photo-sensitive preparations could be adjusted by UV irradiation during their phase transition. After month storage, the activity retention rate was no less than 80% for every one preparations cross-linked with 2.5 vol % of glutaraldehyde.

*Keywords:* Immobilization; Glucoamylase; Stimuli-sensitive hydrogel carriers; Thermo-/light-sensitive.

### **1. Introduction**

Enzyme catalytic reaction is atomic reaction under mild conditions in water with high rates, least consumption of energy, and with no side reaction so that it is a focus of scholar's concerning. With the development of knowledge and technique, enzymes are involved in a more wide variety of applications such as food industries, textiles industries, chemical manufacture and other important industries [1]. However, there are some drawback for the use of enzyme such as the problem of purification and continuous operation, the lack of long-term stability and the difficulty in their recovery and reuse. Enzyme immobilization has been developed subsequently to overcome these insufficiencies [2]. In the case of carriers, a lot of various materials including inorganic materials, natural

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polymers and synthetic polymers were reported [3]. N-isopropylacrylamide (NIPAm) copolymer is a kind of synthetic polymer support which was studied recently, which has a lower critical solution temperature (LCST) [4]. Below the LCST, the polymer is swollen and hydrated, whereas above the LCST, the polymer is shrunk which render it a collapsed and dehydrated state. The phase transition is reversible. When using the copolymer as carrier, it is possible to reversibly control the reaction by varying the temperature, gaining catalysis on demand. So, stimuli-responsive copolymer of NIPAm aroused many interests in many science research fields [5]. In the case of enzyme immobilization, immobilization of glucoamylase, trypsin [6], lipase [7], glucose oxidase [8] and pepsin [9] on homogeneous poly(NIPAm) or NIPAm copolymers were reported in recent years.

In our previous research work, several good stimuli-sensitive hydrogel were synthesized and screened successfully [10]. Based on this, one thermosensitive, GelNIPAm/PAEMA, and three kinds of thermo-/light-sensitive macroporous semi-interpenetrating hydrogel carriers, GelNAEP/PAEMA, GelNAP/PAEMA and GelNDEP/PAEMA, were prepared. Then glucoamylases were immobilized on these carriers referring to document [11]. Glucoamylases were first adsorbed to the inside of the carriers during the phase transition from shrink to swelling state, and then were fixed by cross linking reaction using glutaraldehyde as cross-linking agent. Next, bound protein, specific activity of protein, immobilization yield (activity), and storage stability of these immobilized glucoamylases were studied carefully. The affection of temperature, UV light and pH on the activity and storage ability were also studied.

## **2. Materials and Methods**

### **2.1. Materials**

Liquid glucoamylase (CAS: 9032-08-0) was purchased from Aladdin Industrial Corporation (Shanghai, China). N-isopropylacrylamide (NIPAm, J&K Chemical Ltd., Shanghai, China) was used after purifying by recrystallization in mixed solution of hexane and toluene (40/60 vol %) and dried under a vacuum. BCA Protein Assay Kit and GOD glucose assay kit were purchased from Shanghai Chao Yan Biotechnology Corporation. Other materials were all commercial available and were used without further purification.

### **2.2. Preparation of carriers**

The mixture of HEMA (1g), DMSO (4.5g) and 1 wt% of AIBN was heated to 60 °C for 6 h under stirring. Linear poly HEMA was extracted with ether from the product mixture and then was dried under vacuum. Next, a mixture of

PHEMA and ethylenediamine was heated to reflux for 4 hour. Then, the redundant ethylenediamine was evaporated together with methane using rotary evaporator. The poly (2-amidoethyl methacrylamide) (PAEMA) was obtained.

PEG, NIPAm, co monomer, PAEMA or PHEMA, MBAm and AIBN were dissolved in DMSO successively. The mixture was degassed by bubbling with nitrogen for 15 min and then transferred into glass capillaries with 1 mm inner diameter and were heated to 60 °C for 6 h. The gels were taken out and immersed in a lot of deionized water for at least two weeks in order to wash away DMSO, PEG and unreacted monomers and so on. The water was renewed daily. The feed compositions of copolymer hydrogels were showed in Table 1.

Table 1 Feed composition of copolymer hydrogels

Hydrogels	EGg	AEMA/ HEMA,g	IIPAmg	comonomer <sup>a</sup> g	IBAmg	AIBN	DMSOml
GelNIPAm- PHEMA	0.15	0.075	0.151	0	0.004	0.005	0.6
GelNIPAm- PAEMA	0.15	0.075	0.151	0	0.004	0.005	0.6
GelNDEP- PAEMA	0.15	0.075	0.151	0.0068 DMAE-EAPP	0.004	0.005	0.6
GelNAEP- PAEMA	0.15	0.075	0.151	0.005 AEPABA	0.004	0.005	0.6
GelNAP- PAEMA	0.15	0.075	0.151	0.0044 APABA	0.004	0.005	0.6

<sup>a</sup>Comonomers, DMAE-EAPP, APEABA and APABA, were prepared according our report [5].

### 2.3. Immobilization

First, swelling hydrogel carrier was placed in deionized water at 45°C so that it was shrunken, and then was translated into the solution of glucoamylase in 45°C (0.1M phosphate buffer (pH 7.0), 50mg/ml, and stayed for 20 min with slightly stirring. Then the mixture was cooled down to 4°C quickly and stayed for 1h. Next, the mixture was heated to 45 °C again so that the hydrogel carrier was dehydrated. The free enzyme solution was sucked out with a glass sinter and was analyzed for the presence of protein. The amount of bound protein was calculated as a result of subtraction of the amount used for immobilization. And the shrunken carrier was divided into three parts.

Next, solutions of glutaraldehyde (0; 1; 2.5 vol %) in 0.1 M phosphate buffer (pH 7.0) were prepared and added to the above carriers at 20°C. After 15 min of reaction, carriers were took out and washed with 0.1 M

phosphate buffer °CpH 7.0) for three times. Last, the preparations were immersed in 0.05 M tris-HCl buffer °CpH 8.0) and stored for 24h at 4°C.

#### **2.4. Activity of free glucoamylase and immobilized preparations**

First, 2.5 wt. % soluble starch was gelatinized in water of 100 °C for 15 min.

Free glucoamylase activity was assayed by GOD assay kit. 1 ml solution of glucoamylase was added into 1 ml of gelatinized starch solution. After 5 min of incubation at some temperature, 20 µl mixtures was taken and added to 780 µl of working solution at 30°C. After 25 min of reaction, the mixture was diluted by distilled water to a certain extent when the glucose content was less than 20mmol/L. The absorbance °C553 nm) was measured. The glucose content was calculated from the absorbance on the base of glucose standard absorbance and dilution ratio. The enzyme activity unit °CU) was defined as the amount of enzyme liberating 1 µmol glucose per minute under assay conditions.

Immobilized preparations °C1 mL), swelling sufficiently in 0.05 M acetate buffer °CpH 4.5) was heated to a scheduled temperature. Gelatinized starch solution °C1 mL) was added into the preparations and 20 µl mixtures were taken out in certain time intervals to determine glucose concentration and calculate immobilized enzyme activity. Immobilization yield of °Cactivity) was calculated as the ratio of activity of immobilized preparations and that of free glucoamylase used for immobilization.

Immobilized preparations °C1 mL) swelling sufficiently in 0.05 M acetate buffer °CpH 4.5) was first irradiated by UV light for 10 min, and then was determined enzyme activity as above.

The storage stability of immobilized preparations was determined by measuring the activity of the preparations stored in 0.05M acetate buffer °CpH 4.5) at 4°C for 30 days. The value of activity obtained directly after immobilization was set as 100%.

### **3. Results and Discussion**

#### **3.1. Carriers**

Five kinds of macroporous semi-interpenetrating stimuli-sensitive hydrogels, i.e. GelNIPAm-PAEMA, GelNIPAm-PHEMA, GelNDEP-PAEMA, GelNAEP-PAEMA and GelNAP-PAEMA, were prepared by incorporating a linear polymer of PAEMA or PHEMA into cross-linked polymer/copolymer of NIPAm, using PEG2000 as porogen. The specific figures of LCSTs and SRs of these hydrogels were showed in Table 2. It can be seen that all of them were thermo sensitive, which character should be help for the storage of immobilized enzyme and process control of using immobilized enzyme. The middle one is

thermo and UV light dual-sensitive. The latter two are thermo, UV light and pH triply-sensitive. Both linear PAEMA and PHEMA are water-soluble so that the incorporation of them into gel network increased the hydrophilicity of the systems and the LCST and SR of those semi-interpenetrating hydrogels increased comparing with their conventional counterparts prepared without them [10]. For gelatinized starch, hydrophilic carrier would be help for the activity of immobilized glucoamylase [13]. So, it was believed that the incorporation of PAEMA or PHEMA into hydrogel systems would be more suitable for enzyme immobilization. Moreover, the incorporation of PAEMA will be help to the enzyme immobilization when using glutaraldehyde as cross-linking reagent because the primary amino groups in PAEMA could react with glutaraldehyde under mild conditions [14].

Table 2 the LCST and SR of semi-IPN hydrogels and their conventional counterparts

Hydrogels	LCST <sup>a</sup>	SR(30°C)	SR(30°C,UV irradiation)	SR(45°C)
GelNIPAm/PHEMA	37.0	11.5	-	2.1
GelNIPAm/PAEMA	37.1	11.9	-	2.2
GelNAEP/PAEMA	35.4	7.69	8.54	1.95
GelNAP/PAEMA	37.2	8.73	9.18	2.17
GelNDEP/PAEMA	37.7	12.7	13.8	2.3

<sup>a</sup>The measure of LCST and SR referred to document [12].

### **3.2. Immobilization of Glucoamylase**

The immobilization of glucoamylases was carried out in two steps. The first step is the adsorption of enzyme proteins on to hydrogel carriers. The absorption of a protein molecule on a solid surface is determined primarily by the surface properties. The hydrophobic surface of carriers is help to the adsorption of proteins. Therefore, the absorption of glucoamylase at the first stage proceeded at 45°C, above carrier's LCST, when hydrophilic segments are buried within polymer network and hydrogels are hydrophobic. Next, the temperature was reduced quickly to the freezing point of water when carriers swelled and sucked glucoamylase rapidly. The second step is covalent reaction among enzyme protein or between enzyme protein and supporter using glutaraldehyde as crosslinking agent. Carriers absorbed glucoamylase were treated with glutaraldehyde solution at 20°C, three main reactions were carried out, i.e. reactions among carrier, enzyme molecule and glutaraldehyde, reactions between two enzyme molecules, and reactions between carrier and glutaraldehyde. So cross-linking with glutaraldehyde resulted in creation of a new interpenetrating network, i.e. the enzyme cross-linked with glutaraldehyde in carriers. The PAEMA interpenetrating networks was changed at the same time because enzyme would attach to the PAEMA network through

glutaraldehyde. In addition, the glutaraldehyde molecule bound to the  $\epsilon$ -amino groups of lysines of glucoamylases might covalently react with the glutaraldehyde molecule bound to the primary amino groups of the support to establish a multi-point covalent enzyme-support attachment in spite of the reaction was carried out in mild conditions.

### 3.3. Activity of Immobilized Glucoamylase

Table 3 Immobilization of glucoamylase on stimuli-hydrogel carriers<sup>a</sup>

Preparations	Bound protein, mg/g	Specific activity, U/mg of protein	Immobilization yield °Cactivity), %	Storage stability, %
GelNIPAm/PAEMA-0		7.7	5.70	23
GelNIPAm/PAEMA-1		14.2	10.5	79
GelNIPAm/PAEMA-2.5	5.61	15.4	11.4	81
GelNIPAm/PHEMA-2.5		5.33	3.94	68
GelNIPAm -2.5	3.4	2.97	2.20	20
GelNAEP/PAEMA-2.5	5.62	17.2	12.7	80
GelNAP/PAEMA-2.5	5.58	20.1	14.9	84
GelNDEP/PAEMA-2.5	5.87	20.7	15.3	87

<sup>a</sup>The reactions of glucoamylase and gelatinized starch solution were carried out at 30 °C. Specific activity of free glucoamylase in the presence of starch: 135.2U/mg

Properties of the obtained preparations are shown in Table 3. The number in every preparation means the concentration of glutaraldehyde solution used for immobilized glucoamylase. It can be seen that almost the same quantity of protein was loaded for GelNIPAm-PAEMA carriers, but the activities of those immobilized glucoamylases increased with increasing of cross-linker. For GelNIPAm-PAEMA-0, there were no glutaraldehyde attendance; most of the adsorbed enzymes were attached to hydrophobic groups so that many of them were buried within polymer network at temperature below their LCST which hindered the starch molecular reach to enzymes. On the contrary, when enzymes were immobilized on the amino-groups of PAEMA with glutaraldehyde, they became more available because of the hydrophilic of the amino-groups. So the more cross-linker used the more accessible enzymes were obtained, and the highest value of activity, 15.4 U/mg, was obtained for carrier cross-linked with 2.5 vol% of glutaraldehyde. GelNIPAm-PAEMA-2.5's immobilization yield °Cactivity) was 11.4% higher than some reported results [6, 11] which were possibly attribute to the macroporous semi-interpenetrating network structure of hydrogel carrier. The activity of GelNIPAm-PAEMA-2.5 was better than that of GelNIPAm-PHEMA-2.5 because there were no amino-groups in PHEMA so that the cross-linking were happen among enzyme molecules which resulted in a short distance between two enzyme molecules, consequently starch

molecular have been limited to access the active site. In addition, the least quantity of glucoamylase protein was loaded for GelNIPAm-2.5 and the worst activity was obtained, the possible reason was that the hydrophilic of GelNIPAm-2.5 was the worst among all of the composited semi-interpenetrating hydrogels (Table 1) which led to few enzyme molecules adsorbed. Second, the cross-linking was happened among enzyme molecules which resulted its' unaccessible. For preparations of GelNAEP-PAEMA-2.5, GelNAP-PAEMA-2.5 and GelNDEP-PAEMA-2.5, the bound enzyme protein was similar to that of GelNIPAm-PAEMA carriers, and good activities were obtained, i.e. 17.2 U/mg, 20.1 U/mg and 20.7 U/mg respectively, which might attribute to the joint of stimulus response comonomers AEPABA, APABA and DMAE-EAPP, they would change the pore structure of PNIPAm [10].

#### **3.4. Activity of Immobilized Glucoamylase in Different Reaction Condition**

Here, the affection of temperature, UV light irradiation and pH of reaction system on the activities of immobilized glucoamylases were studied carefully. The results were showed in Fig. 1. With increasing temperature, the activity of free glucoamylase increased first and then decreased. The best value of activity was 145.8 U/mg at 40 °C. When glucoamylases were immobilized on different hydrogel carriers their activities reduced greatly. There are two possible reasons: First, enzyme proteins should undergo conformational changes during adsorption. When the enzyme was immobilized on the primary amino groups of the support by covalent bond, some even were multi-point attached, which stiffened the enzyme conformation and resulted in distortion of the enzyme molecules, so the immobilized enzyme inevitably should lost some of their biological activity [15]. Second, the activity of immobilized enzyme was reduced by mass transfer effects because of the block of the polymer network. In spite of this, good immobilized yields (activity) were obtained. The adapted reaction temperature was shift to ~30°C which should attribute to the thermo sensitive character of carrier. The LCST of all the carriers were between 35.4 °C and 37.7 °C which imply the shrink of hydrogels begin at some temperature higher than 30 °C when the accesses of starch substrate to the active sites become difficult. Comparing the values of activity of preparations, GelNIPAm/PAEMA-2.5, GelNAEP/PAEMA-2.5 and GelNAP/PAEMA-2.5, the order was GelNDEP/PAEMA-2.5 > GelNAP/PAEMA-2.5 > GelNAEP/PAEMA-2.5, which was just accordance with the order of their LCST from high to low. In addition, the values of activity of GelNIPAm/PAEMA-2.5 were lower than that of GelNAEP/PAEMA-2.5 at same temperature though the

hydrophilic of former was better than the latter, which may be attributed to the change of porous structure resulted by their comonomers.

The activities of GeINAEP/PAEMA-2.5, GeINAP/PAEMA-2.5 and GeINDEP/PAEMA-2.5 increased to some extent after UV irradiation during their phase transition. Upon UV irradiation, the hydrophobic trans-azobenzene chromophores can switch to relatively hydrophilic cis configuration which should improve the hydrophilicity of their copolymers so that the carrier was swelling and then the starch substrate could attach the immobilized enzyme. The result showed that the activity of these immobilized glucoamylases on photo-sensitive hydrogel carriers could be adjusted by UV irradiation.

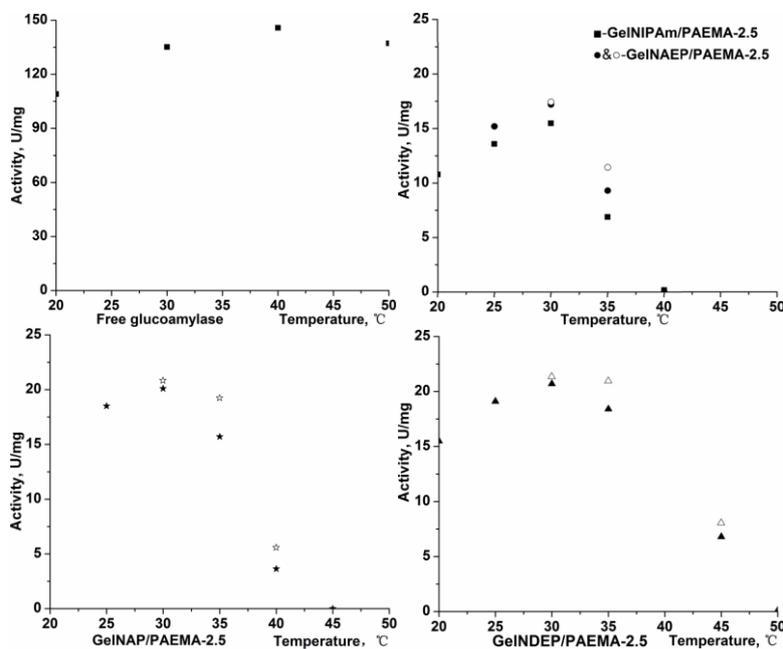


Fig. 1 Specific activities of free and immobilized glucoamylase at different temperature. Bold dot-enzyme activity test without UV irradiation, and hollow dot- enzyme activity after UV irradiation

Different pH condition were studied for those immobilized enzymes, the results showed that the activity hardly increased with decreasing the pH of reaction system, but it should reduce distinctly when increasing the value of pH of reaction mixture. The optimum pH of immobilized ones was pH4.5. The affection of reaction system pH would be studied carefully in our later work.

### **3.5. Storage Stability of Immobilized Glucoamylase**

The storage stability was showed in table 3 row 5. For Gel NIPAm/PAEMA series preparations, the storage stability increases with the increase of glutaraldehyde concentration used. The possible reason was: for GelNIPAm/PAEMA-0, the enzyme molecules were physically absorbed on the surface of the solids so that they were easy to run off during storage. When some glutaraldehydes were used the glucoamylases were bounded by covalent on PAEMA. The activity was kept 68% for GelNIPAm/PHEMA-2.5 which was less than that of GelNIPAm/PAEMA-2.5 which may attribute to more multi-point covalent cross-linking among enzyme molecules and some escape during storage. Worst storage stability was checked for GelNIPAm-2.5 which may attributed to multi-point covalent cross-linking and serious escape during storage because the macroporous poly(<sup>o</sup>CN-isopropylacrylamide) network were free enough to flee without PHEMA as semi-interpenetrating network. Good activity retentions of GelNAEP/PAEMA-2.5, GelNAP/PAEMA-2.5 and GelNDEP/PAEMA-2.5 were 80%, 84% and 87% respectively.

## **4. Conclusions**

Five kinds of macroporous semi-interpenetrating stimuli-sensitive hydrogels were synthesized, i.e. GelNIPAm-PAEMA, GelNIPAm-PHEMA, GelNDEP-PAEMA, GelNAEP-PAEMA and GelNAP-PAEMA. Taking them as carriers, five immobilized glucoamylase preparations were prepared. The study showed that almost the same quantity of protein was loaded for the five macroporous semi-interpenetrating hydrogel carriers, but their activities were different. The activity increased with increasing concentration of cross-linker used and was also related to the hydrophilicity, stimuli-sensitivity, and microstructure of carriers. The most preferred temperature of immobilized ones was 30 °C, whilst the adapted pH was pH4.5. Four good preparations were screened, i.e. GelNIPAm/PAEMA-2.5, GelNAEP/PAEMA-2.5, GelNAP/PAEMA-2.5 and GelNDEP/PAEMA-2.5, the immobilization yield (°activity) of them were 11.4%, 12.7%, 14.9% and 15.3% respectively under optimal conditions which were better than some reported results. In addition, the activities of GelNAEP/PAEMA-2.5, GelNAP/PAEMA-2.5 and GelNDEP/PAEMA-2.5 could be adjusted by UV irradiation during their phase transition. The most stable immobilized glucoamylase are preparations cross-linked with 2.5 vol% of glutaraldehyde. Activity retentions of four good preparations were above 81%.

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