ineffectively, slowly. The quality of the production is far away from the need of the clothing factory. Some students just don't understand how to operate but only to look at the performance process of the other people. For the students in the group of B, they don't get the help of the teacher and can't master the key point of the operation. Some of them will ask the teacher to help them, but almost of them just to finish the work on their feelings, and can't finish the work in the correct order. Some of them can only sketchily finish the work as the teacher told and the quality of more than half of the productions is not good enough. The more complex the process is, the lower the qualification rate is.

C. The Evaluation Method

Through adopting different evaluation method towards the three groups of students with the same level, we find the result that the skill learning process in the clothing production line is dynamic. So the evaluation method should be a dynamic process. Therefore, the teacher should direct the students when it is needed according to the student's learning status and personality as the requirement of the clothing factory. Because the help of the teacher can avoid the unnecessary operation mistake as possible, and improve the skill level and product quality greatly.

Conclusions

1. It is best to changing the working post every 3 to 5 days.

Based on the experimental data analysis, we find that it is best to changing the working post every 3 to 5 days. Because it is suitable for characteristics of the age, the psychology and the learning cycle of the students, it can keep the students' novelty, interests them and render the tiredness.

2. The teachers in the production line must have the double - professional teachers.

Through the analysis of the three kinds of teaching method, we can see that production line needs the teachers with the quality of professional skills and the theoretical knowledge, which is referred to the double - professional teachers.

3. In the teaching content, stress should be put on the typical style.

The typical style is summed up all the ingredients, and the knowledge in it is universal which can be easily reduced.

4. In the evaluation method, it is good to mainly adopt the process appraisal which should be combined with the encouragement and the rectifying system.

In the clothing corporations, the worst danger is to rework when a lot of clothing is be finished [5]. When the students is practicing in the production line, we should not to tell the students where the quality problem is when the clothing is finished, we should direct in the whole production process, encouraging the students and correcting the operation at the same time in order to improvement the learning efficiency.

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