

A Facile Method to Prepare Silver Nanoparticles and its Application on Cotton Fabrics

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Abstract : In order to develop a simple and facile method to fabricate a stable and even silver nanoparticles (Ag NPs) colloid solution, the multi-amino compound (RSD-NH₂) as a highly effective self-reducing agent was used to reduce silver ions to Ag NPs. The Ag NPs showed a spherical structure with diameter of around 10 nm, and its absorption peak was about 420nm. When the cotton fabrics were treated by the solution, the Ag NPs distributed uniformly on the surface and the treated fabrics had an obvious absorption peak around 420nm and excellent antibacterial rates before and after washings. Even if the concentration of the AgNO₃ colloidal solution was lower with 0.017g/l, the antimicrobial ability of cotton fabrics still showed an excellent antibacterial property and satisfied whiteness. After washed 20 times, the ratio of antibacterial activities were still more than 98.98 % for S.aureus and 99.02 % for E. coli, the corresponding whiteness increased from 82.17 to 86.56. In addition, the ultraviolet resistance of nano-silver treated cotton fabrics improved, the value of UPF changed from 1.7 to 22.7.

Introduction

Nano silver is an important kind of nano metal materials which attracted more attentions for many years due to its excellent properties, such as high antibacterial activity, photoluminescence property and conductive activity. It has been used in various fields such as medicine [1], textile fabrics[2], etc. Owing to its wide applications, different kinds of synthetic methods have been fabricated. One of the most important and wide used methods is the chemical reduction which used a reducing agent to fabricate silver particles on a silver salt solution. UV irradiation or γ -ray was also utilized as an alternative to reduce the silver ions[3,4]. In these studies, controlling the generation and size of the nano-silver particles were always difficult and steps was complex. Therefore, exploring a simple and facile method to prepare a stable and even nano-silver solution became a hot research topic.

Due to the unique chemical and physical properties, hyperbranched polymers have received much attention over the past few decades. Zhang, et.al. prepared nanoparticles of silver by reduction of silver nitrate solution with amino-terminated hyperbranched polymer, which was synthesized from methyl acrylate and diethylene triamine[5]. In this paper, a multi-amino compound (RSD-NH₂) with a large number of amino groups and imino groups (Figure 1) , was fabricated by methacrylate and polyethylene polyamine with the presence of methanol, which can reduce silver ions to Ag NPs

[6]. In addition, the RSD-NH₂ acted as a stabilizer by preventing nanoparticles from agglomerating. The formation of silver colloid nanoparticles was characterized by Dynamic light scattering (DLS), Transmission electron microscopy (TEM) and UV/Visible absorption spectrophotometry. The antibacterial property against Escherichia coli (E.coli) and Staphylococcus aureus (S. aureus) and ultraviolet resistance of cotton fabrics were studied.

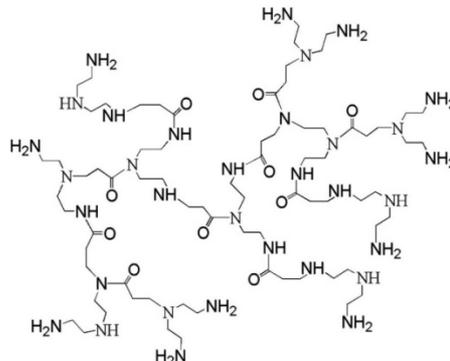


Figure 1. Schematic description of the RSD-NH₂'s molecule structure

Experiments

Materials

The slurry of cotton fabrics and multi-amino compound(RSD-NH₂) were prepared in laboratory. Methacrylate, polyethylene polyamine, methanol, sodium sulfide(Na₂S), silver nitrate (AgNO₃), nitric acid (HNO₃), Nutrient broth and nutrient agar were purchased from Shanghai Chemical Reagent Co, Ltd. S.aureus (ATCC 6538) and E. coli (ATCC 8099) were obtained from Department of chemical engineering, Yancheng Institute of Industry Technology(China).

Synthesis of the Ag NPs and its finishing method on cotton fabrics

Silver nitrate (AgNO₃) and the multi-amino compound (RSD-NH₂) were dissolved in deionized water, separately. Then AgNO₃ aqueous solution was added into the RSD-NH₂ solution under vigorous stirring. The initial concentrations of the reaction components were 0.017, 0.085 and 0.17 g/l for AgNO₃ and 2 g/l for RSD-NH₂. The reacting mixture was kept stirring at room temperature until reduction of Ag⁺ to Ag was completed and brown Ag NPs appeared.

The cotton fabrics were immersed into the nanosilver colloid solution (with the bath ratio of 1:50) with constant stirring for 10min at room temperature, then washed with tap water several times to remove unfixed materials. The resulting cotton fabrics were air-dried at ambient temperature to produce nano-silver finished cotton fabrics.

Test methods for Ag NPs and its treated cotton fabrics

Dynamic light scattering(DLS) using a HPPS 5001 grain size analyzer and Transmission electron microscopy (TEM) micrographs were used to characterize the size distribution, dispersity and morphology of the Ag NPs. UV-visible (UV-vis) absorption spectra were recorded using an UV-3010 spectrophotometer to show the absorption spectrum of nano-silver solution. Model JSM scanning electron microscope (SEM) was used to observe the particles size and morphology of Nano silver particles on the surface of cotton fabrics. K/S absorption spectra of treated cotton fabrics were tested under a D65 illuminant at 10° observer using an Ultrascan XE spectrophotometer. An ultraviolet transmission analyzer (LabSphere UV 2000S, USA) was used to test the fabric's ultraviolet protection factor (UPF) and transmittance of UV radiation according to GB/T 18830-2009. The antibacterial activity and the durability of the nano-silver treated cotton fabrics were tested against E. coli and S. aureus by using a shaking flask method according to FZ/T

73023-2006 (China). This method is specially designed for specimens treated with the antibacterial agents under dynamic contact conditions. The percentage reduction was determined as follows:

$$\text{Reduction in cfu (\%)} = \frac{A - B}{A} \times 100. \tag{1}$$

where, A and B are the bacterial colonies of the original cotton fabrics and Ag NPs treated cotton fabrics, respectively.

Results and discussion

Synthesis of the Ag NPs in solution

Figure 2 showed the TEM images and corresponding histograms of silver colloid nanoparticles with three different initial AgNO₃ concentrations. The shape of Ag NPs were spherical, when the concentration of AgNO₃ increased from 0.017 g/l to 0.17 g/l, the mean particle sizes of nano-silver particles stayed at about 10nm, and the amount and the size of silver particles increased a lot. The mean size of Ag NPs tested by TEM images was consistent with the results of DLS.

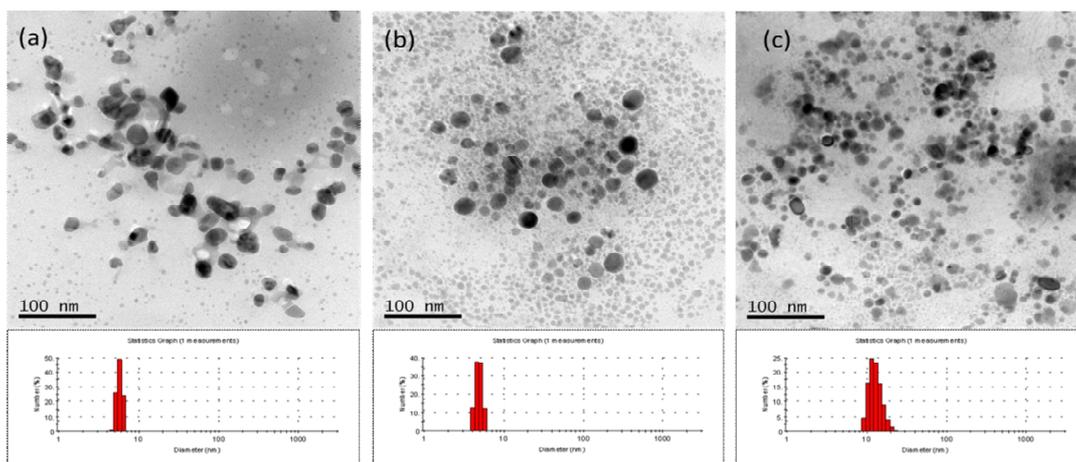


Figure 2. TEM images and corresponding histograms of silver colloid nanoparticles, [AgNO₃]=0.017 g/l (a) , 0.085 g/l (b) , 0.17 g/l (c), [RSD-NH₂]=2g/l.

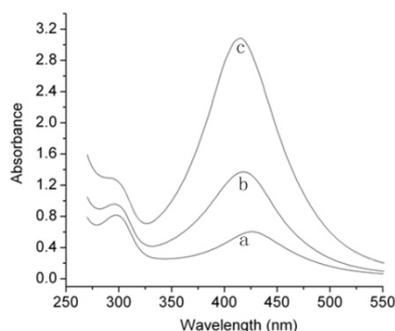


Figure 3. UV-vis spectra of silver colloid nanoparticles, [AgNO₃]=0.017 g/l (a) , 0.085 g/l (b) , 0.17 g/l (c), [RSD-NH₂]=2g/l.

Figure 3 showed the UV-vis spectra of Ag NPs recorded at different AgNO₃ concentration. From the spectra, two absorption peaks exist, respectively, at about 290nm and 420nm. The 298 nm absorption peak observed due to pure RSD-NH₂, while the 420nm was the silver nanoparticle's

absorption peak. As the concentration of AgNO_3 increased, the value of absorption peak of Ag NPs appeared more obviously and its positions shifted, which indicated the growing size and amount of Ag NPs. The information on Figure 2 and Figure 3 indicated that the Ag NPs can be successfully synthesized through the reaction between AgNO_3 and RSD-NH_2 .

Morphology of the Ag NPs treated Cotton fabrics

The morphology and size of the silver nanoparticle had a greater influence on the structure and performance of the treated fabrics. Figure 4 showed the SEM images of the cotton fabrics' surface before and after treatment by the Ag NPs. It could be seen from Figure 4(a) that the untreated cotton fiber surface was clean and smooth. However, it became rough and was covered by nano silver colloidal particles in Figure 4(b). The particles distributed uniformly on surface of the treated cotton fibers, which may cause the fiber with the possibility of antibacterial ability. As shown in Figure 5, the obvious absorption peaks at about 420nm wavelength appeared in curves on the treated cotton fabrics, which is consistent with the absorption peak of the silver nanoparticle solution [7]. The above results showed that the Ag NPs could be treated onto the surface of the cotton fabrics.

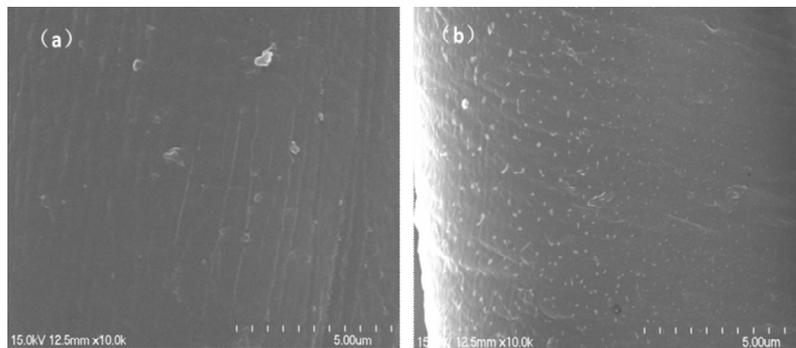


Figure 4. The SEM images of the surface of cotton fabrics:(a) original cotton fabric (b) nanosilver treated cotton fabric.

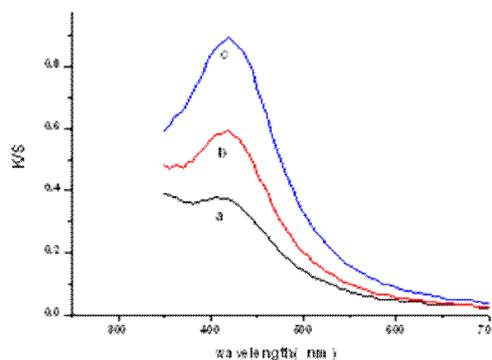


Figure 5. K/S spectrum of Ag NPs treated cotton fabrics, $[\text{AgNO}_3]=0.017 \text{ g/l}$ (a) , 0.085 g/l (b) , 0.17 g/l (c), $[\text{RSD-NH}_2]=2\text{g/l}$.

Antibacterial activity of the Ag NPs Treated Cotton fabrics

The WI, silver content and the antibacterial rate against *S. aureus* and *E.coli* of the cotton fabric treated by Ag NPs were shown in Table 1. The samples(a, b and c) on the Table 1 is that the cotton fabrics were treated by using 2 g/l RSD-NH_2 solution, respectively, mixed with 0.017g/l , 0.085g/l , 0.17g/l AgNO_3 solution. As a reference, the whiteness of the original cotton fabric is 89.10. The finished cotton fabrics have excellent antibacterial rates against *S.aureus* and *E. coli*, which are more than 99%. When the silver content of cotton fabrics increased from 114.65 to 156.79 mg/kg , the antibacterial rate had no obvious change, but the WI changed a little. Therefore, the concentration of the solution was 0.017g/l , the silver nanoparticle-treated cotton fabrics can showed

an excellent antibacterial property and satisfied whiteness.

Table 1 The WI, silver content, and antibacterial rate of nanosilver-treated cotton fabrics

Samples	Silver content (mg/kg fabric)	WI	Antibacterial activities			
			Surviving cells (CFU/ml)		Reduction (%)	
			S.aureus	E.coli	S.aureus	E.coli
untreated	-	89.10	3.64×10^6	1.20×10^6	-	-
a	114.65	82.17	4.56×10^3	1.32×10^3	99.87	99.89
b	138.82	78.61	1.13×10^3	9.60×10^2	99.97	99.92
c	156.79	74.94	2.21×10^3	1.23×10^2	99.93	99.99

The antibacterial activity of the Ag NPs treated Cotton fabrics after repeated washings

As one of the most important factors to consider for the antimicrobial finishing of cotton fabrics is its laundering durability. The cotton fabrics treated by the mixed solution with the 0.017g/l AgNO₃ and 2 g/l RSD-NH₂, which were laundered 5 times, 10 times, 20 times, and the results were given in Table 2. With the washing times increased, the silver content slightly decreased from 114.65 to 98.89 mg/kg, while the corresponding whiteness increased from 82.17 to 86.56. It was surprising that the antibacterial rate was still more than 98.98% for S. aureus and 99.02% for E. coli after 20 washings. The excellent laundering durability of the silver nanoparticle-treated cotton fabrics may be caused by the following reasons. On one hand, some amino and imino groups of RSD-NH₂ form a silver ammonia complex with Ag NPs, which easily penetrate into the amorphous zone of cotton fabrics. On the other hand, the van der Waals force between molecules, as well as the hydrogen bond, will enhance the bonding between silver particles and cotton fabrics.

Table 2 The WI, silver content, and antibacterial rate of nanosilver-treated cotton fabrics after repeated washings

Samples	Laundering cycles	Silver content (mg/kg fabric)	WI	Antibacterial activities			
				Surviving cells (CFU/ml)		Reduction (%)	
				S.aureus	E.coli	S.aureus	E.coli
untreated	-	-	89.10	3.64×10^6	1.20×10^6	-	-
Silver-treated fabrics	-	114.65	82.17	4.56×10^3	1.32×10^3	99.87	99.89
	5	105.39	82.88	3.71×10^4	1.21×10^4	98.98	98.99
	10	102.89	83.43	1.86×10^4	8.88×10^2	99.49	99.26
	20	98.89	86.56	3.71×10^4	1.18×10^4	98.98	99.02

Ultraviolet Resistance of Ag NPs Treated Cotton fabrics

The UPF and transmittance of UV radiation were measured to investigate the ultraviolet resistance of the Ag NPs treated cotton fabric. Table 3 showed the ultraviolet resistance of the cotton fabric before and after nano-silver colloidal particles treatment and the samples (a, b and c) on the Table 3 is the same to the Table 1. The UPF of the untreated cotton fabric is only 1.7, which showed a bad ultraviolet resistance. After treated by nanosilver colloidal particles, the UPF of the treated cotton fabric increased from 1.7 to 14.9. As the concentration of AgNO₃, the UPF of treated fabrics changed from 14.9 to 22.7. The result showed that the ultraviolet resistance of nano-silver treated cotton fabric improved and was affected by the concentration of AgNO₃.

Table 3 The ultraviolet resistance of nanosilver-treated cotton fabrics

samples	T _{UVA} (%)	T _{UVB} (%)	UPF
untreated	42.98	52.75	1.7
a	10.03	4.1	14.9
b	10.69	2.74	18.6
c	11.93	1.73	22.7

Conclusion

In summary, the Ag NPs showed a spherical structure with diameter of around 10 nm, its absorption peak is about 420nm and affected by the concentration of nano-silver solution. When it used to modify the cotton fabrics, the Ag NPs distributed uniformly on the surface, and the treated fabrics have an obvious absorption peak around 420nm and excellent antibacterial rates against *S.aureus* and *E. coli*, which are more than 99%. When the lower concentration of the AgNO₃ colloidal solution was 0.017g/l, the antimicrobial ability of cotton fabrics showed an excellent antibacterial property and satisfied whiteness. After washed 20 times, the ratio of antibacterial activity is still more than 98.98 % for *S.aureus* and 99.02 % for *E. coli*. Upon increasing launderings from 5 to 20, antimicrobial activities of Ag NPs treated cotton fabrics change a little, and the corresponding whiteness increased from 82.17 to 86.56. In addition, the ultraviolet resistance of nano-silver treated cotton fabric improved and was affected by the concentration of AgNO₃, the value of UPF changed from 1.7 to 22.7.

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