# On-line Tuning Algorithms Design and Validation for MCU Based on TMS320F28335

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**Abstract.** A Model-based rapid algorithms development platform for Motor Control Unit (MCU) is constructed using the latest TI's C2000 series TMS320F28335 which supports floating point arithmetic, integrated with high power IGBT. C code can be automatically generated directly from MATLAB Matlab/Simulink model, compiled and downloaded into the controller to get access to rapid prototype. Taking the Permanent Magnet Synchronous Motor (PMSM) as the test object, experiment results showed that the model created by Matlab/Simulink was efficient and feasible via on-line calibration , which help to reduce the time and cost of algorithm development.

## Introduction

Research on drive system for electric cars is one of the three key technologies. Car motor for cars demand simplified structure, reliable operation, small volume, light weight, and high efficiency and high power factor. Worldwide developers on motor controller generally follow the way called V type procedure using Matlab/Simulink simulation and modeling, and code generation to get access to rapid prototype <sup>[1]</sup>. In this paper a new control algorithm are modeled, and a permanent magnet synchronous motor system hardware components was given. Then algorithms modeled in Matlab/Simulink was turned machine-readable code tested and validated using a permanent magnet synchronous motor. Parameters in the form of software such as PID tune values can be calibrated via CAN interface on the upper computer within the process if necessary.

# **Development Platform System Architecture**

In this study, TI's DSP TMS320F28335 is used as control core. TMS320F28335 support IEEE standard single precision floating-point arithmetic, which save the code execution time and storage space, with high accuracy, low cost, low power consumption, high peripherals integration, large storage of data and process, high A/D conversion rate. So it's more suitable for the embedded industrial application. Controller integrated intelligent power module IGBT as the main circuit switch device. The use of independent or integrated rotary transformer (or incremental encoder)<sup>[2]</sup> detect rotor position and speed as feedback, and the whole control circuit equipped with hardware protection as well as software algorithm protection.

Three-phase permanent magnet synchronous motor vector controller hardware block diagram are shown in Fig. 1 bellow. The control platform mainly includes the main circuit, detecting circuit and the controller using TMS320F28335 DSP as kernel controller. Main circuit is composed of uncontrolled rectifier module, Intelligent Power Module (IPM) and permanent magnet synchronous motor (PMSM). Detection circuit <sup>[3]</sup> mainly includes voltage, current signal detection circuit, fault signal detection circuit, speed and position detection circuit, etc. The main functions of the Controller are to realize the functions of the vector algorithm, the realization of PWM drive signal output, input signal processing, the control signal input of the keyboard and display on LCD and online real-time parameter calibration, etc.

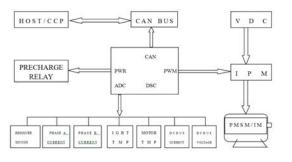


Fig.1 Three-phase permanent magnet synchronous motor vector controller hardware block diagram

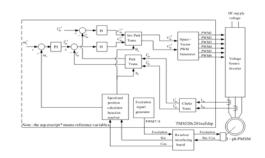


Fig.2. Overall block diagram of field oriented control of PMSM using resolver sensor

#### **Controller Software Design**

#### **Overall Block Diagram**

Permanent magnet synchronous motor rotor field orientation control principle block diagram<sup>[4]</sup> is shown in Fig. 2. Phase currets  $i_{as}$  and  $i_{bs}$ , measured with a current sensor, are firstly transformed to the stator current projections in a two co-ordinate non-rotating frame through Clark transformation, then obtain projections in the(d,q) rotating frame through Park transformation. The (d,q) projections

of the stator phase currents are then compared to their reference values  $I_{qs}^{e,*}$  and  $I_{ds}^{e,*}$  (set to 0) and corrected by mean of PI (or higher intelligent PID) controllers. The outputs of the current controllers are passed through the inverse Park transform and a new stator voltage vector is impressed to the motor using the Space Vector Modulation technique. In order to control the mechanical speed of the motor (speed FOC), an outer loop is driving the reference current  $I_{qs}^{e,*}$ 

(torque component). The mechanical speed reference is denoted " $\omega_r^*$ ," and the mechanical speed

# " $\omega_r$ " for notations.

#### **DSP Program Flow**

DSP program <sup>[5]</sup> is the core of the controller software component, the main function of the controller is realized by DSP program. DSP program(see Fig. 3) is composed of main interrupt program and interruption subroutine. The former realizes DSP initialization, parameter settings etc. interruption subroutine is mainly used to complete voltage, current sampling, the position and speed detection, signal processing, calculation and SVPWM signal generation, etc.

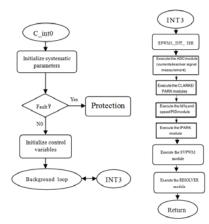


Fig.3. DSP program flow chart

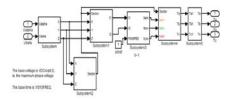


Fig. 4 .SVPWM signal generator models established in Matlab/Simulink

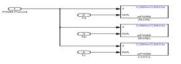


Fig. 5. SVPWM signal generation

## **SVPWM Signal Generator**

Based the principle of SVPWM, the simulation on SVPWM<sup>[6]</sup> waveforms mainly include operation, time of fundamental vectors, Calculation model generation model of SVPWM waveforms. Matlab/Simulink are shown in the Fig. 4.

WM, the simulation models for generating the sector judgment model, calculation model of Calculation model of switching time, and SVPWM Signal Generator models established in

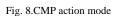
SVPWM signals are transmitted to ePWM modules in the Simulink DSP sublibrary (see Fig. 5).Software configuration of ePWM modules are shown in Fig. 6 to Fig.8.

C280s/C2833s ePWM (mask) (link	>
Configures the Event Manager o generate eFWM waveforms.	f the C280x/C2833x DSP to
General eFWMA sFWMB De	dband unit Event Trig
Allow use of 16 HRPWMs (for )	(28044) instead of 6 PWMs
Module: eFWM1	
Timer period units: Clock cycl	
Specify timer period via: Inpu	t port •
Timer initial period:	
0	
Counting mode: Up-Down	

Fig. 6. up-down counter mode

General ef-930. eF-930 Deadband unit	General eFWEA eFWEB Deathand unit	Event Trig
Veneral eren eren veneral venerale und	Went 1114 1	
OFA wate: Clock cycles	OFD units: Clock system	
Specify CMPA via: Imput port	Specify CMPD vis: Specify via dialog	
OPA initial value:	CNPS value:	
0	0	
Action when counter:2530: Do nothing	Action when counter-IERO: Do nothing	
Action when counter+PRD: Do mothing	Action when counter:PRD: Do mathing	
Action when counter-CMFA on CAT: Clear	Action when counter=CMPA on CAD: Set	
Action when counter=CMPA on CAD: Set	Action when counter=ORPA on CAD: Clean	
Action when counter=CMPS on CSU: Do noth	Action when counter=CMPS on CSO: Do autho	ae -
Action when counter-CMPB on CBD: Do nothing	Action when counterpOPE on CED: Bo paths	ine .
Compare value reload conditions Load on 6	Compare value related conditions lead on (	33-len

Fig. 7.CMP action mode



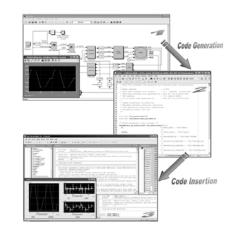


Fig. 9. Process of implementation from system simulation to DSP real-time execution.

#### **Embedded Code Automatic Generation**

TI has offered corresponding development approach for digital motor control applications: start with the model of the complete system, design the control blocks and analyze its expected behavior by simulation, then automatically generate executable code for the target control system and perform the tests on the real system. Fig.9 presents the process of implementation <sup>[7,8]</sup>.

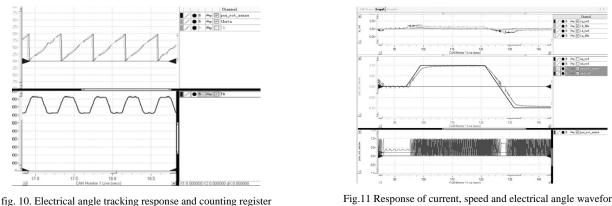
#### **Test and Validation**

In order to validate the controller's control performance designed above, three phase PMSM can be used as the control target. These models can be tested on the actual bench C Pro digital control real time systems, using the DMC IDE development environment.

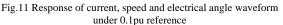
Parameters for three-phase permanent magnet synchronous motor (PMSM) to be tested: a pole pairs p = 5, rated power  $P_n = 10$  kW, rated current  $I_n = 300$  A, rated speed  $n_n = 2100$  r/min, rated torque  $T_n = 200$  N  $\cdot$  m.

According to the Incremental System Build<sup>[9]</sup> algorithm development process TI offered, the software models are tested and verified step by step. Relative variables or parameters measured through corresponding sampling circuit could be transmitted via CAN interface and monitored by host. On line tuning make it convenient to adjust related parameter if necessary.

In open-loop control, the motor rotor position quickly followed reference electrical Angle, the space voltage vector pulse width modulation waveforms (down) correspond with electric angle change. It is visible that control algorithm using SVPWM technique is effective and pleasant. Open loop test has got a smooth speed waveform with preferable precision and response. Fig.10 presents Electrical Angle tracking response and corresponding counting register values TA signal waveform.



values Ta signal waveform



To make the system has high capability of quick response, speed-current double close-loop control method is adopted(see fig.2).Specify the reference speed (step input) 0.1 per unit(pu) measured when the no load motor positive and fig.11 presents the response of d,q axis current, speed(clockwise and anti-clockwise running )and electrical angle as time goes on. It can be seen that actual speed signal quickly respond the specified value with a nice precision. Control algorithms satisfy the required tracking performance.

# Conclusion

This paper presented a new control algorithm development platform for motor applications based on advanced floating-point DSP. The proposed approach on line tuning to calibrate a motor in the development is introduced to reduce significantly time to write code by hand and makes the engineer to focus on the application functionality and performances, significantly shortening the road from design and laboratory phase to the industrial application level. And most important, more control strategy with kinds of intelligent control system applications will be proposed to improve the application level of whole industry with the development of related technologies.

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